

Weatherly #002
NPB39
March 1, 2006



Performance Crate Engines

*Balanced
Blueprinted
Dyno Proven
CNC Machined
100% Live Tested*

***CR8 by Hi-Tech**
Made in USA*



AUTO - TRUCK - MARINE

Hi-Tech® Vision™ Performance Crate Engines



Hi-Tech is serious about building the best crate engine in the market today. This is what we do to make our crate engine the best in the business:

Blueprinted – while nearly all performance engine builders claim to hit the blueprint specification, they rarely achieve it. Nor, do they have the equipment to measure a tenth of a micron.



Balanced – balancing the rotation assembly increases power and durability. We balance every crate engine we build.



100% Live Tested – before we crate the engine, we test every one to make sure they are built right. Overall friction is measured, oil pressure is confirmed, compression on every cylinder is measured, oil flow to the valvetrain and lower end is confirmed. Just firing an engine on a dyno will tell you that it will run. We 100% test our engines to make sure that they will run for a long time. Our engineers use cold test stands and SuperFlow® dynamometers to prove and test our combinations.



CNC Machining – mating surfaces are CNC micro-finished. Bore centers are corrected to within 1 micron on our 6 vertical CNC machining centers. The only fully CNC crank grinders outside the automakers are in our plants. Part of our research and development effort is to select the right computer numeric control equipment for each type of crate engine.



One of 6 USA Vision
engine plants

**Vision Engine Plant Certifications:
ISO-9002 - QS-9000 - ISO-14000**



No Core – these engines average 91% to 100% new component content.

*Warranty – 1 year or 12,000 miles. *454, 502, 540 and 572 cu. in. specialty engines carry no warranty.

Four Crate Engine Power Levels:

OPTIMUM Fuel~Stingy™ (suffix FS)

Lots of power generating torque right off idle yet, engineered to use less fuel than traditional crate motors. Record fuel costs make these an excellent choice. Designed for off hi-way use and pre-emission vehicles. New bore finish technology, using our multi-million dollar CNC equipment, cuts parasitic loss and enhances fuel economy potential. Small blocks are fitted with Hi-Tech's patented Swirl/Quench™ Tri-Level™ pistons. Fuel in the combustion chamber is broken into smaller particles for *quick burn* combustion AND a lot more torque and horsepower with lower fuel consumption!

Power Crate™ (suffix PC)

Mid-Range to Higher RPM power. Designed for off hi-way use and pre-emission vehicles. Generous horsepower and torque.

Extreme Tork™ (suffix ET)

Off idle to upper Mid-Range RPM power. Designed for axle twisting, stump pulling, snap your head back torque! Designed for off hi-way use and pre-emission vehicles.

Restoration Series™ (suffix RS)

0 to 6,000 RPM, designed as duplicates of high horsepower factory supplied engines such as Ford Mustang. Match them to the right year and model and you'll have all the factory horsepower the vehicle came with.



**Big blocks are offered in four displacements:
454, 502, 540 and 572 cubic inch**



05-081

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Disclosure

Although these engines average 91% to 100% new component pieces, some engines use seasoned blocks which are CNC bored/honed to a maximum of .030" oversize and the bore center is corrected.

High Performance



Performance Crate Engines

Table of Contents

Performance Crate Engines	1
Performance "Specialty" Crate Engines.....	17
Restoration Series (Ford) Crate Engines.....	21
Performance Marine Crate Engines	22
Numerical Listing	23
Warranty	24



P. 21



P. 22



350 Cu.In. to 572 Cu.In.
92 Octane Pump Gas or Race Fuel Versions

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Hi-Tech Performance Crate Engine - Chev 350

Part No. CH350FS10



OPTIMUM™

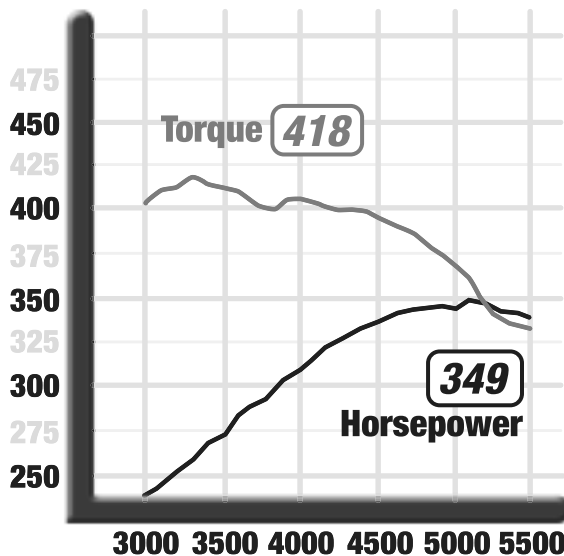
FUEL~STINGY



FUEL STINGY & HI TORQUE OUTPUT! VORTEC HEADS

New Technology

**Patented S/Q TRI-LEVEL®
FORGED PISTONS**



WinDyn™ - SuperFlow Corp.©2000 Test 1028

ENGINE DETAILS

**Good Gas Milage Potential!*

We've done our homework to squeeze the power out of this fuel stingy small block. Patented pistons break fuel into smaller particles for quick burn combustion. Quench pad on the piston promotes extra mixture motion in the combustion space. Smooth idle quality. Includes intake manifold and balancer.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

*As compared to conventional crate engines with similar HP.

350 HP 418 TORQUE ENGINE SPECIFICATIONS

High torque and fuel stingy performance crate engine. Engineered to hold high cylinder pressures right off idle for tire spinning torque. Good fuel economy potential when compared against traditional crate engines.

- Horsepower 350
- Torque 418
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.48"
- Compression Ratio 9.0:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,700
- Block 4 bolt iron
- Crankshaft Iron
- Pistons Forged Tri-Level Swirl/Quench®
- Connecting Rods Forged PM
- Rockers 1.5:1 Full Roller
- Camshaft Hyd. Roller
- Lift intake/exhaust .435"/.462"
- Dur. @ .050" int./exh 198°/210°
- Hi-Tech Cam No. 105809
- Cylinder Heads Vortec Hand Worked Dual Plane
- Manifold 1 Year
- Warranty



Hi-Tech Performance Crate Engine - Chev 350

Part No. CH350ET05

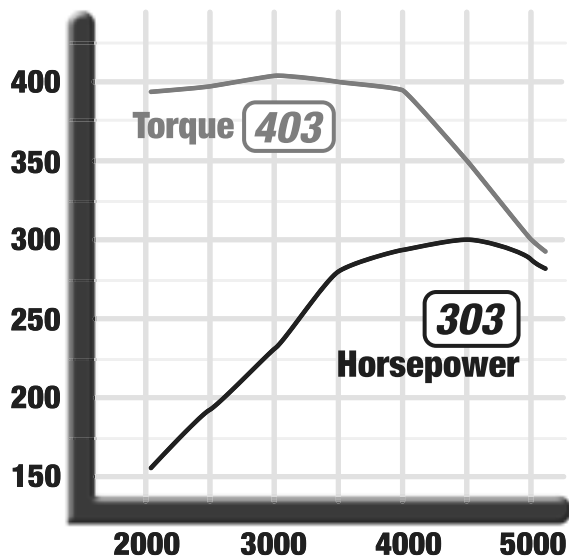


EXTREME TORK

Vortec Heads &
400 ft. lb. TORQUE!
Hypereutectic Pistons

300 HP 400 TORQUE ENGINE SPECIFICATIONS

- Horsepower 300
- Torque 400
- Balanced Statically
- Bore x Stroke 4.03" x 3.48"
- Compression Ratio 9.5:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block 4 bolt iron
- Crankshaft Iron
- Pistons Hyper Cast
- Connecting Rods Forged PM Steel
- Rockers 1.5:1
- Camshaft Hyd. Roller
- Lift intake/exhaust .431"/.451"
- Dur. @ .050" int./exh 196°/206°
- Cylinder Heads Vortec Iron
- Manifold None
- Warranty 1 Year



