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BEGINNING SERIAL NUMBERS

170, 175, 180, 185,
190, 190XT, 210 &
220 Serial No.
located at front of
torque housing
flange.
torque housing

Mode	el 170
1968	2721
1969	5374
1970	6369
1971	6988
1972	7797
1973	8821

Mod	el 175
1970	1001
1971	1477
1972	1624
1973	1740
1974	2153
1975	3255

Mod	el 180
1968	2682
1969	6094
1970	9235
1971	10561
1972	11729
1973	12447

Model 1	185
1970	1001
1971	1952
1972	2935
1973	3763
1974	4961
1975	6542

Model 190	& 190XT
1964	1001
1965	2485
1966	8219
1967	13273
1968	19262
1969	23234
1970	25901
1971	29136
1972	31057
1973	31118

Mode	el 200
1972	1001
1973	3344
1974	6294
1975	9250
	J 210

Mode	.1210
1970	1001
1971	1107
1972	2082
1973	2469
Mode	el 220

Model	220
1970	1938
1971	2451
1972	2626
1973	2860

M - -I - I - 7000

1975100
7030, 7040, 7050, 7060 & 7080
Serial No. located
above PTO quard

Model	7030
1973	1001
1974	2595

Mode	l 7040
1975	1303
Mode	l 7050
1973	1001
1974	1688

	I١	/10	ae	91	/ 06	00	
1975	٠		••••			.129	9

Model	7080
975	1007

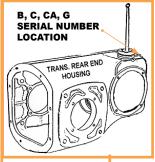
1955	124711
1956	126497
1957	127186

Mo	odel IB
1946	100
1947	100
1948	1010
1949	128
1950	1556
1951	1879
1952	2219
1953	2570-284

1954.....3068

Model C
19401
1941112
194212389
194318782
194423908
194530695
194636378
194739168

1942	12389
1943	18782
1944	23908
1945	30695
1946	36378
1947	39168
1948	51515
1949	68281



B, C, CA, G, U

Serial No. located

on ton of transmis-

on top of transmis-		
sion case, to the		
rear of shift lever.		
Model B		
19371		
193897		
1939 11800		
1940 33502		
1941 49721		
1942 56872		
1943 64501		
1944 65502		
194570210		
194672265		
1947 73370		
1948 80056		
1949 92295		
1950102393		
1951114527		
1952118674		
1953122310		
1954124201		

1951322	
195210539	
195322181	
195431424	
195532907	
195637203	
195738618	
195838977	
Model G	
19486	
194910961	
195023180	
195124006	
195225269	
195326497	
195428036	
195529036	
Model RC	
19394	
19404392	

1941.....5417

Model CA	
1950 14	
1951322	
195210539	
195322181	
195431424	
195532907	
195637203	
195738618	
195838977	
Model G	
19486	
194910961	
195023180	
195124006	
195225269	
195326497	
195428036	
195529036	
193329030	

WC Serial No.
located on rear of
differential
housing just above
operator platform.

Model WC	
19331	
193429	
19353127	
193613870	
193731784	
193860790	
193975216	
194091534	
1941103517	
1942114534	
1943123171	
1944127642	
1945134624	
1946148091	
1947152845	
1948 170174	

Model WC	
1933	.1
19342	29
1935312	27
19361387	70
19373178	34
19386079	90
1939752 ⁻	16
19409153	34
194110351	17
194211453	34
194312317	71
194412764	12
194513462	24
194614809	91
4045 4500	

193429
19353127
193613870
193731784
193860790
193975216
194091534
1941103517
1942114534
1943123171
1944127642
1945134624
1946148091
1947152845
1948170174

ND & WD45 SERIAL J
TRANS. REAR END

WD, WD45 Serial

1948	7
1949	9250
1950	35445
1951	72328
1952	105182
1953	131243

Model WD45		
1953	146607	
1954	160386	
1955	190993	
1956	217992	
1957	230295	

WF Serial No.
located on rear of
differential
housing above
op. platform.

Model WF		
1937	4	
1938	389	
1939	1336	
1940	1892	
1941	2300	
1942	2704	
1944	3004	

D-10, D-12, D-14,		Model D-17	
D-15	, D-17, D-19,	1957	1001
D-2	1 Serial No.	1958	4300
locat	ed at front of	1959	16500
torqu	e housing on	1960	28200
	left side.	1961	33100
ก		1962	38070
1		1963	65001
Ì		1964	70611
TIM .		1965	77090
≥ #1		1966	80533

1945.....3195

1946.....3510

1947.....3748

1948.....4111

1949.....5500

1950.....7318

1951.....8316

1964.....7675 1965.....9204

1966......9486

1967......9795

1968.....9979 Model D-12 1959.....1001 1960......1950 1961.....2801 1962.....3638 1963.....5501 1964.....6012 1965.....9192 1966......9508 1967.....9830 1968.....9979 Model D-14 1957.....1001 1958.....9400 1959..... 14900 1960......21800

Model D-15 1960.....1001

1961.....1900

		1961	1001
		1962	7331
	odel D-10	1963	12001
	046.5 .0	1964	16266
1959	1001		
1960	1950	Mode	el D-21
1961	2801		
1062	4522	1963	1001
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		1964	1417
1963	6801	1065	2070

1962	7331
1963	12001
1964	16266
Mode	el D-21
1963	1001
1964	1417
1965	2079
1966	2408
1967	2863
1968	3777

1969.....4498

1967.....86061

Model D-19

1962.....6470 1963.....13001

1964.....16928

1965.....19681

1966.....21375

1967.....23734 1968.....25127

D10, D12, D14, D15, D17, D19, D21, 170, 175, 180, 190, 200, 210 & 220 SERIAL **NUMBER LOCATION**

NEED AN ENGINE REBUILD KIT? CALL TO SPECIAL ORDER.

MANIFOLDS, PARTS

Fits: G

ACS001 Replaces #800333 ACS001GK Replaces #800299 (manifold) & #800304 (carburetor)



(
Description / Weight	Order#	Price
Manifold 8 lbs	ACS001	\$92.5
NOTE: Intake & exhaust ports are in perfec	t alignment!	

Gasket Set .50 lb.......\$8.00

Fits: B, IB, C, CA & RC ACS002B Replaces #AM2919 & #225323 ACS002GK Replaces #226096



,		
Description / Weight	Order#	Price
Manifold 13 lbs	ACS002B	.\$99.00
Gasket Set 1 lb	ACS002GK	.\$8.99

Fits: WC & WF w/ 45° side exhaust out of left side of hood ACS085 Replaces #229940





ACS217 Replaces #203072 (4-1/2" coarse both ends 3/8" diameter)

(4-1/2 Coarse both ends, 5/6 diamete	21)	
Description / Weight	Order #	Price
Manifold & Exhaust Elbow 21 lbs	ACS085	.\$239.95
Exhaust Elbow 4 lbs. USA MADE	ACS085ELB	.\$75.00
Gasket Set 1 lb.	ACS004GK	.\$15.70
Manifold Stud .50 lb. USA MADE	ACS217	.\$4.50
NOTE: 6 studs used per engine; Sold indivi	dually.	

Fits: WC, WD, WD45 & D17 (gas) ACS004 Replaces #224782 ACS004GK Replaces #299958 ACS217 Replaces #203072 (4-1/2" coarse both ends,



3/8" diameter)		
Description / Weight	Order #	Price
Manifold & Adaptor 25 lbs	ACS004	\$119.60
Gasket Set 1 lb	ACS004GK	\$15.70
Exhaust Adaptor w/ Bracket 2 lbs	ACS188	\$7.50
Manifold Stud .50 lb. USA MADE	ACS217	\$4.50
NOTE: 6 studs used per engine; Sold indiv	idually.	

MANIFOLDS, PARTS CONT...

Fits: D10 & D12 ACS156 Replaces #233235 ACS003GK Replaces #234140



Description / Weight	Order #	Price
Manifold 13 lbs	ACS156	. \$269.95
Gasket 1 lb.	ACS003GK	. \$9.75

Fits: D14 & D15 up to SN: 9001 (gas); Will fit D15 SN: 9001 & up (gas), but customer must make an adaptor for muffler, I-40, I-400, I-60 & I-600 ACS003 Replaces #234143



CHOHOHOHOMO

ACS003GK Replaces #234140

Description / Weight	Order #	Price
Manifold 17 lbs	.ACS003	\$175.45
Gasket 1 lb	.ACS003GK	\$9.75

Fits: D17 some Series III & IV, 170 & 175 gas ACS081 Replaces #257485





Description / Weight Order # Price Manifold w/Threaded Exh 25 lbs.ACS081 \$169.95 Gasket Set 1 lb.\$15.70

Fits: D19 gas; COMBINES: A, B, C & F w/ 6-Cylinder Allis Chalmers engine ACS005 Replaces #4516769 ACS005GK Replaces #4512715 ACS003EXP Replaces #4513471



Description / Weight Order# Price Manifold 38 lbs.\$199.99 Gasket 1 lb......\$16.50 Exhaust Pipe 2 lbs......\$12.50

Fits: D19, D21, 210, 220, 7000, 7010 & 7020

Replaces #236705 & #253661



Description / Weight Order# Price NEW! Exhaust Turbo Elbow 6 lbs......ACS307\$142.50

Fits: 190 & 200; COMBINES: GL, L, L2, M & M2 Replaces #244418



Description / Weight Order# Price Turbo Elbow 8 lbs..... ACS088

(12" x 28-1/2" x 1/16" thick; Perforated steel core)



Order# Price Description / Weight Exh Manifold Gasket Material 1 lb......ABC448.....\$14.95 NOTE: Used to make manifold gaskets.

CRANKSHAFT PULLEYS			
Application / Weight	Order #	Price	
Fits: WD & WD45 w/ & w/out power steering, Replaces #227395 (Double groove power steering w/ cone-shaped allen screw) 8 lbs.	ACS069	\$185.50	
Fits: CA, Early D10 up to SN: 3500 & D12 up to SN: 3000; D14 Replaces #236741 & Casting #AM4529 (5" pulley diameter; 5/8" belt width) 3 lbs.	ACS089	\$33.50	
Fits: Late D10 SN: 3501 & up, D12 SN: 3001 & up & D15, Replaces #233396, New #235043 & Casting #AM4761 (5-1/16" pulley diameter; 3/8" belt width) 3 lbs. NOTE: Includes set screw.	ACS154	\$79.95	

NOTE: Includes all gaskets required when replacing the cylinder head.

Application / Weight	Order #	Price
Fits: G Replaces #800258, #800295, #800297 & #800299 1 lb.	ACS025VGK	\$49.95
Fits: B, IB, C, CA & RC (All w/ 125 in ³ gas engines) Replaces #224768 1 lb.	ACS297	\$56.95
(For engines w/ 15 stud head) Fits: Late WC, WD, WD45, WF, D17, 170 & 175 (All w/ 201 & 226 in ³ gas engines), Replaces #233239 & New #277286 1 lb.	ACS291	\$65.95

VALVE COVER GASKETS		
Application / Weight	Order#	Price
NEWJ Fits: B, IB, C, CA & RC Replaces #206892 .50 lb.	ACS313	\$14.95
NEW Fits: WC, WD, WD45, WF, D17, 170 & 175 gas / LP (All w/ 201 & 226 C.l. engines) Replaces #255297 .25 lb.	ACS315	\$14.95

VALVE TRAIN KIT

Fits: G w/ N-62 Continental (Includes NEW valves, guides, springs & locks. Retainers are NOT included)

NEW! Valve Train Kit 2 lbs	ACS323	\$144.40
Description / Weight	Order#	Price
& locks. Netaillers are NOT illicidded)		

CRANKSHAFTS, PARTS Bearings NOT included. Please call for pricing.		
Description / Application / Weight	Order #	Price
Crankshaft Fits: G, N-62 Continental engine & Fork trucks Replaces Casting #N62C500 25 lbs.	ACS131	\$335.00
Crankshaft Main Bearings (4 Piece Set - 2 Bearings) Fits: G, N-62 Continental engine Replaces #800498 (Standard, Not over, Not under) .50 lb.	ACS250	\$150.00
Crankshaft Fits: WD45 Gas Replaces #226535 50 lbs.	ACS074	\$325.00
Crankshaft Fits: D10, D12, D14, D15 Gas, I-40, I-400, I-60 & I-60 Replaces #227550 45 lbs.	ACS073	\$399.00

FLYWHEEL RING GEARS			
Application / Weight	Order#	Price	
Fits: G w/ Continental N-62 engine (62 in³) Replaces #800311 2 lbs. NOTE: Has 86 Teeth	ACS032	\$68.50	
Fits: B, IB, C & CA Replaces #209292 2 lbs. NOTE: Has 90 Teeth	ABC013	\$42.65	
Fits: RC, WC, WD, WD45 gas & WF Replaces #208132 2 lbs. NOTE: Has 100 Teeth	ABC014	\$54.35	
Fits: D10 SN: 3501 & up, D12 SN: 3001 & up, D14 Tractor SN: 19001 & up & Engine SN: 19070 & up & D15 gas Replaces #233196 3 lbs. NOTE: Has 116 Teeth	ACS206	\$69.95	
Fits: D17, 170 & 175 (All w/ gas engine) Replaces #226830 2 lbs. NOTE: Has 139 Teeth	ACS207	\$38.30	

MUFFLERS		
Application / Weight	Order #	Price
Fits: G Replaces #800458 2.25 lbs. EXACT OF ORIGINAL!	ACS067	\$42.50
Fits: B, IB, C & CA (1938-57) UNDER Hood Replaces #210081 USA MADE 3 lbs.	ACS082	\$51.60

ACS082 (VERTICAL ROUND BODY) DIMENSIONS: Inlet Length: 1", Inlet I.D.: 1-3/8", Inlet O.D.: 1-1/2", Shell Length: 4-1/4", Shell Diameter: 4-1/2" x 9", Outlet Length: 3-3/4", Outlet O.D.: Bent Pipe, Overall length: 9"

Fits: B, IB, C, CA & RC (1938-57) ACS101 \$25.70 **EXCEPT low octane engine** Replaces #227240 5 lbs.

ACS101 (VERTICAL ROUND BODY) DIMENSIONS: Inlet length: 7", Inlet I.D.: 1-1/2", Shell Length: 12-3/4", Shell Diameter: 3-1/4", Outlet Length: 9-1/4", Outlet O.D.: 1-1/2", Overall Length: 29", (If raincap is needed - order RCS003)

Fits: B, IB, C & CA (1938-57) THRU Hood, D10, D12, D14, D15 gas to SN: 9001 Replaces #233450 & #227240 5 lbs. NOTE: Includes bracket.



ACS103 (VERTICAL ROUND BODY) DIMENSIONS: Inlet Length: 2-1/2", Inlet I.D.: 1-1/2", Shell Length: 16-1/2", Shell Diameter: 3-1/4", Outlet Length: 10", Outlet O.D.: 1-1/2", Overall length: 29", (If raincap is needed - order RCS003)

Fits: WC; WD gas (1948-53) & WD45D THRU Hood Replaces #219534 5 lbs.



ACS105 (VERTICAL ROUND BODY) DIMENSIONS: Inlet Length: 2-1/4", Inlet I.D.: 1-5/8", Shell Length: 16-1/2", Shell Diameter: 3-1/4", Outlet Length: 10-1/4", Outlet O.D.: 1-3/4", Overall length: 29", (If raincap is needed - order RCS004)

Fits: Late WC, Late WD & WD45 gas (1953-57) Replaces #229531; W226 & G226; D17 up to SN: 32000 gas & LP; Model CP 2 Cotton Picker (D17 engine) 7 lbs. NOTE: Includes brackets (1) to head bolt & (1) to manifold.



ACS107 (VERTICAL ROUND BODY) DIMENSIONS: Inlet Length: 2-1/2", Inlet I.D.: 1-5/8", Shell Length: 16-1/2", Shell Diameter: 3-1/4", Outlet Length: 10", Outlet O.D.: 1-3/4", Overall length: 29", (If raincap is needed - order RCS004)

MUFFLERS CONT		
Application / Weight	Order #	Price
NEW! Fits: D15 gas SN: 9001 & up	ACS327	\$52.40
Replaces #237811	- 5	
9 lbs. USA MADE		

ACS327 (VERTICAL OVAL BODY) DIMENSIONS: Inlet Length: 3-1/4", Inlet I.D.: 1-3/4", Shell Length: 12-1/2", Shell Diameter: 4-1/2" x 9", Outlet Length: 12-1/2", Outlet O.D.: 1-3/4", Overall length: 27", (If raincap is needed - order RCS004)

ACS330 \$48.90 **NEW!** Fits: D17 gas SN: 42001 & up Replaces #237397 New #246129 7 lbs. USA MADE

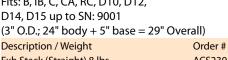
ACS330 (VERTICAL OVAL BODY) DIMENSIONS: Inlet Length: 4-3/4", Inlet I.D.: 1-15/16", Shell Length: 16-1/4", Shell Diameter: 4-1/2" x 9", Outlet Length: 8", Outlet O.D.: 2", Overall length: 29", (If raincap is needed - order

	W_63	
RAINCAPS	-	The same
Dimension / Weight	Order #	Price
1-1/4" - 1-7/16" O.D. 1 lb.	RCS002	\$10.80
1-1/2" - 1-11/16" O.D. 1 lb.	RCS003	\$9.80
1-3/4" - 1-15/16" O.D. 1 lb.	RCS004	\$8.80
2" - 2-3/16" O.D. 1 lb.	RCS005	\$10.60
2-1/4" - 2-7/16" O.D. 1 lb.	RCS006	\$9.95
2-1/2" - 2-11/16" O.D. 1 lb.	RCS007	\$10.35
3" - 3-3/16" O.D. 1 lb.	RCS009	\$10.75
3" O.D. (CHROME-PLATED) 1 lb.	RCS015	\$34.25
3-1/2" O.D. (CHROME-PLATED) 1 lb.	RCS016	\$36.70

EXHAUST STACKS

Chrome; Double wall (Lined) **USA MADE**

Fits: B, IB, C, CA, RC, D10, D12, D14, D15 up to SN: 9001





Price Exh Stack (Straight) 8 lbs......\$95.00 Exh Stack w/ Bend 8 lbs.....\$110.00

Fits: WC, WD & WD45; D17 gas EXCEPT Series IV (3-1/2" O.D.; 22-1/2" body + 6-1/2" base = 29" Overall)



Order# Description / Weight Exh Stack (Straight) 8 lbs......\$100.00 Exh Stack w/ Bend 8 lbs......\$120.00

CARBURETORS, PARTS CAN'T FIND YOUR CARBURETOR NUMBER? LOOK ON PAGE 15!

Carburetors are limited to replacement only - NO refunds. No replacement will be given if dirt, rust, etc. is found in the carburetor or if it has been taken apart.

Description / Application / Weight	Order#	Price
Carburetor Fits: G w/ Marvel Schebler TSV #13 Replaces #800303 3 lbs. NOTE: Does not say "Marvel Schebler," but has "TSV13" brass tag. LIKE ORIGINAL! USA MADE	ACS084	\$349.00
Carburetor New, Zenith Replacement Fits: B, IB, C, CA (1952-56), D10 & D12, Replaces Marvel Schebler TSX #154, 159, 305, 422, 470, 486, 670, 701, 815, 9705, 9706, 9797, 9804, 11141, 11142, 12522 & 12566 Replaces Zenith #12401 & 12749 3 lbs. NOTE: Has 1-1/8" throttle bore. May have to trim throttle shaft on some applications. Will fit manifolds w/ 2-5/16" - 2-3/8" c.c. stud holes because of the smaller diameter studs that are included.	ABC223	\$282.00
Carburetor Elbow & Strainer Assy. Fits: Allis Chalmers models (Male end (Screen end) - 1/8" pipe thread; female end - 1/4" flare) .50 lb.NOTE: Must have internal threads. Used w/ flair fitting; NOT compression fitting.	ABC297	\$4.00
Main Jet Adjustment Needle Assy. Fits: B, IB, C, CA, RC, WC, WD, WF, D10 & D12 (All w/ Zenith carburetors) .50 lb.	ABC331	\$18.15
VITON Needle Float Valve (For Marvel Schebler carburetor) Fits: WD45, Late D15 SN: 9001 & up, D17, D19, 170 & 175 Replaces #226458 .50 lb. NOTE: VITON Needle & seat helps stop carburetor flooding.	ABC133	\$5.87
NEW! Throttle Body Repair Bushing FITS THE FOLLOWING W/ MARVEL SCHEBLER SMALL CARB BOWLS: B thru D15 (.383" O.D., .247" I.D., .501" long) .10 lb. NOTE: Repairs worn throttle body using 1/4" throttle shafts.	ABC513	\$2.50

MANIFOLD TO CARBURETOR GASKETS

Application / Weight	Order #	Price
Fits: B, IB, C, CA, RC, WC, WF, WD, WD45, D10, D12, D14, D15, D17, 170 & 175 (2-3/8" - 2-7/16" slotted bolt holes, 1-1/8" center hole) .25 lb.	ABC408	\$1.39
Fits: D19 gas (2-15/16" c.c. bolt holes, 1-3/4" center hole) .25 lb.	ABC410	\$1.49

CARBURETOR FLOATS

Application / Weight	Order #	Price
(For Marvel Schebler carburetor) Fits: G & Power Units w/TSV carbs Replaces #800472 .50 lb.	ACS075	\$30.00
(For Marvel Schebler carburetor) Fits: B, IB, C, CA, RC, WC, WD, WF, D14 & D15 w/ TSX #154, 159, 305, 422, 470, 486, 670, 701, 815 & 844; Power Units w/ TSX #305, 879, 912 & 931, Replaces #219985 .25 lb.	ABC036	\$11.00
(For Zenith carburetor) Fits: B, IB, C, CA, RC, WC, WD, WF, D10, D12, D14 & D15 w/ Zenith #1098, 8561, 8979, 9705, 9707, 9797, 10698A, 10699A, 10902, 10903, 11141, 11142, 12401, 12479, 12522, 12566 & 14544; Power Units w/ Zenith #12658, 14015 & 14025 .25 lb.	ABC190	\$21.90
(For Marvel Schebler carburetor) Fits: WD45, D15, D17, 170 & 175 w/ TSX #464, 561, 773, 869, 871 & 928; Power Units w/ TSX #466, 561, 719, 773, 853, 950, 992 & 1001 Replaces #226456 .25 lb.	ABC037	\$19.95
(For Zenith carburetor) Fits: WD45, D15, D17, 170 & 175 w/ Zenith #11588, 12217, 13294 & 14991; Power Units w/ Zenith #13151, 13153, 13154, 13161, 13596, 13628 & 13956 .25 lb.	ABC452	\$21.95
(For Marvel Schebler carburetor) Fits: D19 TSX #848; Power Units w/ TSX #160, 268, 591, 621, 821, 876 & 918 .50 lb.	ABC361	\$36.70

CARBURETOR REPAIR KITS

ECONOMY CARBURETOR REPAIR KITS Contain: Needle & Seat, Float lever pin, Seals, Gaskets & Instructions.

BASIC CARBURETOR REPAIR KITS

Contain: Throttle shaft, Needle & Seat, Float lever pin, Seals, Gaskets & Instructions.

COMPLETE CARBURETOR REPAIR KITS

Contain: Choke & Throttle shafts, Needle & Seat valve, Float lever pin, miscellaneous Plugs & screws, Throttle shaft seals, Adjustment screw & Gaskets.