WinDyn™ - SuperFlow Corp.©2000 Test 1186

ENGINE DETAILS

Supplied without intake manifold or dampner, hi-tensile fasteners. Moly faced ring set. 100% live tested. With valve covers, oil pan and timing cover. Tire sqawking torque with good idle.

Dyno tested with 750 cfm carb. 1 5/8" primary tube headers 38° total timing, cranking pressure 175 psi.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Engine supplied without intake manifold or balancer

Hi-Tech Performance Crate Engine - Chev 350

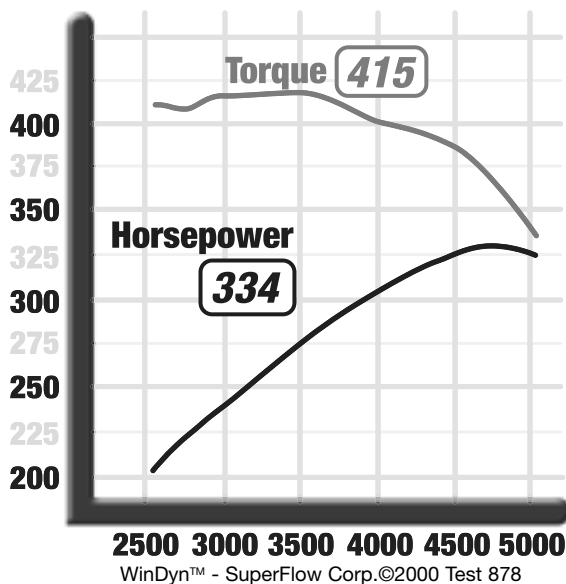
Part No. CH350ET10



EXTREME TORK *The Torque Beast*

Roller Cam &
415 ft. lb. TORQUE!
Includes Intake Manifold

335 HP 415 TORQUE ENGINE SPECIFICATIONS



- Horsepower 335
- Torque 415
- Balanced Statically
- Bore x Stroke 4.00" x 3.48"
- Compression Ratio 8.7:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Coated Hyper
- Connecting Rods Forged PM Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .435"/.460"
- Dur. @ .050" int./exh 212°/222°
- Cylinder Heads Vortec 64cc
- Manifold Dual Plane
- Warranty 1 Year

ENGINE DETAILS

Using a roller cam this engine produces over 400 ft. lbs. of torque right off idle and outperforms flat tappet cams all the way to redline. Smooth idle. Roller cam greatly increases durability. Intake manifold runner volume and angle is matched to the cam profile thus producing a full 40+ ft. lbs. of extra torque compared with other factory crate engines. Strong performer in heavy vehicles. Neck snapping performance in lighter vehicles. Every time you stab the throttle, you'll know you bought the right crate engine. Good idle quality.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



Engine supplied with black valve covers, w/o balancer

Hi-Tech Performance Crate Engine - Chev 350

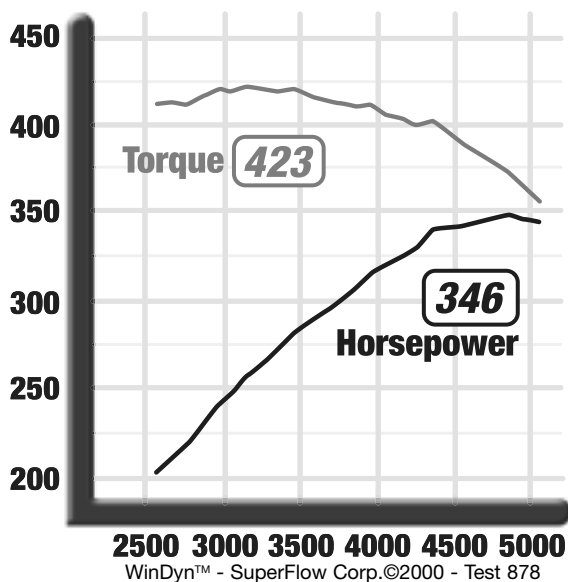
Part No. CH350PC30



POWER CRATE

Roller Cam & Roller Tip 1.6 Rockers

350 HP 423 TORQUE ENGINE SPECIFICATIONS



- Horsepower 350
- Torque 423
- Balanced Statically
- Bore x Stroke 4.00" x 3.48"
- Compression Ratio 8.7:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Coated Hyper
- Connecting Rods Forged PM Steel
- Rockers 1.6:1 Ratio
- Camshaft w/1.6 *Rocker Hyd. Roller
- Lift intake/exhaust *.460"/.481"
- Dur. @ .050" int./exh 212°/222°
- Cylinder Heads Vortec 64cc
- Manifold Dual Plane
- Warranty 1 Year

ENGINE DETAILS

Tremendous torque and horsepower for the dollar spent. 1.6:1 rockers push the dual pattern camshaft to the next level. Dyno tests confirm 23 ft. lbs. more torque than the ground pounding 2004 ZO6 5.7L Corvette engine. Good idle quality.

*Includes intake manifold



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Engine supplied with black valve covers, w/o balancer

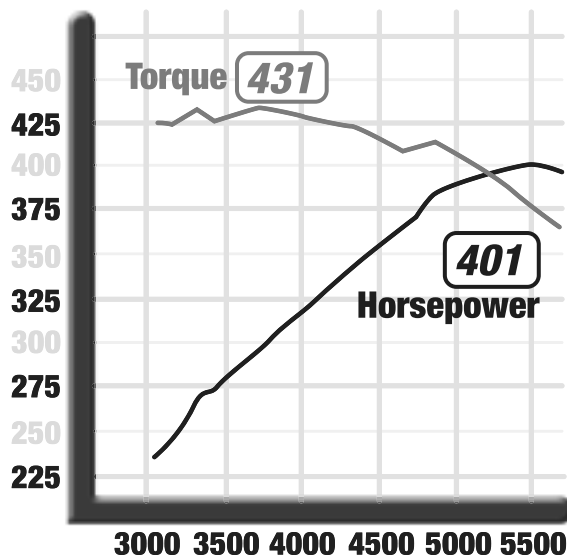
Hi-Tech Performance Crate Engine - Chev 350

Part No. CH350PC25



POWER CRATE

Roller Cam & Aluminum Heads



WinDyn™ - SuperFlow Corp.©2000 - Test 943

400 HP 430 TORQUE ENGINE SPECIFICATIONS

- Horsepower 400
- Torque 430
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.48"
- Compression Ratio 10.3:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 6,000
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Proprietary ML-124 Alloy
- Connecting Rods Forged I Beam Steel
- Rockers Full Roller
- Camshaft Hyd. Roller
- Lift intake/exhaust .470"/.503"
- Dur. @ .050" int./exh 215°/225°
- Cylinder Heads Aluminum Hand Worked
- Manifold Single Plane
- Warranty 1 Year

ENGINE DETAILS

400 HP just like the new LS2 Corvette but, with 30 more ft. lbs. of torque. That's not all. Fully balanced, ARP fasteners, 1.6"/2.055" stainless steel valves mean this engine is built for the long run. Slightly lopey idle.