Description / Application / Weight	Order #	Price
Economy Carburetor Repair K	its	
ECONOMY Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: G & Power Units w/TSV carbs .25 lb.	ACS051	\$40.00
ECONOMY Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: B, IB, C, RC w/ TSX #154 & 305; CA w/ TSX #470, 486, 670, 701 & 815; WC, WD, WF w/ TSX #159 & 422; D14 w/ TSX #670, 701 & 815; D15 w/ TSX #815 & 844; H3 & Power Units w/ TSX #879, 912, 931, 986 & 990 .50 lb.	ABC220	\$22.50
ECONOMY Carburetor Repair Kit (For Zenith carburetor) Fits: B, IB, C, RC w/ #8561, 8691, 9635, 9636, 9705, 9706, 9804, 9805, 10697, 10698, 10699, 10902, 10903, S906 & S1204; CA w/ #11141 & 11142; WC, WF w/ #8781, 8979, 9707, S1203 & 10981; WD w/ #9707 & 10981; D10 & D12 w/ #12401, 12577 & 12749 .25 lb.	ABC309	\$24.50
ECONOMY Carburetor Repair Kit (For Zenith carburetor) Fits: WC, WF w/ #7078 & 7971 .50 lb.	ABC222	\$28.95
ECONOMY Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: WD45 w/ #464, 561, 773 & 871; D15 w/ TSX #869; D17 w/ TSX #561, 773, 869 & 871; 170, 175, 180 & 185 w/ TSX #928; D Grader & Power Units w/ #719, 853 & 950 .50 lb.	FDS212	\$21.95
Basic Carburetor Repair Kits	,	

NEW! BASIC Carburetor Repair Kit

(For Marvel Schebler carburetor)

Fits: G w/TSV #13 1 lb.

USA MADE

	30	
air Kits		
	ACS306	\$64.95
	0	

CARBURETOR REPAIR KI	TS CONT	
Description / Application / Weight	Order #	Price
Basic Carburetor Repair Kits co	nt	
BASIC Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: B, IB, C, CA, RC w/TSX #154, 305, 470, 486, 670, 701 & 815 .25 lb.	ABC473	\$34.15
BASIC Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: WC, WD, WF w/TSX #159 & 422 .25 lb.	ABC177	\$37.90
BASIC Carburetor Repair Kit (For Marvel Schebler carburetor) Fits: WD45, D17 w/ TSX #464, 773 & 871 .25 lb.	ABC216	\$37.85
Complete Carburetor Repair k	(its	
COMPLETE Carburetor Repair Kit (For Zenith carburetor) Fits: B, IB, C, RC w/ #9705 & 9706 .25 lb.	ABC232	\$47.70
COMPLETE Carburetor Repair Kit (For Zenith carburetor) Fits: B, IB, C, RC w/ #10697 & #10698A .25 lb.	ABC175	\$47.70
COMPLETE Carburetor Repair Kit (For Zenith carburetor) Fits: C w/ #10699A .25 lb.	ABC180	\$46.55
COMPLETE Carburetor Repair Kit (For Zenith carburetor) Fits: WC, WD, WF w/ #9707 & 10981 .25 lb.	ABC178	\$47.30

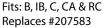
GOVERNOR SPRING

(For Distributor Ignition) Fits: B SN: 123996 & up, IB SN: 2836 & up, C, CA, D10, D12, D14, D15, I-40, I-400, I-60 & I-600 Replaces #225349



Description / Weight	Order #	Price
Governor Rod Linkage Spring .25 lb	ACS304	\$12.50

(For Magneto Ignition or for tractors w/ aftermarket Distributor Kit Delco #1111411)





OIL CAPS, PART		
Description / Application / Weight	Order #	Price
Engine Oil Cap Fits: G Replaces #800287 .50 lb. USA MADE	IHS338	\$8.50
Oil Fill / Breather Cap w/out Clip Fits: B, IB, C, CA, RC, WC (On rocker arm cover), Late WD, WD45, WF, D10, D12, D14, D15, D17, 170, 175, 190XT, I-40, I-400, I-60 & I-600; MOTORS: 125 C.I., 138 C.I., 149 C.I. & 160 C.I. Replaces #203196, #205298 & #200267 (3-1/4" tall)	ACS178	\$38.50
Oil Fill Cap w/ Gasket Fits: WD45, 170 & 175 (All gas) Replaces #226240 & #226376 (2-3/16" I.D.) .50 lb.	ACS286	\$14.95
Oil Fill / Breather Cap w/ Clip & Copper Filter Element "OIL" stamped into top E-coated black Fits: WC (On governor housing); Early WD & WF Replaces #207552 & #204656 (1-1/2" tall) .50 lb. EXACT OF ORIGINAL! USA MADE	JDS500	\$32.50
Oil Fill / Breather Cap w/ Clip & Copper Filter Element Fits: WC (On governor housing); Early WD & WF Replaces #207552 & #204656 (1-1/2" tall) .50 lb. ECONOMY STYLE	ABC042	\$12.95
NEW Hydraulic / Transmission Dipstick Fits: CA, WD, WD45, D10 & D12, Replaces #224611 .25 lb.	ACS302	\$26.65

OIL PAN GASKETS		
Application / Weight	Order#	Price
Fits: B, IB, C, CA, D10, D12, D14, D15 gas, I-40, I-400, I-60, I-600 & RC, Replaces #232325	ACS293	\$13.95
Fits: WC, WD, WD45, WF, D17, 170 & 175 (All gas) Replaces #229860 .50 lb.	ACS295	\$15.95

OIL FILTERS		
Application / Weight	Order #	Price
THREADED NECK TYPE Fits: B, IB, C, CA, G, RC, WC, WD, WF, WD45 & WD45D; D10, D12, D14 & D17 w/ spin on-style filter Replaces #240912 (4-5/8" tall) 1 lb.	ABC006	\$17.95
Fits: D10, D12, D15, D17, D19, 170 & 175 w/ spin on-style Replaces #237000 (5-1/4" tall) 2 lbs.	ABC007	\$9.40
FITS DIESEL MODELS: 160, 170 & 6040 w/ cartridge-style filter (4-1/2" tall, 2-3/4" W) 1 lb.	ABC149	\$5.65



"Preserving old iron is our mission. Please do not hesitate to notify customer service if you have suggestions or concerns. Customer satisfaction is our goal!"

Dan Steiner - President

COOLING PARTS

RADIATORS, PARTS

Fits: B, IB, C & CA, Replaces #214337; D10 up to SN: 3501 & D12 up to SN: 3001, Replaces #232113 (14-3/4" H, 15" W, 2-1/4" D)



Description / Weight Order# Radiator (Pressurized) 17 lbs.ACS128\$195.00

Fits: Styled WC, WD, WD45 gas & WF Replaces #228587 (18-1/2" H, 18" W, 1-3/8" D)



Description / Weight

Order# Price Radiator (Pressurized) 25 lbs.....ACS114.....ACS114\$259.95



Fits: D17 gas Replaces #229702 (19-1/4" H, 18" W, 2" D)

Description / Weight Order# Price Radiator 28 lbs......\$462.35

Fits: Most Allis Chalmers models (2" x 2", 1/4" thick)



(2 used per tractor; Sold individually) Description / Weight Order# Price Radiator Mounting Pad .25 lb.ABC455.. . \$3.95

Fits: B, C, RC, CA, WC, WD, WD45 & WF (9/16" - 18) **USA MADE**



Order# Description / Weight Price Radiator Drain Plug .25 lb.....ABC209.....

Fits: B, C, CA & RC Replaces #227184 & #225912 (1-7/16" I.D. x 10") **BACK IN STOCK!**



Description / Weight Order# Price Lower Water Pipe .50 lb.....ACS192... . \$29.95

Fits: D10, D12, D14 & D15 Replaces #228511, #(0)228126-9 & #233431



Order# Description / Weight Price NEW Lower Water Pipe 1 lb.....ACS249...... \$29.95

RADIATOR CAPS		
Application / Weight	Order#	Price
(For Unpressurized systems) EARLY ORIGINAL STYLE Fits: B & C, Replaces #206459 (1.745" Tang Length) .50 lb.	MHS045	\$11.95
(For Unpressurized systems) ORIGINAL STYLE Fits: B, C up to SN: 18580, CA, WC, RC, WD, WD45 & WF Replaces #207244 .50 lb.	ACS172	\$19.95
(For 4 PSI Pressurized systems) ORIGINAL STYLE Fits: B, C SN: 18581 & up, CA, G, RC, WC, WD, WD45 & WF Replaces #228545 & #213485 (1.500" radiator neck I.D.) 1 lb.	ABC008	\$8.75
(For Unpressurized systems) ORIGINAL STYLE Fits: Unstyled WC & Unstyled WF POWER UNIT: W201 Replaces #206622 .50 lb.	IHS337	\$9.99
ORIGINAL STYLE Fits: D10, D12, D14, D15, D17, D19, D21, H3, HD3, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, I-40, I-400, I-60 & I-600 Replaces #228722 & #228817 .50 lb.	ACS209	\$12.00

DADIATOR HOSES		
RADIATOR HOSES		
Description / Application / Weight	Order #	Price
Radiator Hose (Upper / Lower) Fits: B, IB, C, CA, D10, D12, D14 & RC, Replaces #207173 (1-1/8" I.D., 1-11/16" O.D., 2-1/4" long) .25 lb.	ACS208	\$2.55
Radiator Hose (Upper) Fits: WC, WD, WD45 & WF; Early D17 diesel up to SN: 38963 Replaces #233153 .25 lb.	ABC055	\$4.70
Radiator Hose (Lower) Fits: WC, WD, WD45 gas & WF Replaces #203090 (13/16" x 7-3/8" L x 1-9/16" O.D.) .25 lb	ABC406	\$6.95
Radiator Hose (Upper) Fits: D17 gas Replaces #229636 (1-1/2" I.D. & 1-13/16" I.D.) .25 lb.	ACS259	\$14.30
Radiator Hose (Lower) Fits: D17 gas Replaces #229209 (1-1/2" I.D. & 1-13/16" O.D.) .25 lb.	ACS257	\$14.80

COOLING PARTS

RADIATOR CLAMPS		
Description / Application / Weight	Order #	Price
Clamp (For Upper / Lower 1-5/8" HOSE O.D.) Fits: B, IB, C, CA, RC, D10, D12 & D14, Replaces #911290 1 lb. NOTE: Will fit ACS208 Radiator Hose. USA MADE	ABC492	\$2.70
Clamp (For Upper / Lower 2" HOSE O.D.) Fits: WC, WD, WD45 gas, WF, D17 gas, Early D17 diesel up to SN: 38963 .25 lb. NOTE: Will fit ACS259, ACS257, ABC055 & ABC406 Radiator Hoses.	FDS258	\$3.50

FAN BELTS		
Application / Weight	Order #	Price
Fits: G	ABC059	\$12.00
(Notched; 11/16" x 41-1/2") .50 lb.		
FITS THE FOLLOWING TRACTOR	ABC009	\$11.45
W/ GENERATORS: B, IB, C, CA, D10 up to SN: 3501, D12 up to SN: 3001 & D14, Replaces #209656 (11/16" x 38") .50 lb.		
Fits: WC, WD, WD45 gas & WF	ABC010	\$13.85
(All w/ generators)		
Replaces #209824 (11/16" x 42") .50 lb.	\mathcal{G}	

THERMOSTAT

Fits: Some B, IB, C, CA, RC, WD SN: 289000 & up, WD45 (gas & diesel), D10, D12, D14; D15, D17 & D19 (gas & diesel) (160° Lo-Temp)



Description / Weight Order # Price
Thermostat w/ Gasket .50 lb......ABC052......\$11.65
NOTE: Gasket is for Ford models only.

FAN BLADE

Fits: WC, WD, WD45, WF & D17 gas Replaces #227308 & #240973



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WATER PUMPS (NEW; No core charge)		
Application / Weight	Order #	Price
Fits: B, IB, C, CA, RC, D10, D12 & D14 Replaces #250397 7 lbs.	ACS227	\$117.32
Fits: WC, WD, WD45 gas & WF Replaces #226320 & #250396 9 lbs.	ACS229	\$126.20

AMP GAUGES W/ CHROME BEZEL

ABC Gauges may not have same appearance as original equipment & does not say "ALLIS CHALMERS."

original equipment & does not say ALLIS CHALMENS.		
Application / Weight	Order #	Price
Fits: B, IB, C, CA, G, RC, WC, WD, WD45, WD45D & WF Replaces #208302 (No logo) 1 lb.	ABC016	\$12.60
WHITE FACE W/ "ALLIS CHALMERS" NAME Fits: B, C, CA, G, WC, WD, WD45, WD45D, WF, D10, D12, D14, D15, D17, D19, D21, RC, 170, 175, 180, 185, 190, 190XT, 190XT series III, 200, 210, 220 & 220 FWA Replaces #254407, #228717, #220987 & #240987 .50 lb.	ACS258	\$29.95
(30-0-30) Fits: D10, D12, D14, D15, D17, D19, D21, 170, 175, 180, 185, 190, 190XT, 190XT series III, 200, 210, 220, 220 FWA, I-40, I-400, I-60 & I-600, Replaces #254407 & #240987 (No logo) .50 lb.	ABC109	\$14.95
(60-0-60) Fits: Allis Chalmers tractors w/ Alternator (No logo) .50 lb.	ABC466	\$17.95

OIL PRESSURE GAUGES W/ CHROME BEZEL

ABC Gauges may not have same appearance as original equipment & does not say "ALLIS CHALMERS."

Application / Weight	Order #	Price
WHITE FACE W/ "ALLIS CHALMERS" NAME Fits: B, IB, C, CA, RC, G, WC, WD, WD45 & WF Replaces #207834 (Engine mounted) 1 lb.	ACS159	\$25.00
BLACK FACE Fits: B, IB, C, CA, RC, G, WC, WD, WD45 & WF, Replaces #207834 (Engine mounted) (No logo) .50 lb.	ABC004	\$19.15
WHITE FACE W/ "ALLIS CHALMERS" NAME Fits: WD45 diesel, D10, D12, D14, D15, D17 series I, II, I-40, I-400, I-60 & I-600, Replaces #228719 (Dash mounted) 1 lb.	ACS160	\$25.00

W/ CHROME BEZEL CONT... Application / Weight Order# Price **BLACK FACE** ABC082 \$16.05 Fits: WD45 diesel, D10, D12, D14, D15, D17 series I, II, I-40, I-400, I-60 & I-600, Replaces #228719 (Dash mounted) (No logo) .50 lb. **NEW!** Oil Gauge Copper Line Kit ABC523 \$21.20 (For tractors using 1/8" x 6' copper oil line) (6' - 1/8" line, (2) 5/16 - 24 UNF Nut, (2) Compression sleeves, (1) 1/8 - 27 NPTF female to 5/16 - 24 UNF male adaptor, (1) 1/8 - 27 NPTF female to 1/4 - 1/8 NPTF male bushing .50 lb.

IHS626

\$12.00

OIL PRESSURE GAUGES

WATER TEMPERATURE GAUGES

ABC Gauges may not have same appearance as original equipment & does not say "ALLIS CHALMERS."

Oil Gauge Fitting

.25 lb.

(For gauges w/out removable fitting) (1/8" pipe thread to 1/4" tube)

Application / Weight	Order #	Price
WHITE FACE W/ "ALLIS CHALMERS" NAME Fits: B, IB, C, CA, RC, WC, WD, WD45 & WF Replaces #213675 1 lb. NOTE: Screws into radiator neck.	ACS064	\$29.95
Fits: WD45 diesel, D10, D12, D14, D15 gas & diesel, D17 gas & diesel Replaces #226966, #228334, #229870, #231378 & #235724 .50 lb.	ACS260	\$49.95
Fits: WD45 diesel, D10, D12, D14, D15, D17, D19, I-40, I-400, I-60 & I-600 1 lb. USA MADE • 100° · 280° temperature range • 90° pointer sweep • 6 ft. capillary tube • Lighting & mounting hardware included (No logo)	ABC239	\$26.10

GAUGES

TACHOMETERS		
Application / Weight	Order #	Price
Fits: D14, D15 gas up to SN: 6630 & D17 gas, I-40 & I-400 Replaces #229755, #261728, #261779, #228818 & #234095 1 lb. NOTE: Has "AC" on gauge.	ACS265	\$98.95
Fits: D15 gas SN: 6631 & up, I-60 & I-600 Replaces #236777 1 lb.	ACS289	\$124.95
Fits: D19 gas & diesel Replaces #236655 1 lb.	ACS296	\$149.95
Fits: D21 Replaces #239731 1 lb.	ACS278	\$174.95
NEW Fits: 190 up to SN: 20599 Replaces #243569 (Tachometer is driven off camshaft) 1 lb.	ACS294	\$124.95
NEW Fits: 190 SN: 20600 & up, 190XT (gas & diesel), Replaces #252409; Serviceable for: 200, Replaces #255036 (Tachometer is driven off alternator) 1 lb.	ACS303	\$124.95

TRACTION BOOSTER GAUGE

Fits: CA, WD, WD45, D10 up to SN: 9199, D12 up to SN: 9167, D14, D15 up to SN: 9000, D17 up to SN: 75000, & D19 Replaces #228977, #226631 & #235598 (Non-functioning) **USA MADE**



Order# Description / Weight Price NEW! Traction Booster Gauge 2 lb.....ACS124NW.......\$94.95 w/ "Allis Chalmers" name

ELECTRICAL OUTLET SOCKET

ELECTRICAL PARTS

(For Implements w/ lights) Fits: Allis Chalmers models (2 Pin type)



Description / Weight Order# Electrical Outlet Socket .50 lb.ABC395.....\$23.85

BATTERY	BOXES,	PARTS

USA MADE		
Description / Application / Weight	Order #	Price
Battery Box w/ Lid Fits: G Replaces #800626 (Inside dimensions: 7-3/16" wide x 8-3/4" tall x 9-3/4" long) 8 lbs.	ACS063	\$85.00
Battery Box w/ Lid Fits: B, C & CA Replaces #226026 (Inside dimensions: 7-3/16" wide x 8-3/4" tall x 9-3/4" long) 9 lbs.	ACS029	\$85.00
Battery Box Fits: RC, WC & WF Replaces #224539 (Hangs on side of frame) (Inside dimensions: 7-5/8" wide x 8-3/4" tall x 9-1/8" long) 9 lbs.	ACS072	\$85.00
Battery Box w/ Lid Fits: WD & WD45 gas Replaces #224540 (Inside dimensions: 7-3/16" wide x 8-3/4" tall x 9-3/4" long) 9 lbs. NOTE: Dash not included; Must re-use old dash.	ACS030	\$85.00
Battery Box w/ Lid Fits: WD45 diesel Replaces #226951 (Inside dimensions: 9" wide x 8-3/4" tall x 14-1/16" long) 15 lbs.	ACS193	\$104.95
Battery Box w/ Lid Fits: D10 & D12 Replaces #233332 (Inside dimensions: 7-3/16" wide x 8-3/4" tall x 9-3/4" long) 9 lbs.	ACS195	\$89.95
Battery Box Lid only Fits: G, B, C, CA, D10, D12, WD & WD45 gas Replaces #210907 2 lbs.	ACS063L	\$35.50
Battery Hold Down	FDS369	\$18.80

.50 lb.

Fits: D17 gas up to SN: 24000 using Group 1 battery Replaces #229487

(9-3/16" wide x 7-1/16" long; Mounting holes c.c. = 10")

BATTERY CABLES

Battery Cable (Heavy Duty; Straight terminals (unless otherwised noted) Fits: Allis Chalmers tractors

EO = Eyelet Opening L = Length



.50 lb.

Specifications	Order #	Price
Ground Cables (Non-Insula	ted)	
(2 Gauge, EO = 7/16", L = 6")	ABC401	\$12.95
(2 Gauge, EO = 7/16", L = 9")	ABC411	\$14.95
(2 Gauge, EO = 1/2", L = 13")	ABC405	\$16.95
(2 Gauge, EO = 3/8", L = 19")	ABC421	\$18.50
(2 Gauge, EO = 7/16", L = 24")	ABC403	\$19.75
Insulated Battery Cables		
(2 Gauge, EO = 3/8", L = 10-1/2")	ABC407	\$12.95
(2 Gauge, EO = 3/8", L = 12")	ABC415	\$15.85
(2 Gauge, EO = 3/8", 90° Terminal Ends, L = 14-1/2")	ABC413	\$17.95
(2 Gauge, EO = 3/8", L = 21")	ABC417	\$18.55
(2 Gauge, EO = 3/8", L = 27")	ABC419	\$19.95

WIRING HARNESS KITS

- Cloth Covered
- Complete kits include: light wires and diagram. Original style braiding w/ soldered terminals.

Original style braiding w/ soldered terminals.		
Application / Weight	Order #	Price
NEW Fits: G Replaces #800136 .75 lb. RESTORATION QUALITY! USA MADE NOTE: Complete kit includes all wires.	ACS329	\$124.80
Fits: G 1 lb. NOTE: Main harness only. CLOSE OUT!	ACS214	\$49.00
NEW Fits: B, IB SN: 55301 & up, C & CA Replaces #225591, #210949 & #224635 2 lbs. RESTORATION QUALITY! USA MADE NOTE: Complete kit includes all wires.	ACS335	\$163.80
Fits: B, C & CA Replaces #225591 1 lb. NOTE: Main harness only. CLOSE OUT!	ACS210	\$87.95

WIRING HARNESS KITS CONT		
Application / Weight	Order #	Price
NEW Fits: WD & WD45 gas Replaces #222532, #224635 & #208337 1.25 lb. RESTORATION QUALITY! USA MADE NOTE: Complete kit includes all wires.	ACS331	\$163.80
Fits: WD & WD45 gas Replaces #222532 1 lb. NOTE: Main harness only. CLOSE OUT!	ACS212	\$70.65

FUSE HOLDER

Fits: D10, D12, D14, D15, D17, D19, D21, 180, 185, 190, 190XT, 200, 210 & 220 Replaces #230246



(Rated at 20 AMP)

Description / Weight	Order #	Price
Electrical Outlet Socket .25 lb	ABC389	\$10.95

STARTER HOUSING, PARTS

Fits: B, IB, C, CA, RC, WC, WF & WD45 gas (All w/ starter #'s 1107006, 1107017, 1107043, 1107096 & 1107951 Replaces #1879156



(Bare metal)

Description / Weight Order# NEW! Starter Drive Housing 4.5 lbs......ACS324......\$64.80

Fits: B, IB, C, CA & Delco starters 1107043, 1107046 & 1107096; Autolite starter #MAW4031 Replaces #1880651 (14 teeth)



Description / Weight Order# Price NEW Original Spring Style 2 lbs.ABC505......\$65.40 Starter Drive (Bendix)







IHS132

Description / Weight Order# Price ..ABC458...... Original Spring Style 1 lb..... .\$39.50 Starter Drive (Bendix) NEW! Spring Only (For ABC458) .5 lb.....ABC507.....\$24.95 Improved Positive 1 lb. \$44.95

Ratchet Style Drive (Bendix)

Toll Free (800) 234-3280 • Local (810) 621-3000 • Fax (800) 854-1373 or (810) 621-3099 Replacement parts only, Not OEM • Prices subject to change without notice

STARTER HOUSING, PARTS

Fits: Tractors & Industrial using **Autolite starters** (2.955" long, .915" wide,



.140" rivet holes, 2.650" c.c. rivet holes; Customer must stamp numbers)

Description / Weight	Order #	Price
NEW! Blank Starter Tag .25 lb	ABC517	\$14.45
w/ 2 Rivets		

Fits: Tractors & Industrial using Delco Remy starter (Anodized aluminum,

2.5" overall length, .80" wide, .150" diameter rivet hole, 2" c.c. rivet holes,

Customer must stamp numbers)

Description / Weight	Order #	Price
NEW! Black 6-V Starter Tag .25 lb	ABC511	\$13.50
w/ 2 Rivets		

NEW Red 12-V Starter Tag .25 lb......ABC514.....\$13.50 w/ 2 Rivets

STARTER SWITCH LEVERS		
Application / Weight	Order #	Price
(For Push Rod-Type Starter Switch) Fits: B up to SN: 113778, IB up to SN: 1878, C, WC SN: 74330 & up, RC & WF SN: 1904 & up, Replaces #209313, New #210172 .50 lb.	ACS275	\$8.95
(For Pull Rod-Type Starter Switch) Fits: B SN: 113779 & up, IB SN: 1879 & up, CA, G, WD & WD45 Replaces #217291, New #225587 .50 lb.	ACS277	\$8.95

SPARK PLUGS (AUTOLITE)

NOTE: Check spark plug specifications before ordering as some models may use more than one type.