Dyno tested with 850 cfm carb., 1 5/8" primary tube headers, 35° total timing and 1" 4-hole carb spacer.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Engine supplied with aluminum valve covers, w/o balancer

Hi-Tech Performance Crate Engine - Chev 350

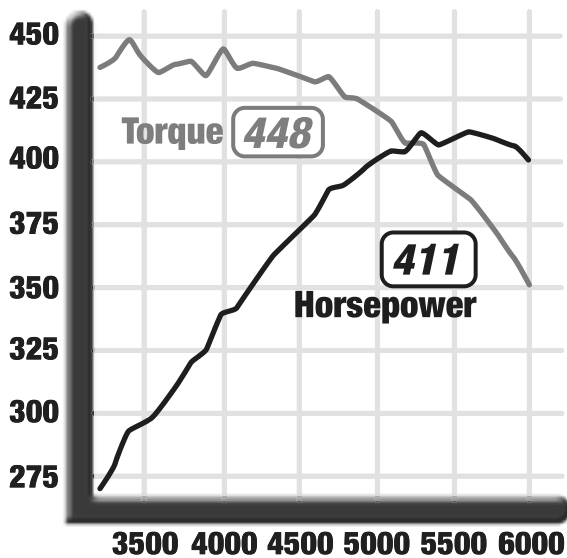
Part No. CH350PC05



POWER CRATE

Roller Cam

400 HP 445 TORQUE ENGINE SPECIFICATIONS



WinDyn™ - SuperFlow Corp.©2000 - Test 1133

- Horsepower 415
- Torque 440
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.48"
- Compression Ratio 9.5:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block 4 bolt iron
- Crankshaft Iron
- Pistons Hyper Cast
- Connecting Rods Forged PM
- Rockers 1.6:1
- Camshaft Hyd. Roller
- Lift intake/exhaust w/1.6 .525"/.525"
- Dur. @ .050" int./exh 218°/228°
- Cylinder Heads Ported Vortec
- Manifold Air Flow Dual Plane
- Warranty 1 Year

ENGINE DETAILS

Air-Flow Dual Plane Aluminum Manifold, Super Duty Valve Springs and Valves. Hi-tensile fasteners. Large valves 2.02" intake and 1.6" exhaust. Moly faced ring set. 100% live tested. With sheetmetal. Monster horsepower and torque for a 350. Muscle car style lopey idle.

Dyno tested with 850 cfm carb., 1 5/8" primary tube headers, 35° total timing, cranking pressure 160 psi, 12 inches of vacuum at 800 RPM.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



Engine supplied with black valve covers and balancer

Hi-Tech Performance Crate Engine - Chev 383

Part No. CH383FS10



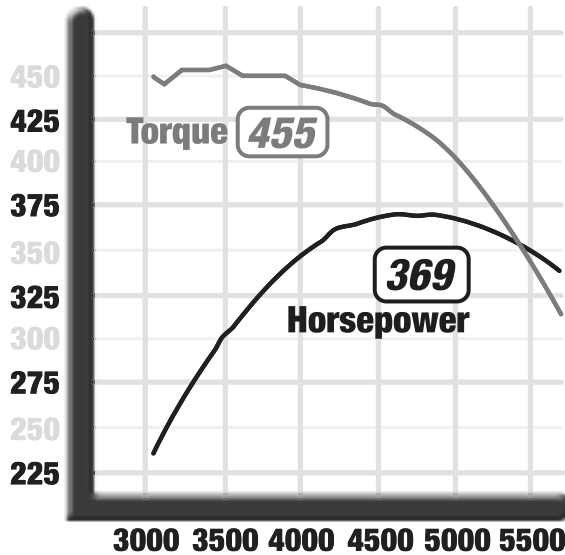
Roller Cam
Fuel~Stingy



370 HP 455 TORQUE ENGINE SPECIFICATIONS

New Technology

**Patented S/Q TRI-LEVEL®
FORGED PISTONS**



WinDyn™ - SuperFlow Corp. ©2000 - Test 962

- Horsepower 370
- Torque 455
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.75"
- Compression Ratio 9.0:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Forged Tri-Level Swirl Quench®
- Connecting Rods Forged I Beam Steel
- Rockers 1.6:1 Ratio
- Camshaft Hyd. Roller
- Lift intake/exhaust .435"/.462"
- Dur. @ .050" int./exh 198°/210°
- Hi-Tech Cam #105809
- Cylinder Heads Vortec Hand Worked
- Manifold Dual Plane Air Flow
- Warranty 1 Year

ENGINE DETAILS

**Good Gas Milage Potential!*

We've done our homework to squeeze the power out of this fuel stingy small block. Patented Tri-Level Swirl/Quench® pistons break fuel into smaller particles for quick burn combustion. Smooth idle quality. Includes intake manifold and balancer. Over 400 ft. lbs. of torque at 2,000 RPM dyno tested with 750 cfm carb. 30° total timing. Quench pad on the piston promotes extra mixture motion in the combustion space. Special internal balance.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice. *As compared to conventional crate engines with similar HP.



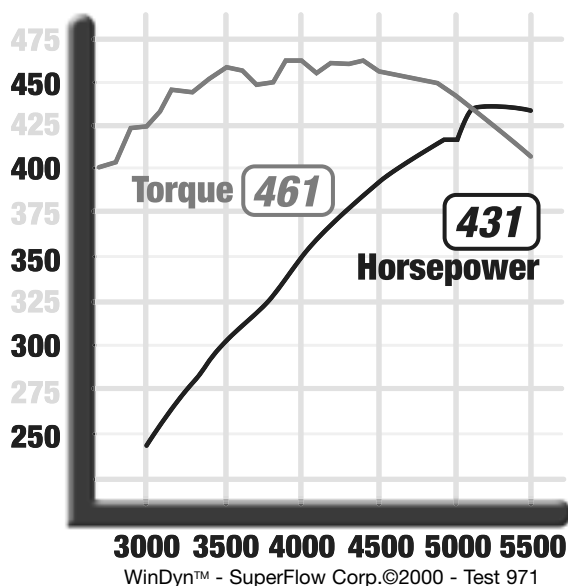
Hi-Tech Performance Crate Engine - Chev 383

Part No. CH383ET20



EXTREME TORK

Roller Cam Torque Monster



430 HP 460 TORQUE ENGINE SPECIFICATIONS

- Horsepower 430
- Torque 460
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.75"
- Compression Ratio 9.3:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Cast Hypereutectic
- Connecting Rods Forged I Beam Steel
- Rockers 1.6:1 Ratio
- Camshaft Hyd. Roller
- Lift intake/exhaust .540"/.540"
- Dur. @ .050" int./exh 234°/234°
- Cylinder Heads Vortec 61cc Hand Worked
- Manifold Dual Plane/Air Flow
- Warranty 1 Year

ENGINE DETAILS

HUGE TORQUE NUMBERS, make this 383 a top choice. It acts like a big block yet it's lightweight and durable. ARP fasteners, I Beam connecting rods, roller cam with balancer and flywheel combine to make this fully balanced engine a great value. Slightly lopey idle quality. Special internal balance.