	Application / Weight	Order #	Price
Fits: B,	IB, C, CA, G, RC, WC, WD,	ABC168	\$3.35
WF, D	10, D12, D14, Early D15, H3,		
Early [017 w/ 3/8" reach .25 lb.		

ABC168 SPECIFICATIONS: 14 mm thread, 3/8" reach, 13/16" hex, Autolite #295, Plug Gap .030"

Fits: K, L, M, U w/ 7/8" x 18 MM	ABC169	\$6.05
.25 lb.		

ABC169 SPECIFICATIONS: 7/8" x 18 mm thread, 5/8" reach, 15/16" hex, Autolite #3076, Plug Gap .030"

SPARK PLUGS (AUTOLITE) CONT		
Application / Weight	Order#	Price
Fits: H4, 170, 180, 190, 190XT .25 lb.	ABC323	\$3.60
ABC323 SPECIFICATIONS: 14 mm thread, 3/4" re 13/16" hex, Autolite #405, Plug Gap .025"	each,	
Fits: UC w/ 14 mm threads .25 lb.	ABC183	\$3.80
ABC183 SPECIFICATIONS: 14 mm thread, 3/8" re	each,	

SPARK PLUG WIRING SET	ΓS	
Description / Application / Weight	Order#	Price
Spark Plug Wiring Set (Pre-Assembled) w/ Straight Boots Fits: B, IB, C, CA, RC, WC, WD, WD45, D10, D12, D14, D15, D17, 170, 175, I-40, I-400, I-60 & I-600 (All w/ Distributor) Replaces #225084 & #229867 (Waterproof neoprene; Copper core) 2 lbs.	ACS287	\$18.95
Spark Plug Wiring Set w/ 90° Boots Fits: 4-Cylinder models (Copper core) 2 lbs. NOTE: Cut to length.	FDS149	\$13.09
Spark Plug Wiring Set w/ Straight Boots Fits: 4-Cylinder models (Waterproof neoprene; Copper core) 2 lbs. NOTE: Cut to length.	ACS228	\$14.95
Spark Plug Wiring Set w/ 90° Boots Fits: 6-Cylinder models (Stainless steel) 2 lbs. NOTE: Cut to length.	ABC326	\$18.70

SPARK PLUG WIRE LOOM HOLDER

Fits: G Replaces #800260 (bracket) & #800261 (grommet) **USA MADE**



Description / Weight Order# NEW! Wire Loom Holder 1 lb.ACS309\$29.95

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IGNITION PARTS		
Description / Application / Weight	Order #	Price
(Round style) FITS THE FOLLOWING W/ DELCO DISTRIBUTOR: G Replaces #1878405, #1847646 & #1847647 .10 lb. NOTE: Fits distributor housings w/ .345 diameter round hole.	ABC498	\$14.75
(Square style) FITS THE FOLLOWING W/ DELCO DISTRIBUTOR: B, IB, C, CA, RC, WC, WF, WD, WD45, D10, D12, D14, D15, D17 & D19, Replaces #225794, #225791, #225793, #225792 & #225795 .10 lb. NOTE: Fits distributor housings w/ .300 diameter hole w/ keyway.	ABC500	\$14.95
Coils / Resistor		
Distributor Coil (Metal Housing & Mounting bracket)	ABC011 (6 VOLT)	\$23.35
Fits: Allis Chalmers models Replaces Delco #1115380 2 lbs.	ABC509 (12 VOLT)	\$22.95
"HOT" Coil (55000-Volts) Fits: 12-Volt systems (Maximum voltage for faster starting, reduced plug fouling & longer plug life) 2 lbs. NOTE: Must use w/ ABC366 Resistor.	ABC348	\$53.30
Universal 12-Volt Resistor (2-Terminal Style) Fits: Allis Chalmers models .50 lb. NOTE: Used to reduce voltage. 1.125 to 1.375 Ohms of resistance.	ABC366	\$8.95
Distributor Caps, Part	S	
Distributor Cap (For Delco Distributor w/ clip held cap) Fits: B, IB, C, G, CA, RC, WC, WD, WD45, WF, D10, D12, D14, D15 & D17, Replaces #225733 & Delco #811735 .50 lb.	ABC276	\$8.75
Distributor Cap (For Delco-Remy Distributor w/ clip held cap) Fits: D19 & 6-Cylinder Combines using Delco #824735 Replaces #74042704 & Delco #824735 .50 lb.	ABC330	\$10.15

IGNITION PARTS CONT				
Description / Application / Weight	Order#	Price		
Distributor Caps, Parts cont				
Distributor Cap (For Delco Distributor w/ screw held cap) Fits: 180 & 190 Replaces Delco #1960810 .50 lb.	ABC420	\$8.95		
NEW! Distributor Cap Spring Clip FOR DELCO DISTRIBUTOR & CLIP HELD CAP: B, IB, C, CA, G, RC, WC, WF, WD, WD45, D10, D12,	ABC488L 31/32" Bracket	\$14.95		
D14, D15, D17 & D19 Replaces #225774, #225775 (bracket) (2-1/4" overall length) .25 lb.	ABC488S 11/16" Bracket	\$14.95		
Distributor Tags				
NEW Distributor Tag w/ (2) Rivets (For Delco Remy Distributor) Fits: Tractors & Industrial (Anodized aluminum, 2.5" overall	ABC511 (6 VOLT)	\$13.50		
length, .80" wide, .150" diameter rivet hole, 2" c.c. rivet holes) .25 lb. NOTE: Customer must stamp numbers.	ABC514 (12 VOLT)	\$13.50		
Dust Cover				
Dust Cover w/ Gasket, Felt & Washer (For Delco-Remy Distributor w/ clip held cap) Fits: B, IB, C, CA, G, RC, WC, WD, WD45, WF, D10, D12, D14, D15, D17 & D19, Replaces #225734 & Delco #1900119 .50 lb.	ABC186	\$9.80		
Ignition Tune-Up Kits, Par	rts			
Ignition Tune-Up Kit (For Delco Distributor) Fits: B, IB, C, CA, G, D10, D12, D14, Early D15, Early D17, H3, RC, WC, WD & WF (4-Cylinder gas) (Kit contains: Spark Plugs, Heavy Duty Points, Condenser, Rotor & Gap Gauge) 1 lb.	ACS110	\$24.95		
Ignition Tune-Up Kit (For Delco Distributors) Fits: All 4-Cylinder models; D19 6-Cylinder wheel tractor; COMBINES: A, B, C & E (Kit contains: Points, Condenser, Gap Gauge) 1 lb.	ABC018 (w/ Rotor) ABC329 (w/o Rotor)	\$9.70		

IGNITION PARTS CONT		
Description / Application / Weight	Order #	Price
Rotor Button		
NEW Rotor Button (For Delco-Remy	ABC520	\$4.95
Distributor w/ clip held cap)		
Fits: B, IB, C, CA, G, RC, WC, WD,	-	
WD45, WF, D10, D12, D14, D15,		
D17 & D19, Replaces #70225736 &		
#1921285 .25 lb.		

MAGNETO PARTS CONT		
Description / Application / Weight	Order #	Price
End Cap Fits: FM-J4, FM-OX4 & FM-B1 .50 lb.	FM02	\$75.95
Rotor Fits: FM-J4, FM-JV4, FM-X4, FM-XE4, FM-XV4, FM4B & FM-ZV4 .50 lb.	FM03	\$16.50

FAIRBANKS MORSE (FM SERIES)

WICO MAGNETO, PARTS

Fits: B, IB, C, RC, 6 lbs WC, WD, WF & others Replaces Fairbanks FM series Order #: XH894



Instructions & Parts List (1959) WICO XH & XHD Magneto Service Order #: MAG6









FXH2024







The following parts (Sold separately) will fit XH894 WICO

Magneto:

Description / Weight	Order #	Price
Points .50 lb.	FXH2100B	\$20.45
Condensor .50 lb.	FXH2024	\$13.87
Coil 1 lb.	FXH2403	\$53.56
Cap .50 lb.	FXG2002A-2	\$54.38
Rotor .50 lb.	FXG1008	\$32.80
Gasket .50 lb.	XHGK	\$3.99
Rotor .50 lb.	FXG1008	\$32.80

FXH2403 FXG20021-2

GENERATOR PARTS

Fits: B, IB, C, CA, RC, WC, WD, WD45 & WF using original 6-Volt #1101357 & #1101413 generator Replaces #1867781 & Autolite #C4012 (9-1) on models using 6-Volt #GGR4801 generator



Description / Weight Order# Price 6-V Generator Cut-Out Assy .50 lb......ABC015.....\$31.45 NOTE: 15 Amp. Mounting tabs are parallel w/ cut-out.

Fits: Tractors & Industrial using Autolite generator (Anodized aluminum, 2.300" overall length, .732" wide,



.145" diameter rivet hole, 2" c.c. rivet holes, Customer must stamp numbers)

Description / Weight Order# Price NEW Black Generator Tag .25 lb..... ..ABC519..... w/ 2 Rivets

FAIRBANKS MORSE (FM SERIES) **MAGNETO PARTS**

MACHEICIANIC		
Description / Application / Weight	Order #	Price
Point Set Fits: FM-J, FM-JE, JM-JG & FM-T w/ clockwise rotation .50 lb.	FM04	\$18.85
Condensor Fits: FM-JIA, FM-JIB, FM-2A, FM-2B, FM-4A, FM-K & FM-X series .50 lb.	FM01	\$6.55
Coil Fits: Most Multi Cylinder FM series .50 lb.	FM05	\$64.35

Fits: Tractors & Industrial using Delco Remy generator (Anodized aluminum, 2.5" overall length, .80" wide, .150" diameter rivet hole, 2" c.c. rivet holes, Customer must stamp numbers)



Description / Weight Order# Price NEW Black 6-V Generator Tag .25 lb......ABC511.....\$13.50 w/ 2 Rivets

NEW Red 12-V Generator Tag .25 lb......ABC514.....\$13.50 w/ 2 Rivets

VOLTAGE REGULATORS		
Description / Application / Weight	Order #	Price
6-Volt (Saddle Mount) Voltage Regulator (4-Terminal) Fits: B, IB, C, CA, WC, WD, WD45 gas & WF using Delco #1101357, #1101413 or #1101414 generators when used w/ ABC188 Voltage Resistor Kit, Replaces #4514722 2 lbs. NOTE: Provides 2-unit positive ground generator mounted regulator.	ABC153	\$32.95
Voltage Regulator Conversion Kit Fits: B, IB, C, CA, WC, WD, WD45 & WF (Used w/ ABC153 Voltage Regulator when replacing Delco- Remy Cut-outs #1116766, #1116807, #1116809 & #1116816 therefore modernizing generator system) 1 lb.	ABC188	\$33.45
6-Volt (Base Mount) Voltage Regulator (4-Terminal) Fits: D10, D12 & D14 using Delco #1100025 generator, Replaces #228365 & Delco #1119575 2 lbs.	ABC152	\$32.95

ALTERNATOR, PARTS

NEW not Rebuilt • To convert 6 Volt to 12 Volt system. For negative ground systems.

4-1/2" housing diameter, 2-1/2" pulley diameter, 3/8" belt width (3 wire internal regulator w/ wiring instructions. For tractors requiring a smaller diameter alternator for clearance)

Description / Weight Order # Price

NEW MINI 42 AMP Alternator 12 lbs.ABC535......\$147.20

w/ Pulley & Diode

NOTE: For 12-Volt Negative ground systems only. This alternator has a built in regulator, that requires an excitation circuit. Includes instructions.

6-1/4" housing diameter, 2-1/2" pulley diameter, 5/8" belt width (Must rev engine to 800 - 850 RPM in order for unit to self excite)

(.670" shaft diameter, 2-1/2" pulley O.D., 5/8" belt width)

UNIVERSAL ALTERNATOR MOUNTING KIT, PARTS

Used when switching from a generator to an alternator.



Fits: Allis Chalmers tractors

Fits: Allis Chalmers tractors (7/8" wide, 1-1/2" offset, 8-1/4" from farthest end of slot to center of mounting hole, 3-3/4" slot length, 3/8" mounting hole



Description / Weight Order # Price

NEW Top Adjusting Bracket 1 lb......ABC529.......\$24.95

NOTE: Customer may need to trim to fit some models.

		,	
STARTER SWITCHES, PARTS			
Description / Application / Weight	Order #	Price	
Starter Solenoid Relay Assem	blies		
Starter Solenoid Relay Assembly (3 Post) (Saddle Mount) Fits: D10, D12, D14 & Early D15 gas, I-40, I-400 & I-60 1 lb. Works on 6-V or 12-V system.	ABC068	\$12.60	
Starter Solenoid or Manifold Heater Switch (3 Post) (Saddle Mount) Fits: D10, D12, D14 & D15 gas, D17, D19 gas w/ Starter #1107695, 170, 180 gas, D21, I-40, I-400, I-60 & I-600, Replaces #237136, Supercedes #233296 .50 lb. Works on 6-V or 12-V system.	ABC138	\$28.45	
Starter Solenoid Relay Assembly (3 Post) (Flat Mount) Fits: D15 diesel & I-600 1 lb. Works on 6-V or 12-V system.	ABC069	\$15.75	
NEW Starter or Solenoid Terminal Repair Stud (For tractors using 5/16" x 24 fine thread starter terminals) (Brass) .25 lb.	ABC506	\$4.95	
Foot / Lever Switch			
Starter Switch (Saddle Mount) Fits: B, IB, C, CA, G, RC, WC, WD, WD45 gas & WF Replaces #226128 & Delco #1925781 & #1918405 (Manual foot switch) .50 lb. NOTE: Will NOT fit Autolite.	ABC012	\$11.35	

STARTER SWITCHES, PARTS CONT			
Description / Application / Weight	Order #	Price	
Push / Pull			
Universal 2-Position Push / Pull Starter Switch Fits: Ag & Light Industrial equipment (30 AMP, 3/8" diameter thread, Two screw type terminals, Non- Fused, Knob color varies.) 1 lb.	ABC398	\$7.95	
Starter Push Switch Extra heavy duty momentary push button switch fits: D17, D19, 170, 175, 180, 185, 190, 190XT, 200, 210, 220; 7000 SN: 4095 & up; 7010, 7020, 7030; 7040 EXCEPT w/ power director / shift; 7045 & 7050; 7060 EXCEPT PD & PS tractors; 7080, 7580 & 8550. Also used as Ether switch on AC 7000, 7030; 7040, 7050, Replaces #253322, #240962, #245866 & #245936 (Depress button: ON; Spring return: OFF. Two screw type terminal. Up to 35 V (DC), rubber cap for dust and moisture protection. Mounting stem 5/8" - 32 thread, 21/32" long) .50 lb.	ABC233	\$12.00	
Universal 3-Position Push / Pull Starter & Light Switch Fits: Ag & Light Industrial equipment w/ Voltage Regulator (15 AMP, Four terminals, Fused. Includes black plastic knob) .50 lb.	JDS631	\$12.95	
Magneto Push / Pull Ignition Switch (OEM) fits: Allis Chalmers models w/ Magneto Ignition (One screw type terminal; Out: ON; In: OFF, 1-Prong) .50 lb.	ABC489	\$11.95	
Key Switches, Part			
2-Wire Key Switch w/ 2 Keys Fits: B, C, CA, WD, WD45 & D14 .50 lb. NOTE: Must drill dash hole to .800".	ABC065	\$12.95	
Starter Switch w/ Key (OEM) Fits: D17 SN: 75001 & up, 170, 175, 180, 185, 190, 190XT, 200, 210 & 220, Replaces #233759, New #70241965 (Five spade terminals) .50 lb.	ACS292	\$15.95	
Universal Starter Switch w/ 2 Keys Fits: Ag & Light Industrial equipment (Four stud type terminals, 3/4" diameter thread) .50 lb.	ABC400	\$14.85	

STARTER SWITCHES, PARTS CONT		
Description / Application / Weight	Order #	Price
Key Switches, Part		
NEW Ignition Switch w/ 2 Keys Fits: D10, D12, D14 SN: 9500 & up, D15, D17 up to SN: 75000, D19 & D21, Replaces #230163, #231705, #233320, #229201 & #234356, New #235785 (Four spade terminals, .995" dia. threaded end) .50 lb.	ACS288	\$34.95
Ignition Key Fits: D10, D12, D14 SN: 9500 & up, D15, D17 up to SN: 75000, D19 & D21 (All using a Delco switch) Replaces #72162639 .25 lb.	KEY01	\$4.50

LIGHT SWITCHES		
Description / Application / Weight	Order#	Price
3-Position Light Switch (Hi-Lo-Charge) Serviceable Fits: B, C, CA, G, WC, WD, WD45, WF & RC (All w/ cut-out on generator), Replaces #208197 (Three screw type terminals, .800" dia. threaded rod) .50 lb.	ACS139	\$39.95
Knob only (Says "LIGHT") (For ACS139 Switch) (10 - 32 Thread) .25 lb.	ABC425	\$4.95
Plain Face Knob only (For ACS139 Switch) (10 - 32 Thread) .25 lb.	ABC367	\$6.95
2-Position Light Switch Fits: D10, D12, D14, D15, D17, D19, D21, 190 & 190XT Replaces #228330 & #230239, New #234409 (Two spade terminals) 1 lb. O.E.M.	ACS290	\$29.98
Universal 2-Position Push / Pull Light Switch fits: Allis Chalmers models (30 AMP, 3/8" diameter thread, Two screw type terminals, Non- Fused, Knob color varies) 1 lb.	ABC398	\$7.95
Universal 3-Position Push / Pull Light Switch fits: Allis Chalmers models w/ Voltage Regulator (15 AMP, Four terminals, Fused, Has black plastic knob) .50 lb.	JDS631	\$12.95

ELECTRIC BOX PANELS

Fits: B, IB, C & CA ACS299 Replaces #210913, #225309 & #218942 (front) & #210914 (rear)



Description / Weight Panels (Front & Rear) 3 lbs...... Order# .ACS299 Price \$49.90

Fits: RC, WC & WF Replaces #208129

Description / Weight Price Order# Panel (Rear) 1 lb. ..\$26.95 ACS197



ABC388 IHS353B

Price: \$49.50

Replaces #236969

Complete Headlight Assy.

Order #: ACS150 (6 VOLT)

Fits: WC, WF, RC, WD & WD45

IHS355



2 lbs.



4-3/4" HEADLIGHT COMPONENTS

The following parts (Sold separately) fit ACS165 / ACS152 / ACS205 / ACS150 Headlight Assvs:

,		
Description / Weight	Order #	Price
Lens (4-3/4" curved) w/ Guide Name .50 lb.	ABC388	\$14.50
Ring (4-3/4") .5 lb.	IHS353B	\$14.50
Gasket (4-3/4") .25 lb.	IHS355	\$3.85
6 V Bulb .50 lb.	IHS354	\$3.00
12 V Bulb .50 lb.	IHS436	\$3.00
Reflector .50 lb.	ABC320	\$10.90
	Lens (4-3/4" curved) w/ Guide Name .50 lb. Ring (4-3/4") .5 lb. Gasket (4-3/4") .25 lb. 6 V Bulb .50 lb. 12 V Bulb .50 lb.	Lens (4-3/4" curved) w/ Guide Name .50 lb. Ring (4-3/4") .5 lb. Gasket (4-3/4") .25 lb. 6 V Bulb .50 lb. IHS354 12 V Bulb .50 lb. IHS436

DASH LIGHT, PARTS

Fits: D10, D12, D14, D15, D17, D19, D21, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, I-40, I-400, I-60 & I-600 ACS273 Replaces #229203, #230247 & #234404 IDS589CH Replaces #234357



103309CIT Neplaces #234337		
Description / Weight	Order #	Price
12 V Chrome Dash Light Assy 1 lb	.ACS273	.\$29.95
12 V Bulb .25 lb	.ABC345	.\$1.45
Chrome Cover (1-1/4" dia) .25 lb	JDS589CH	.\$15.45

HEADLIGHTS, PART

NEW! Complete Headlight Assy. Fits: G Replaces #800128 Order #: ACS165 (6 VOLT) Price: \$84.95



NEW! Headlight Bracket

Fits: G Order #: ACS333

Replaces #800117 Price: \$27.50



Complete Headlight Assy. 2 lbs. Fits: B, IB, C, CA, D10, D12, D14 & D15 up to SN: 9001

Replaces #210921 & #210922 (1/2" diameter stud; Power coat black)

Order #: ACS152 (6 VOLT) Price: \$49.50

Order #: ACS205 (12 VOLT)

Price: \$49.50



Headlights, Parts cont on next column

SEALED-BEAM HEADLIGHTS, PARTS

Serviceable for: D15 up to SN: 9001 & D17 up to SN: 42001 FDS192 / FDS193 Replaces #229915 ABC450 Replaces #4019 ABC443 Replaces #4419





Description / Weight Order# Price 6 V Headlight Assy (5-3/4") 2 lbs.FDS192\$60.00 12 V Headlight Assy (5-3/4") 2 lbs......FDS193\$60.00 NOTE: Mounts to side of grill & NOT to fender.

6 V Sealed Beam Bulb (5-3/4	") 1 lb	ABC450	\$14.95
12 V Sealed Beam Bulb (5-3/	4") 1 lb	ABC443	\$16.35
NOTE: Bulbs will NOT fit O.E.	M. 5-3/4" head	llights.	

Fits: 200, 6040, 6060, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060 & 7080; Will also fit 170, 175, 180, 185, 190 & 190XT but not original look IHS647 Replaces #267185 ABC352 Replaces #4511 ARC353 Replaces #4411





ADC333 Neplaces #4411		
Description / Weight	Order #	Price
12 V Headlight Assy (4-1/2") 2 lbs	.IHS647	.\$35.00
	.\$30.00 EA x 4 p	cs.
6 V Sealed Lo Beam Bulb 1 lb	.ABC352	.\$15.10
12 V Sealed Lo Beam Bulb 1 lb	.ABC353	.\$10.45
NEW! Concaved Headlight .25 lb	.ABC527	.\$4.95
Mounting Washer		

TAIL LIGHTS, PARTS

Tail Light Assembly w/ Copper Ground Strap Fits: RC, WC SN: 74330 & up & WF SN: 1904 & up

Replaces #208233 & #237100 (Curved lens; Power coat black) Order #: JDS603 (6 VOLT)

Price: \$49.95

Order #: JDS606 (12 VOLT)

Price: \$49.95











2 lbs.



ABC320 IHS475

4-3/4" TAIL LIGHT COMPONENTS

The following parts (Sold separately) will fit JDS603 / JDS606 Light Assys. & will interchange with the original:

Description / Weight	Order#	Price
Lens (4-3/4" curved) w/ Guide Name .50 lb.	ABC388	\$14.50
Ring (4-3/4") .5 lb.	IHS353B	\$14.50
Gasket (4-3/4") .25 lb.	IHS355	\$3.85
6 V Bulb .50 lb.	IHS354	\$3.00
12 V Bulb .50 lb.	IHS436	\$3.00
Reflector .50 lb.	ABC320	\$10.90
Light Terminal .50 lb.	IHS475	\$6.00

Price Description / Weight Order# Red Lens (Glass, 2-1/8" O.D.) ACS123 \$14.95 Replaces #223715 .25 lb. Trim Ring, Replaces #223714.25 lb. OLS071 \$9.95 Gasket, Replaces #223711.25 lb. **OLS072** \$2.00 ABC344 6 V Bulb .25 lb. \$1.45 12 V Bulb .25 lb. ABC345 \$1.45

Fits: Allis Chalmers models w/ combination Tail light w/ 12 Volt bulb (#4409) Replaces #235583 & #250301





Rear View Description / Weight Order# Price NEW! 12 V Sealed-Beam .75 lb......\$17.45\$17.45

Combination Rear Light Bulb (4-1/2") w/out Separate Red Bulb

Fits: D14 SN: 19001 & up, D15 & D17 LAWN & GARDEN: 116, 122, 616, 622,801 & 802 ACS220 Replaces #229795

ACS245 Replaces #229796

USA MADE





Description / Weight Price Tail Light Lens w/ Guide Name .25 lb.ACS220\$18.95 (Red, Plastic, 2-9/16" O.D.)