Dyno tested above with 850 cfm carb., dual plane air flow manifold, and 32° total timing.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



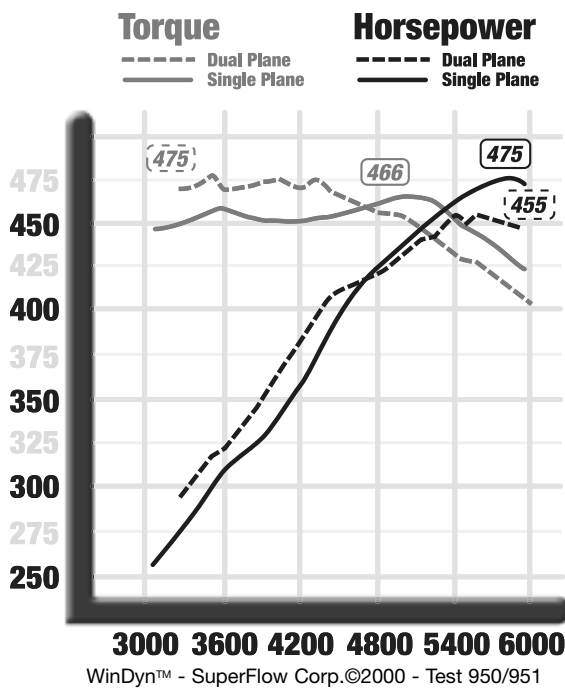
Hi-Tech Performance Crate Engine - Chev 383

Part No. CH383PC40



POWER CRATE

RAW HORSEPOWER Aluminum Heads



475 HP 475 TORQUE ENGINE SPECIFICATIONS

- Horsepower 475
- Torque 475
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.75"
- Compression Ratio 10.3:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Hypereutectic Coated Skirt
- Connecting Rods Forged I Beam Steel
- Rockers Full Roller 1.6:1
- Camshaft Hyd. Roller
- Lift intake/exhaust .543"/.545"
- Dur. @ .050" int./exh 234°/240°
- Cylinder Heads Aluminum Hand Worked
- Manifold Dual Plane Air Flow
- Warranty 1 Year

ENGINE DETAILS

Serious horsepower from a small block Chev! Fully balanced, coated piston skirts, ARP fasteners, with balancer & flywheel, 2.055"/1.6" stainless steel valves...THIS ENGINE IS READY TO GO!

Dyno tested above with single plane and dual plane manifolds. Tested with 850 cfm carb and 35° total timing. Intake valve 1.6" exhaust 2.055". Vacuum 10" @ 900 RPM, 8.5" @ 700 RPM. Slightly lopey idle. 1" 4-hole spacer. Special internal balance.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



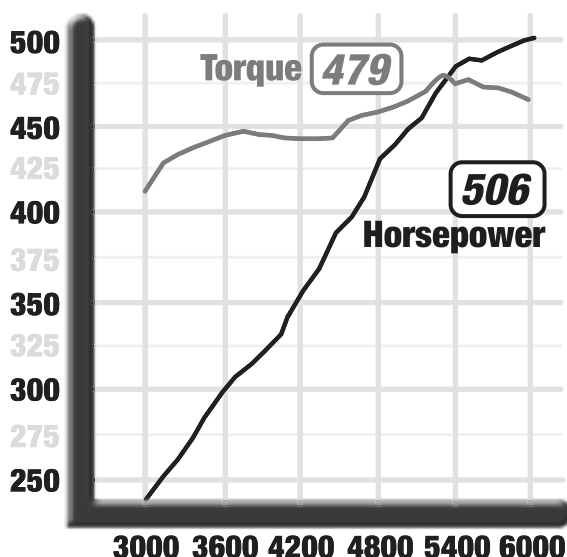
Hi-Tech Performance Crate Engine - Chev 383

Part No. CH383PC20

POWER CRATE



500 Horsepower! Forged Pistons



WinDyn™ - SuperFlow Corp.©2000 - Test 1039

506 HP 480 TORQUE ENGINE SPECIFICATIONS

- Horsepower 500
- Torque 480
- Balanced Dynamically
- Bore x Stroke 4.03" x 3.75"
- Compression Ratio 10.7:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 6,000
- Block 4 bolt iron
- Crankshaft Nodular Iron
- Pistons Forged
- Connecting Rods Forged I Beam Steel
- Rockers Full Roller 1.5:1
- Camshaft Hyd. Roller
- Lift intake/exhaust .563"/.570"
- Dur. @ .050" int./exh 238°/242°
- Cylinder Heads Aluminum Hand Worked
- Manifold Single Plane
- Warranty 1 Year

ENGINE DETAILS

HUGE HORSEPOWER, places this 383 on a level playing field with new 7.0L small block Chev's. ARP fasteners, I Beam connecting rods, roller cam, coated piston skirts, with balancer and flywheel combine to make this fully balanced engine a great value. Higher stall converter recommended. Lopey idle quality. Special internal balance.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Hi-Tech Performance Crate Engine - Chev 454

Part No. CH454ET40



EXTREME TORK

LOW END TORQUE WITH A ROLLER CAM



WinDyn™ - SuperFlow Corp.©2000

300 HP 485 TORQUE ENGINE SPECIFICATIONS

- Horsepower 300
- Torque 485
- Balanced Dynamically
- Bore x Stroke 4.25" x 4.00"
- Compression Ratio 8.75:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .480"/.483"
- Dur. @ .050" int./exh 204°/209°
- Cylinder Heads Iron L29 Oval High Velocity
- Manifold None
- Warranty None

ENGINE DETAILS

The high velocity L29 oval port head delivers 485 ft. lbs. of durable torque most of which is available from off idle to redline. Provides tire spinning performance in a light vehicle or plenty of low end torque for heavy trucks and towing. Good idle.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

This engine supplied w/o manifold, water pump or dampner

Hi-Tech Performance Crate Engine - Chev 454

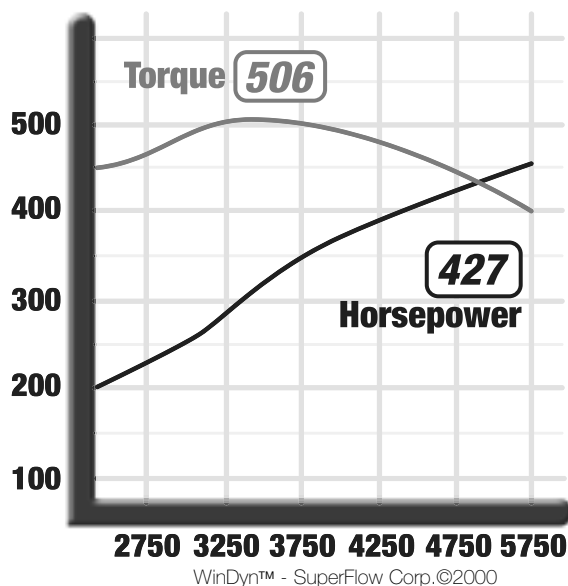
Part No. CH454PC50



POWER CRATE

MUSCLE CAR HERITAGE WITH A ROLLER CAM

427 HP 506 TORQUE ENGINE SPECIFICATIONS



- Horsepower 427
- Torque 506
- Balanced Dynamically
- Bore x Stroke 4.25 x 4.00
- Compression Ratio 8.75:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .512"/.540"
- Dur. @ .050" int./ext 212°/230°
- Hi-Tech Cam Part No. 106840
- Cylinder Heads Iron
- Manifold Rectangular Aluminum
- Dual Plane
- Warranty None

ENGINE DETAILS

Genuine American Muscle

Very complete crate engine with covers, balancer, water pump, roller cam and aluminum manifold. Blueprinted, balanced, live tested and ready to go.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Hi-Tech Performance Crate Engine - Chev 454

Part No. CH454PC60



POWER CRATE

ALUMINUM HEADS & ROLLER CAM



444 HP 510 TORQUE ENGINE SPECIFICATIONS

- Horsepower 444
- Torque 510
- Balanced Dynamically
- Bore x Stroke 4.25" x 4.00"
- Compression Ratio 9.6:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .512"/.540"
- Dur. @ .050" int./ext 212°/230°
- Hi-Tech Cam Part No. 106840
- Cylinder Heads Aluminum
- Manifold Oval Port
- Warranty Dual Plane
- None

ENGINE DETAILS

Street Friendly Torque

Aluminum heads allow for a compression ratio increase to 9.6:1. This engine still runs on 92 Octane pump gas. Includes manifold, covers, water pump and balancer. Fully blueprinted and balanced.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Hi-Tech Performance Crate Engine - Chev 502

Part No. CH502ET20



EXTREME TORK

**BOTTOM END TORQUE
HUGE DISPLACEMENT!**

Hi-Velocity Heads



340 HP 500 TORQUE ENGINE SPECIFICATIONS

- Horsepower 340
- Torque 500
- Balanced Dynamically
- Bore x Stroke 4.47 x 4.00
- Compression Ratio 8.75:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .480"/.483"
- Dur. @ .050" int./ext 204°/209°
- Hi-Tech Cam Part No. 106802
- Cylinder Heads L29 Oval High Velocity
- Manifold None
- Warranty None

ENGINE DETAILS

Ideal for off-highway heavy vehicles and towing. Forged components ensure durability. Includes high velocity L29 iron head. Huge torque kicks in right off idle. There is no replacement for displacement! Camshaft is more conservative than traditional crate engines which gives this engine good fuel economy potential. Bore centers are corrected to within one micron to reduce power robbing and fuel robbing friction. Hey, if you can make 500 ft.lbs. of torque and keep more fuel in your tank, WHY NOT? Good idle.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



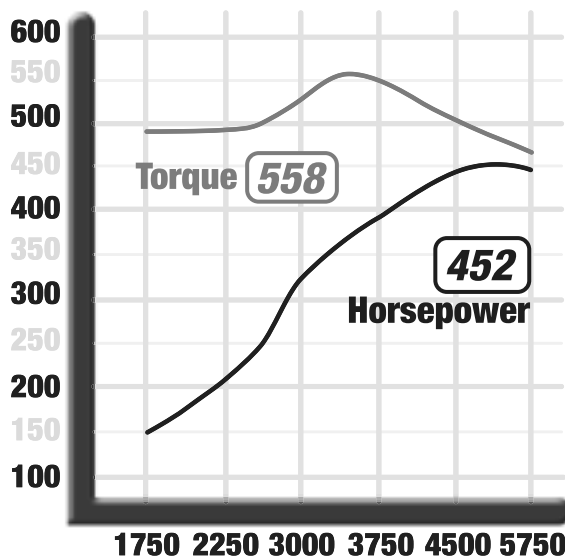
Hi-Tech Performance Crate Engine - Chev 502

Part No. CH502PC20



POWER CRATE

**RECTANGULAR PORT
IRON HEADS
FORGED COMPONENTS**



WinDyn™ - SuperFlow Corp. ©2000

452 HP 558 TORQUE ENGINE SPECIFICATIONS

- Horsepower 452
- Torque 558
- Balanced Dynamically
- Bore x Stroke 4.47" x 4.00"
- Compression Ratio 8.75:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .512"/.540"
- Dur. @ .050" int./ext 212°/230°
- Hi-Tech Cam Part No. 106840
- Cylinder Heads Iron
- Manifold Rectangular
- Warranty Dual Plane
- None

ENGINE DETAILS

Great balance of torque and horsepower. Runs on pump gas and includes balancer, water pump and covers. Fully balanced and blueprinted assembly.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

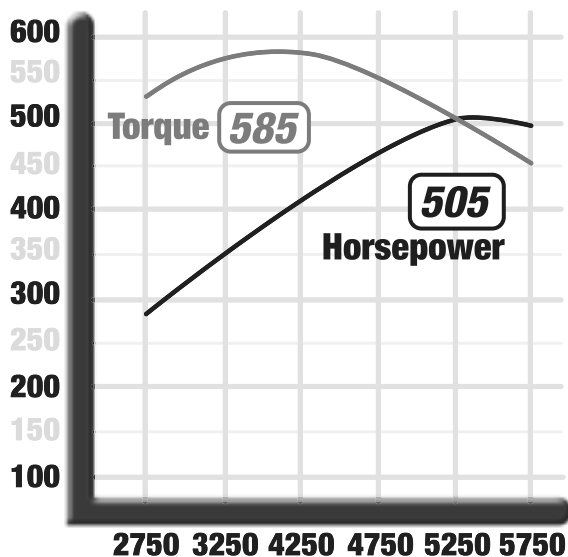
Hi-Tech Performance Crate Engine - Chev 502

Part No. CH502PC40



POWER CRATE

505 hp 585 ft. lb. torque
ENOUGH SAID!



WinDyn™ - SuperFlow Corp. ©2000

505 HP 585 TORQUE ENGINE SPECIFICATIONS

- Horsepower 505
- Torque 585
- Balanced Dynamically
- Bore x Stroke 4.47 x 4.00
- Compression Ratio 9.6:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,500
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel
- Rockers 1.7:1 Steel
- Camshaft Hyd. Roller
- Lift intake/exhaust .530"/.546"
- Dur. @ .050" int./ext 225°/237°
- Hi-Tech Cam Part No. 106840
- Cylinder Heads Aluminum
- Oval Port
- Dual Plane
- None
- Manifold
- Warranty

ENGINE DETAILS

"I want over 500 HP and huge torque, forged pistons, rods, crank, fully blueprinted and balanced, roller cam, aluminum heads and manifold and live tested before I buy it."