Gasket .25 lb.\$2.50

Bullet Style Tail Light Assembly Fits: G, B, C, CA, WD, WD45;

D10 & D12 (Both up to SN: 9001);

D14 up to SN: 19000

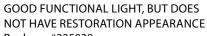
ACS264V6 Replaces #223714 ACS264V12 Replaces #223711

Order #: ACS264V6 (6 VOLT)

Price: \$42.50

Order #: ACS264V12 (12 VOLT)

Price: \$42.50



Replaces #225038 Order #: ACS099 (12 VOLT)

Price: \$32.50









1 lb.



BULLET STYLE TAIL LIGHT COMPONENTS

The following parts (See next column) (Sold separately) will fit ACS264V6 / ACS264V12 / ACS099 Tail Light Assys:



"I'm striving to keep your shipping costs low by processing small packages through the postal service. I am looking forward to working with you soon!"

Chelsea - Mail Specialist / Customer Service Representative -2 Years of Service

	6117	
EMBLEMS		
Description / Application / Weight	Order #	Price
Front / Steering Wheel Emblem Fits: ED40, D10, D12, D14, D15, D17, D19 & D21 COMBINES: A2, C, E, E3, F & K	ACS135 (Orange)	\$29.95
LAWN & GARDEN: 116, 122, 616 & 622 Replaces #228474 & New #246724 (Die-cast, Chromed, Painted) .50 lb.	ACS138 (Creme)	\$29.95
Front (Grill Nameplate) / Steering Wheel Emblem w/ Decal FITS ALL LATE MODELS: D10, D12, D15, D17, D21, ED40 & E3 Gleaner Combine Replaces #246724 (Die-cast, Chrome w/ decal) .50 lb. USA MADE	ACS218	\$40.00
Side Nameplate (Emblem) FITS FARM: D10, D12, D14, D15 & D17 (1961-63) Replaces #233854 (Creme background w/ Black lettering) (2 required per tractor;	ACS247	\$78.95 EACH
Sold individually) 1 lb. Side Nameplate (Emblem) FITS INDUSTRIAL: D10, D12, D14, D15, D17, I-40, I-400, I-60 & I-600 (1961-63) (Black background w/ Polished Aluminum lettering) (2 required per tractor; Sold individually) 1 lb.	ACS248	\$78.95 EACH

HAND CRANK, PART

Fits: B, C & CA Replaces #207893 (No spinner) USA MADE



Description / Weight	Order #	Price
Hand Crank w/ Roll Pin 3 lbs	ACS143	\$25.00

Fits: RC, Styled WC & WF Replaces #208443 (rear clip only); WD & WD45, Replaces #220855 (rear clip)

& #208443 (front clip)

CRANK HOLE CASTING

Fits: G

Replaces #800086



Description / Weight Order # Price
Crank Hole Casting 1 lb.......\$22.95

REPLACEMENT GRILL SC USA MADE	REEN	S
Application / Weight	Order #	Price
Fits: B, IB, C & CA (16" x 17") (1 used per tractor) 1 lb.	ACS203	\$19.95
Fits: RC, WC SN: 74330 & up, WD, WD45 & (WF SN: 1904 & up) (9-1/4" x 19-1/4") (2 used per tractor; Sold individually) 1 lb.	ACS204	\$17.50 EACH

18 Gauge, Heavier than originals! Primed USA MADE		
Description / Application / Weight	Order #	Price
Hood (4 Hole) Fits: B & C w/ Hand Start (No lights) Replaces #210927 13 lbs. NOTE: Works w/ ACS101 Muffler.	ACS153H	\$306.00
Hood (4 Hole) w/ Small (2-1/2") Exhaust Hole Fits: B & C Replaces #225260 13 lbs. NOTE: Works w/ ACS101 Muffler.	ACS153S	\$306.00
Hood (4 Hole) w/ Large (4") Exhaust Hole Fits: B, C & CA gas Replaces #225260 13 lbs. NOTE: Works w/ ACS103 Muffler.	ACS153L	\$306.00
Hood Fits: G Replaces #800089 7 lbs.	ACS142	\$165.00
Hood Support Spacer Fits: G Replaces #800088 (9/16" x 3/8" x 2-1/2" long) .50 lb. NOTE: (2) required per tractor; Sold individually.	ACS167	\$3.90 EACH

HOODS, PARTS CONT		
Description / Application / Weight	Order #	Price
Hood Support Spacer Fits: G Replaces #800087 (9/16" x 3/8" x 2-3/4" long) .50 lb. NOTE: (1) required per tractor.	ACS168	\$4.75
Hood Fits: WD, WD45 gas, Styled WC SN: 74330 & up & Styled WF SN: 1904 & up Replaces #220616 13 lbs.	ACS177	\$340.00

FUEL CAPS, PARTS		
Description / Application / Weight	Order #	Price
Fuel Cap Fits: G, B, IB, C, CA, RC, Styled WC, WD, WD45, WD45D & Styled WF Replaces #207244 .50 lb.	ACS172	\$19.95
Auxiliary Tank Fuel Cap Fits: B, C, CA, U, WC, WD, WD45, WF, D14 & D17 Replaces #202963 & #204827 .50 lb. USA MADE	IHS338	\$8.50
Fuel Cap w/ IHS239 Gasket (Says "Buy Clean Fuel - Keep It Clean") Fits: U, UC, Unstyled WC & Unstyled WF, Replaces #206622 (2-11/16" I.D., 5/8" height) .50 lb.	IHS226	\$9.95
Gasket only (For IHS226 Cap) .25 lb.	IHS239	\$1.95
Fuel Cap (Vented) w/ MHS043GK Gasket fits: D10, D12, D14, D15, D17, D19, 170, 175, 180, 185, I-40, I-400, I-60 & I-600, Replaces #206622; Serviceable for: B, IB, C, CA, G, RC, Styled WC, WF, WD, WD45 & WD45D .50 lb.	MHS043	\$9.95
Gasket only (For MHS043 Cap) .25 lb.	MHS043GK	\$1.50

SIDE PANEL SET

2-Piece Set includes (1) LH & (1) RH Panels

LH Fits: D10 up to SN: 9001 & D12 up to SN: 9001 RH Fits: D10 SN: 3501-9000 & D12 SN: 3001 - 9000 LH Replaces #231587 RH Replaces #236019 (Goes under gas tank)





ACS145 ACS146 **USA MADE** Description / Weight Order# Price 2-Piece Side Panel Set 5 lbs......ACS147\$79.95 LH Side Panel 2 lbs......\$42.85

FUEL TANK, PARTS

Fits: G Replaces #800070 (Sealed w/ Red Kote® Fuel Tank Liner) USA MADE

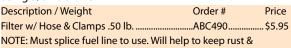


OSKINIKOL		
Description / Weight	Order#	Price
Fuel Tank (Steel) 16 lbs	ACS158	\$320.00

IN LINE FUEL FILTER W/ HOSE & CLAMPS

Fits: Allis Chalmers models using 3/8" fuel line

dirt out of carburetor.



Fits: Tractors using webbed insulation between fuel tank mounts & other sheet metal parts. Can be glued or riveted. (3' L x 1" W x .042" Thick; black woven nylon) Description / Weight Order# Price Fuel Tank Webbing .25 lb..... ..ABC494.....\$4.95



SEDIMENT BOWL ASSYS., PARTS

NEW Sediment Bowl Assembly Fits: G, 170 SN: 7500 & up, 175, 180 & 185 gas Replaces #800069 & #253122 (1/8" x 1/8" female pipe thread) Order #: ACS326

Price: \$29.95

Price: \$26.95



.50 lb.

Sediment Bowl Assembly
Fits: B, IB, C, CA, RC, D14,
D15 gas up to SN: 9001,
D17 up to SN: 42000, D19,
I-40, I-400, I-60 & I-600
Replaces #237944 & #235560
(Includes shallow bowl w/ 3/8"
pipe inlets, 1/8" pipe outlets,
5/16" compression adapter fiting)
Order #: ABC092



Sediment Bowl Assembly Fits: WC, WD, WD45, WF, D10, D12, D14 & 170 Replaces #239167 (Includes shallow bowl w/ 3/8" pipe inlet, (2) 1/8" pipe outlets) Order #: ABC002 Price: \$30.10



NOTE: For tractors w/ (1) outlet use ABC092 Sediment Bowl Assy.









SEDIMENT BOWL ASSYS.

COMPONENTS

The following parts (Sold separately) will fit ACS326 / ABC092 / ABC002 Sediment Bowl Assys:

•		
Description / Weight	Order #	Price
Glass Bowl, Replaces #237945 (2" O.D., 1.280" L) .50 lb.	ABC123	\$2.55
Gasket, Replaces #208362 (2" O.D.) .25 lb.	ABC039	\$0.90
Screen (3/8" diameter center hole) .25 lb.	ABC229 (BRASS)	\$3.35
	ABC534 (PLASTIC)	\$3.75

SEDIMENT BOWL ASSYS., PARTS

CONT...

Sediment Bowl Assembly

Fits: U, UC, WD45 diesel,
D15 gas SN: 9001 & up, D15 diesel,
D17 gas SN: 42001 & up, D17 diesel,
D19, D21,170, 175, 180, 185, 190
& 190XT, Replaces #237946
(3/8" pipe inlet, 1/8" pipe outlet,
Includes 5/16" compression
adapter fitting)
Order #: ABC281
Price: \$29.70



ABC124







ABC229



ABC534

ABC281 COMPONENTS

The following parts (Sold separately) will fit ABC281 Sediment Bowl Assy:

Description / Weight	Order#	Price
Glass Bowl, Replaces #237947 .50 lb.	ABC124	\$3.95
Gasket, Replaces #208362 .25 lb.	JDS642	\$0.90
Bail Assembly w/ Brass Nut Replaces #223248 (2-1/8" O.D., 2.370" L) .50 lb.	ABC236	\$14.40
Screen	ABC229 (BRASS)	\$3.35
(3/8" diameter center hole) .25 lb.	ABC534 (PLASTIC)	\$3.75

AIR CLEANER CAPS, PARTS		
Description / Application / Weight	Order #	Price
Air Cleaner Cap Fits: G (thru hood), B, IB, C, Early CA & RC, Replaces #208299 (1-1/4" Base I.D.) 1 lb.	ACS062	\$19.95
Air Cleaner Cap Fits: Late CA, D10, D12 & D14 Replaces #225860 & #242072 (1-5/8" Base I.D.) 1 lb.	ACS065	\$19.95
Air Cleaner Cap Fits: WC, WD, WD45, WF & D15 Replaces #208222 (1-3/4" Base I.D.) 1 lb.	ACS061	\$19.95
Air Cleaner Cap Fits: WD45 diesel, D17 gas up to SN: 42000 & D17 diesel up to SN: 38963 Replaces #226926 (2.275" Base I.D.) 1 lb.	ACS226	\$29.95