THIS IS IT!

Tested with 850 cfm carb. Includes black valve covers, water pump and balancer.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



Shown with custom valve covers, not included.
Supplied with black valve covers.

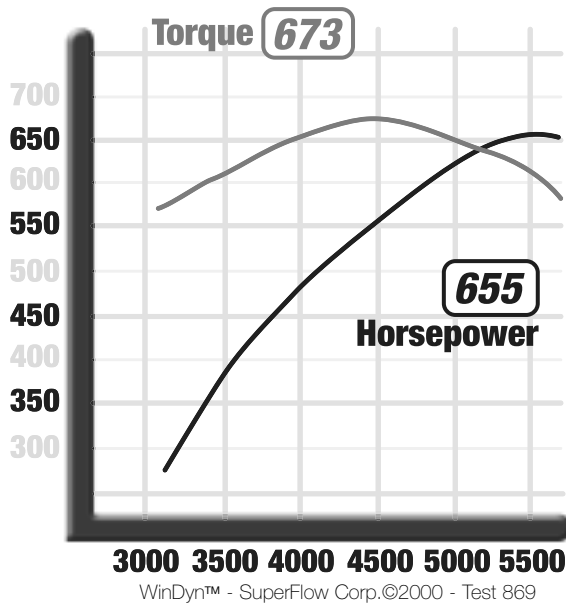
Hi-Tech Performance Crate Engine - Chev 540

Part No. CH540PC10



POWER CRATE

BIG BORE-BIG BLOCK NEW 4.5" BORE



655 HP 673 TORQUE ENGINE SPECIFICATIONS

- Horsepower 655
- Torque 673
- Balanced Dynamically
- Bore x Stroke 4.50" x 4.25"
- Compression Ratio 9.3:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel 4340
- Pistons Forged
- Connecting Rods Forged Steel 4340
- Rockers 1.7:1 Roller
- Camshaft Hyd. Roller
- Lift intake/exhaust .632"/.632"
- Dur. @ .050" int./ext 255°/260°
- Cylinder Heads Cast Iron
Hand Worked
Rectangular
Single Plane
None
- Manifold
- Warranty None

ENGINE DETAILS

Enough torque to turn tires into grease! Our exclusive hand worked heads produce extraordinary horsepower. Forged pistons, crank and rods ensure durability. Includes CNC customized valve covers. Standard deck block is ideal replacement for 396 or 454 engines.



Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Hi-Tech Performance Crate Engine - Chev 540

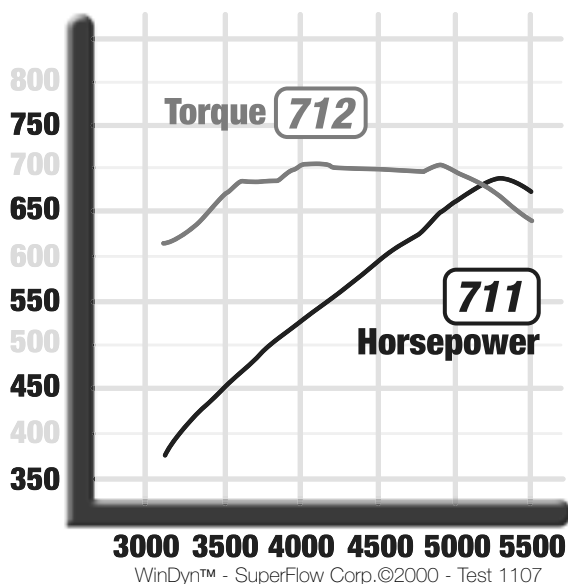
Part No. CH540PC20



POWER CRATE

ALUMINUM HEADS NEW 4.5" BORE BLOCK

711 HP 712 TORQUE ENGINE SPECIFICATIONS



- Horsepower 711
- Torque 712
- Balanced Dynamically
- Bore x Stroke 4.50" x 4.25"
- Compression Ratio 9.6:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,800
- Block (std. deck 9.8") 4 bolt iron
- Crankshaft Forged Steel 4340
- Pistons Forged
- Connecting Rods Forged Steel 4340
- Rockers 1.7:1 Roller
- Camshaft Hyd. Roller
- Lift intake/exhaust .632"/.632"
- Dur. @ .050" int./ext 255°/260°
- Cylinder Heads Aluminum Rectangular Hand Worked Single Plane
- None
- Manifold
- Warranty

ENGINE DETAILS

Over 700 ft. lbs. of torque! If you get traction, you won't be able to get the smile off of your face. Built with all the premium components to make sure it stays together. It's hard to believe you can have this much fun on 92 octane pump gas. Includes CNC customized valve covers. Highly desired standard deck block for easy installation.



Includes custom CNC valve covers shown above

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

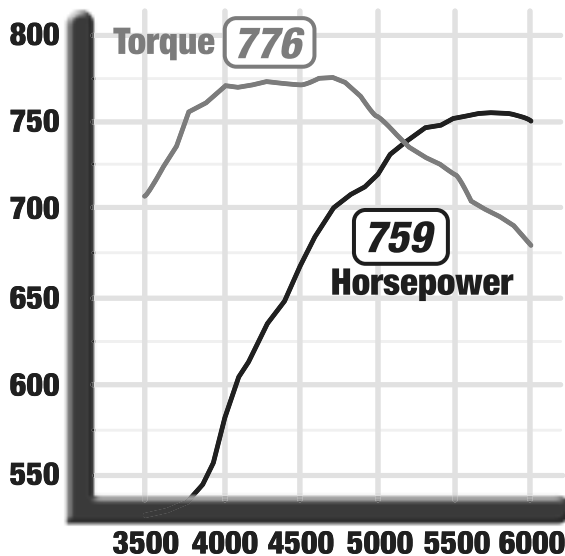
Hi-Tech Performance Crate Engine - Chev 572

Part No. CH572PC10



POWER CRATE T-Rex

BIGGER IS BETTER NEW 4.5" BORE BLOCK



WinDyn™ - SuperFlow Corp. ©2000 - Test 1017

750 HP 775 TORQUE ENGINE SPECIFICATIONS

- Horsepower 750
- Torque 775
- Balanced Dynamically
- Bore x Stroke 4.50" x 4.50"
- Compression Ratio 9.6:1
- Recommended Fuel 92 Octane
- Maximum Rec. RPM 5,700 Max!
- Block (tall deck 10.2") 4 bolt iron
- Crankshaft Forged Steel
- Pistons Forged
- Connecting Rods Forged Steel 4340
- Rockers 1.7:1 Roller
- Camshaft Hyd. Roller
- Lift intake/exhaust .629"/.629"
- Dur. @ .050" int./ext 255°/265°
- Cylinder Heads Aluminum Rectangular Hand Worked
- Manifold Single Plane
- Warranty None

ENGINE DETAILS

This is the T-Rex of GM style Big Blocks. ARP head/rod stud and fasteners. Hi-Tech CNC aluminum valve covers and balancer. This super-sized, super power engine runs on 92 octane pump gas. Tall deck block. The 4.5" bore and 4.5" stroke out performs other 572's.

Dyno tested with 1050 cfm carb., 2 1/8" primary tube headers and 34° total timing advance.

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.



Includes custom CNC valve covers shown above

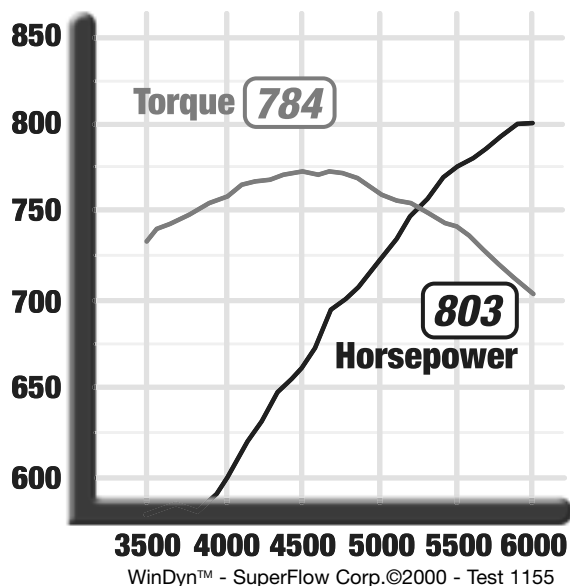
Hi-Tech Performance Crate Engine - Chev 572

Part No. CH572PC20



POWER CRATE

**BIGGER IS BETTER &
12.1:1 C.R.
NEW 4.5" BORE BLOCK
& MAIN GIRDLE**



800 HP 780 TORQUE ENGINE SPECIFICATIONS

- Horsepower 800
- Torque 770
- Balanced Dynamically
- Bore x Stroke 4.50" x 4.50"
- Compression Ratio 12.1:1
- Recommended Fuel 110 Octane
- Maximum Rec. RPM 6,200
- Block (tall deck 10.2") 4 bolt iron
- Crankshaft Forged Steel Super Duty Shot Peened Nitrited
- Pistons Forged
- Connecting Rods Forged Steel 4340
- Rockers 1.7:1 Roller
- Camshaft Mech. Roller
- Lift intake/exhaust .649"/.656"
- Dur. @ .050" int./ext 258°/262°
- Cylinder Heads Aluminum Rectangular Hand Worked
- Manifold Aluminum
- Warranty None

ENGINE DETAILS

Massive displacement and horsepower. Parts are engineered as a total high strength assembly. Complete engine is blueprinted, balanced and then live tested. Hi-Tech CNC aluminum valve covers and balancer. The forged steel crankshaft is shot peened and nitrided for additional higher RPM strength.



Includes custom CNC valve covers shown above

Must use melonized steel distributor gear. Not legal for sale on pollution controlled motorized vehicles, boats or equipment. Specifications subject to change without notice.

Hi-Tech Performance Crate Engine - FORD

Ford 4.6L Restoration Series w/o sheetmetal, manifold or damper



<i>Engine Specifications</i>	<i>Part No.</i>	<i>Part No.</i>
	FO4.6RS50 (SOHC)	FO4.6RS49 (DOHC)
	GT	Cobra
Horsepower	260	320
Torque	300	317
Compression Ratio	9.0:1	9.85:1
Block	Iron	Aluminum
Cylinder Heads	Aluminum	Aluminum

Ford 5.0L Restoration Series w/o sheetmetal, manifold or damper



<i>Engine Specifications</i>	<i>Part No.</i>
	FO5.0RS45 (direct replacement for 1995-1993 Mustang Cobra)
	Cobra (hydraulic roller cam)
Horsepower	275
Torque	300
Compression Ratio	9.0:1
Block	Iron
Cylinder Heads	Iron

Legal for sale on pollution controlled motorized vehicles with correct VIN code match

Marine Performance Crate Engines

Hi-Tech® service replacement engines for MerCruiser® - OMC® - Volvo® marinized engines

Extreme Tork - Rated 300 HP - Original Rating 220 HP - up to 315 HP

CHEVROLET BASED MARINE 5.7L/350 V8

Engine #

2000-96 EXTREME TORK original rating 220 HP up to **315 HP** Standard rotation, fuel inj. CV350ET60

Vortec. 4 bolt main, head #906 or 162, block 880

95-87 EXTREME TORK original rating 220 HP up to **290 HP** Standard rotation, CV350ET50

carbureted, 4 bolt main, Non Roller, Full Circle Rear Seal, Valve cover bolts Thru Center of Cover

Reverse rotation versions of the same engine as shown above, use: CV350ET55

CHEVROLET BASED MARINE 7.4L/454 V8

99-98 EXTREME TORK original rating 300 HP - up to **350 HP**. oval intake ports, Standard rotation, fuel inj. Vortec, 4 bolt main, Head #279, Block #297, 313, Crank #188, Roller cam, 6 bolt timing cover CV454ET35

98-96 EXTREME TORK original rating 300 HP - up to **350 HP**. oval intake ports, Standard rotation, carbureted, 4 bolt main, Head #156, Block #297, 313, Crank #188, Roller cam, 6 bolt timing cover CV454ET30

95-91 EXTREME TORK original rating 275 HP - up to **350 HP**. oval intake ports, Reverse rotation, carbureted, 4 bolt main, 1 pc. Rear main seal, Head #156, Block #182 CV454ET25

95-91 EXTREME TORK original rating 275 HP - up to **350 HP**. oval intake ports, Standard rotation, carbureted, 4 bolt main, 1 pc. Rear main seal, Head #156, Block #182 CV454ET20

99-91 PowerCrate Marine 8.75:1 C.R. rated at **385 HP** rectangular port head CV454PC10
Forged pistons, Forged Crank, Forged Rods

CHEVROLET BASED MARINE 8.2L/502 V8

PowerCrate Marine 8.75:1 C.R. 1 pc. Rear main seal, forged crank, forged pistons, forged rods, L29 iron oval port cylinder head, **415 HP**, engine can be used as a service Replacement for 502 marine engines or as a re-power engine to replace 7.4L/454 V8 CV502PC10

MARINE CRATE ENGINES Include:

Oil Pan Front Timing Cover Valve Covers Harmonic Balancers Water Pump

Engines are supplied without intake manifold

Engines with cast pistons are blueprinted and statically balanced

Engines with forged pistons are blueprinted and dynamically balanced



Numerical Listing

-Continued

ABBREVIATION	MANUFACTURER	Part No. ENGINES	Applications
CHEV	GENERAL MOTORS	CH350ET05	CHEV 350 GEN I 4 BOLT
FORD	FORD MOTOR COMPANY	CH350ET10	CHEV 350 GEN I 4 BOLT
GM	GENERAL MOTORS	CH350FS10	CHEV 350 GEN I 4 BOLT
		CH350PC05	CHEV 350 GEN I 4 BOLT
		CH350PC25	CHEV 350 GEN I 4 BOLT
		CH350PC30	CHEV 350 GEN I 4 BOLT
		CH383ET20	CHEV 383 GEN I 4 BOLT
		CH383FS10	CHEV 383 GEN I 4 BOLT
		CH383PC20	CHEV 383 GEN I 4 BOLT
		CH383PC40	CHEV 383 GEN I 4 BOLT
		CH454ET40	CHEV 454 GEN VI 4 BOLT
		CH454PC50	CHEV 454 GEN VI 4 BOLT
		CH454PC60	CHEV 454 GEN VI 4 BOLT
		CH502ET20	CHEV 502 GEN VI 4 BOLT
		CH502PC20	CHEV 502 GEN VI 4 BOLT
		CH502PC40	CHEV 502 GEN VI 4 BOLT
		CH540PC10	CHEV 540 BEN VI 4 BOLT
		CH540PC20	CHEV 540 BEN VI 4 BOLT
		CH572PC10	CHEV 572 GEN VI 4 BOLT
		CH572PC20	CHEV 572 GEN VI 4 BOLT
		CV350ET50	CHEV 350 MARINE 95-87 CARB Mercury, Volvo, OMC
		CV350ET55	CHEV 350 MARINE 95-87 REV. ROT. Mercury, Volvo, OMC
		CV350ET60	CHEV 350 MARINE 00-98 FUEL INJ. Mercury, Volvo, OMC
		CV454ET20	CHEV 454 MARINE 95-92 CARB Mercury, Volvo, OMC
		CV454ET25	CHEV 454 MARINE 95-91 CARB Mercury, Volvo, OMC
		CV454ET30	CHEV 454 MARINE 98-96 CARB Mercury, Volvo, OMC
		CV454ET35	CHEV 454 MARINE 99-98 FUEL INJ. Mercury, Volvo, OMC
		CV454PC10	CHEV 454 MARINE 99-91 HO CARB Mercury, Volvo, OMC
		CV502PC10	CHEV 502 MARINE 91-99 HO CARB Mercury, Volvo, OMC
		FO4.6RS49	FORD 4.6L COBRA
		FO4.6RS50	FORD 4.6L GT
		FO5.0RS45	FORD 5.0L COBRA 95-93



Vision™ Engine Limited Warranty

Hi-Tech Vision engines are warranted against defects in workmanship and material in accordance with the schedules and limitations outlined below. An authorization number must be received prior to repair or replacement of goods. Authorized repairs or replacements will be approved at the factory within a reasonable time after written notice and upon receipt of the goods deemed to be defective per the schedules and limitations of the written warranty.

PERFORMANCE ENGINES:	Warranty Term	Coverage
*Complete Engines, small block	12 Months or 12,000 miles	Parts + Labor maximum of \$350
*except specialty big block Chevrolet	no warranty on 454, 502, 540, 572 cubic inch	

Time or Mileage, whichever occurs first.

Vision™ Engine Limited Warranty -Continued

PRODUCT REPLACED UNDER WARRANTY:

Product replaced under warranty carries the remainder of the original product's warranty term.

STANDARDS:

Subject to limitations listed herein. Hi-Tech, at its option, shall repair or replace a product within the warranty term after determination by factory that the product is defective. All products are to be returned to factory for inspection. Products not returned to the factory will not be warranted. All repairs and/or replacements covered by this warranty must be authorized by the factory. Unauthorized repairs will not be paid. Inspected products that are not covered by this warranty will be held in storage for a period of 30 days. After 30 days product will be disposed of.

LIMITATIONS:

This warranty applies to products originally supplied by Hi-Tech. This warranty does not apply to any of the following:

- A. Damage as a result of OVERHEATING, LACK OF LUBRICATION, FUEL WASH, CONTAMINATION OR NITROUS OXIDE INJECTION.
- B. Damage resulting from PRE-IGNITION or DETONATION. This includes but is not limited to melted or broken pistons, broken piston rings, damaged cylinder heads, leaking head gaskets, etc. For more information regarding pre-ignition and detonation please contact our Warranty Department at 1-800-581-7835
- C. Repair or replacement required as a result of any accident or misuse.
- D. Repair or replacement of any accessory or service item, including specifically but not limited to: all components of the cooling, fuel, electrical and ignition systems in addition to all belts, hoses and filters.
- E. Any product used for competition, racing or related purposes.
- F. Any product to which a device or accessory not conforming to original manufacturer's specifications has been installed.
- G. Damage as a result of electrolysis, including but not limited to, deterioration of engine components as a result of excessive electrical current or improperly maintained coolant, and/or any product on which periodic maintenance services required by the original manufacturer have not been performed.
- H. Crankshaft Thrust Surface worn due to excessive forward pressure placed on the rear of the crankshaft.
- I. Damage resulting from improper repair(s) or attempted repair(s) by any service technician.
- J. Engines that have been operated above maximum recommended RPM.
- K. Damage occurring from the engine being submerged in water or other liquids.

LIMITED LIABILITY

LIMITED WARRANTY: This warranty is given in lieu of all other warranties, expressed or implied, including any warranty of merchantability, or fitness for a particular purpose, on the part of Hi-Tech, the factory or the dealer installing the engine. No dealer, not any agent or employee thereof, is authorized to extend or modify this warranty.

LABOR PAYMENTS:

Factory authorized repairs will be compensated at a rate not to exceed the Current Motor/All Data Manual's published applicable flat rate schedule. Hourly rates for all authorized labor claims will be paid in accordance with the original installation rate, not to exceed \$54.00 per flat rate hour. Do-it-yourself repairs, and repairs performed by unlicensed repair facilities do not qualify for labor reimbursement.

PARTS PAYMENTS

Factory authorized repairs will have parts reimbursed at the amounts approved by factory, not to exceed the original purchase price. Proof of purchase may be required. Fluid and filter costs will be reimbursed for the first 2,000 miles of service, on approved claims only. Hi-Tech's liability under this warranty is limited solely to the repair or replacement of the defective product. Hi-Tech shall not be liable for any incidental, special, consequential or exemplary damages, including but not limited to rental cars, towing fees or for any service not expressly provided for herein, relating to or arising from the Hi-Tech product.

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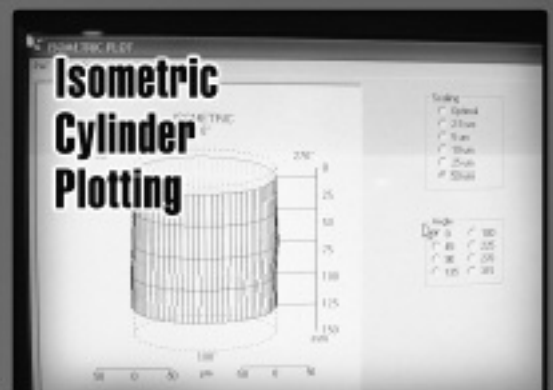
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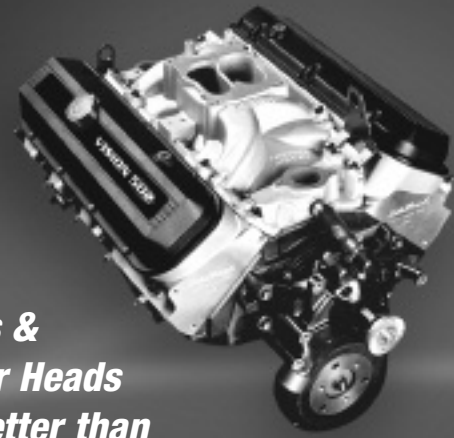
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