AIR CLEANER CAPS, PA	RTS CON	т
Description / Application / Weight	Order #	Price
Air Cleaner Oil Bath Filler Element (3" wide x 78" long) .25 lb. NOTE: Replaces the mesh in existing air cleaners. Sold by the bag (Usually 2 required for B - D14; 3 required for WC - WD).	ABC422	\$12.50 EACH
Air Cleaner Oil Cup (Clamp-Style) Fits: B, IB, C, CA & RC Replaces #225818, Supercedes #207811; Used on engine #CE13732 (4" I.D.; 4-7/16" O.D.) 1 lb.	ACS047	\$18.50
Air Cleaner Oil Cup Clamp (For ACS047) Replaces #225817 & #207811 .50 lb.	IHS181	\$9.95
Bottom Oil Cup Fits: G Replaces #800760 1 lb.	ACS115	\$25.00
Serviceable Air Cleaner Oil Cup (Clamp-Held) Fits: Early D10 up to SN: 3501, Early D12 up to SN: 3001 & All D14 Replaces #228478 (4-3/4" O.D. at lip) 1 lb. NOTE: Looks slightly different, but works great.	FDS034	\$13.95
Clamp (For FDS034 Cup) Replaces #225858 .25 lb.	FDS081	\$9.95
Air Cleaner Pipe Fits: G Replaces #800147 2 lbs. NOTE: If hoses are needed - order (2) ACS208. USA MADE	ACS117	\$49.95
Air Cleaner Pipe Fits: Unstyled WC up to SN: 74329 & Unstyled WF, Replaces #202560 EXACT OF ORIGINAL! USA MADE 2 lb.	ACS194	\$49.95
Air Cleaner Pipe Grommet Fits: 210, 220, 7000, 7010, 7020, 7030, 7040, 7045, 7050 & 7060 Replaces #267859 (4" I.D., 5-1/16" O.D.) .50 lb.	ACS284	\$14.95
Clamp (For 1-5/8" O.D. ACS208 Air Cleaner Hose) Fits: G Replaces #800141 1 lb.	ABC492	\$2.70 EACH
Clamp (For 2" O.D. Air Cleaner Hose) fits: B, C, CA, D10, D12, RC, WC & WD, Replaces #921911, #921912 & #921913 .25 lb.	FDS258	\$3.50 EACH

PRE-CLEANER PARTS		
Description / Application / Weight	Order #	Price
Pre-Cleaner Cap Assembl	ies	
Pre-Cleaner Cap Assembly Fits: Allis Chalmers models w/ 2-1/4" I.D. base 1 lb.	ABC383	\$74.95
Fits: Allis Chalmers models w/ 2-1/2" I.D. base 2 lbs.	ABC512	\$74.85
Pre-Cleaner Cap Assembly Fits: Allis Chalmers models w/ 3" I.D. base & 7" bowl 1 lb.	ABC470	\$29.95
NEW Pre-Cleaner Cap Assembly Fits: D21, 190, 190XT, 200, 210, 220, 7000 thru 7050 w/ 4" I.D. base Replaces #249775 4 lbs.	ABC510	\$68.50
Pre-Cleaner Bowls		
Pre-Cleaner Bowl - Small Size (Clear plastic) Fits: D15 diesel up to SN: 9001, I-60 & I-600 diesel Replaces #233663 .50 lb.	ABC484	\$24.95
ABC484 SPECIFICATIONS: Bowl O.D. at top = 5 Bowl O.D. at bottom = 5"	-1/2",	
Pre-Cleaner Bowl (Clear plastic) For 2" to 3" inlet (Medium size) For air intake on diesel models: D17 up to SN: 38964; COMBINES: A, All, C, CH, CR, F, F2, G, K, K2, L & M (gas), Replaces #71125804, Can replace Donaldson #P02-0227 1 lb.	ABC338	\$14.95
ABC338 SPECIFICATIONS: Bowl O.D. at top = 7", Bowl side height = 3", Cone I.D. at top = 3-1/2", Overall height = 4-1/8"		
Pre-Cleaner Bowl (Clear plastic) For 3" to 4" inlet (Large size) For air intake on diesel models: D21, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050 & 7060; COMBINES: G, L (D2900), L2 (D2900), 649I; 649T SN: 19501 & up; M, M2 (D2900); 649T up to SN: 12201, Replaces #70651270, Can replace Donaldson #P01-6330 1 lb.	ABC339	\$14.95
ABC339 SPECIFICATIONS: Bowl O.D. at top = 10-1/2", Bowl side height = 3", Cone I.D. at top = 5-9/16", Overall height = 4"		
Pre-Cleaner Bowls, Parts continue of	n next page	

PRE-CLEANER PARTS CONT		
Description / Application / Weight	Order#	Price
Pre-Screener, Parts		
Pre-Screener (Metal) w/out Screen Fits: All Donaldson Pre-Cleaners w/ 3" pipe (Powder coated green) CHECK SIZE BEFORE ORDERING 1 lb.	JDS561	\$75.00
Screen w/ Clip & 2 Springs (For Pre-Screener) Fits: JDS561 Pre-Screener (5-1/4" x 19-3/8") (Powder coated green) .50 lb.	JDS535	\$39.95

THROTTLE PARTS CONT...

Fits: WD & WD45 gas Replaces #220923 (6-7/8" overall length)



Description / Weight	Order #	Price
Throttle Return Spring	ACS267	\$13.95

CHOKE CABLE

Fits: Tractors, Forklifts & other Applications using 72" or less cable (Cut to length. Can also be used as a "stop" cable for diesel engines.)



Description / Weight	Order #	Price
Universal Choke Cable .50 lb	ABC423	\$11.95

THROTTLE PARTS

Fits: G
ACS181 Replaces #800152
ACS334 Replaces #800302
ACS182 Replaces #800248
(Powder coated AC orange)
USA MADE



03/11/1/102		
Description / Weight	Order#	Price
Throttle Rod .50 lb	ACS181	\$38.00
(45-1/4" overall length)		
Throttle Rod Bracket .25 lb	ACS334	\$12.50
Spring .50 lb	ACS182	\$5.10

(2-1/2" overall length)

Fits: WD & WD45 Replaces #227004 (quadrant) & #222447 (bushing)



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Description / Weight	Order#	Price
Throttle Quadrant w/ Bushing 1 lb	ACS191	\$85.00
Bushing only .25 lb	ACS225	\$20.00

Fits: CA & G on Hydraulic Lever; WD, WD45, (D10, D12, D14, D15, D17, 180, 185, 190, 190XT, 200, 210 & 220 for numerous applications) Replaces #220901



Description / Weight	Order#	Price
Throttle Quadrant & Hydraulic .25 lb	ACS184	\$6.95
Lever Knob		

Fits: WD & WD45 Replaces #222454



Replaces #222454		
Description / Weight	Order #	Price
Throttle Quadrant & Hydraulic .25 lb	ACS185	\$13.50
Lever Slide / Block		

GEAR SHIFT LEVER, PARTS

Fits: WD45 & (Late WD SN: 127007 - up) Replaces #257580 & 227321



•		
Description / Weight	Order #	Price
Curved Gear Shift Lever 2 lbs	.ACS171	.\$89.95
w/out Pins		

Fits: G, B, C, CA, ED40, WC, WD, WD45, WF, D10, D12, D14 & D15 Replaces #207771, New #202875 (snap ring) & #207772 (retainer)



Description / Weight Order # Price
Gear Shift Lever Washer .25 lb.ACS254\$13.20
& Snap Ring Kit
NOTE: Retains gear shift lever into housing.

Fits: G, B, C, CA, WD, WD45, 190XT, 210, 220, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050 & 8070 ACS255 Replaces #203465



ACS255 Replaces #203465
ACS253 Replaces #218859

(ACS255 - STANDARD: .325" wide square end, .250" round pin diameter)



(ACS253 - OVERSIZE: .375" wide square end, .285" round pin diameter)

Description / Weight Order # Price
Gear Shift Lever Pins, Pair .25 lb.ACS255\$12.6
(Standard)

Toll Free (800) 234-3280 • Local (810) 621-3000 • Fax (800) 854-1373 or (810) 621-3099 Replacement parts only, Not OEM • Prices subject to change without notice

KNOBS

Fits: RC, WC, WD up to SN: 127006 & WF Replaces #202862

(3/8" NF)

Description / Weight Order# Price Gear Shift Lever (Plastic) Knob .25 lb.....ABC085.....ABC085

Fits: CA & G on Hydraulic Lever; WD, WD45, D10 thru D15 it is the snap coupler lever knob; D17, CA & G it is the hvd. lever knob; 180, 185, 190, 190XT, 200, 210 & 220 it is seat base knob Replaces #220901



1.985"

⊢.730"-

Description / Weight Knob .25 lb.....

Order# Price ..ACS184...... \$6.95

Fits: D10, D12, D14, D15, D17 & D19

LAWN: 116 & 122

(3 used per tractor; Sold individually)

Description / Weight Order# Price Control Lever Knob .25 lb......\$4.50

Replaces #228215

_ 1.485" -.25 lb.

Knob Replaces #206456 (3/8" NF) Order #: ABC221 Price: \$3.95

Description / Application PTO Lever Knob fits: RC, WC, WD & WD45 Transmission Lock Out Lever Knob fits: RC & WC

Knob (Rubber) Replaces #226023 Order #: ACS202 Price: \$5.00



1 640"

Description / Application

.25 lb.

Gear Shift Lever Knob fits: B SN: 120982 & up, IB SN: 26006 & up, C, CA SN: 18971 & up, D10, D12, D14, D15, D17, D19, D21, late WD SN: 127007 & up, WD45, WD45D, 190, 190XT, 190XT III, 200 up to SN: 4001, 210, 220 & 220FWA

PTO Lever Knob fits: 180 & 185 w/out Clutch

Cab Door Knob fits: 7000 SN: 8001 & up, 7010, 7020, 7045, 7060 SN: 6001 & up, 7080 SN: 3001 & up & 7580 SN: 1605

Knob (Plastic) .25 lb. Replaces #242338 (1.250" diameter, 3/8" NF) Order #: ABC362 Price: \$5.50



Description / Application

Hand Brake Knob fits: B, IB & C

Final Drive Clutch Knob fits: CA

PTO & Belt Pulley Lever Knob fits: WC, WF, WD, WD45 & WD45D

Hydraulic Lever Knob fits: D10 & D12

Snap Coupler Release Lever Knob fits: D17

PTO & Throttle Knob fits: D21

PTO w/out Clutch, Throttle Lever, Traction Booster Lever, Hydraulic & PTO Levers Knob fits: 190, 190XT, 190XT III (up to SN: 14186)

Throttle Lever, Traction Booster Lever, Hydraulic & PTO Levers Knob fits: 200, 210, 220 & 220 FWA

Hydraulic Lever Knob fits: 5020, 5020 FWD & 5030

Hydraulic Sensitivity Controls, Quick Hitch Knob fits: 6060, 6070 & 6080

Hydraulic Lever Knob fits: 6140

Pump Control Knob fits: 170, 175, 185 SN: 12800 & up, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 4W220 & 4W305

GEAR SHIFT BOOTS

0		
Application / Weight	Order #	Price
Fits: G Replaces #800354 .25 lb.	ACS263	\$14.95
Fits: B, IB, C, CA, RC, ED40, WC, WD, WD45, WF, D10, D12, D14, D15, I-40, I-400, I-60 & I-600 Replaces #232192 & Supercedes #226863 (1-3/4" bottom I.D.; 9/16" hole dia.) .25 lb.	ACS174	\$9.95
Fits: D17, D19, D21, 170, 175, 210, 220, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 8010, 8030, 8050 & 8070 Replaces #233767 .25 lb.	ACS256	\$9.95

STEERING WHEELS, PARTS

Steering Wheels are just like original All new material • Steel spokes



Replaces #800101

Description / Weight	Order#	Price
Steering Wheel 6 lbs	ACS129	\$52.50



STEERING WHEELS, PARTS CONT...

Fits: D14 SN: 19001 - 24050, D15, D17 SN: 24001 & up (All w/ Power Steering) Replaces #232712 **USA MADE**



Description / Weight	Order#	Price
Steering Wheel Emblem 1 lb	ACS216	\$40.00

Fits: B, C & CA Replaces #225330 & #207370, New #261861 JDS282: Tapered, keyed & stepped hub, 11/16" - 3/4" shaft, 3 spokes ACS106: Ta hub, 11/16 Description

ACS106: Tapered, keyed & stepped	•	
hub, 11/16" - 3/4" shaft, 3 spokes		
Description / Weight	Order#	Price
Steering Wheel (15" Dia.) 6 lbs	JDS282	\$52.50

FITS ALL LATE MODELS: D10, D12, D15, D17, D21, ED40 & E3 Gleaner Combine Replaces #246724 **USA MADE**



Description / Weight	Order#	Price
Steering Wheel Emblem .50 lb	ACS218	\$40.00
w/ Decal		

Fits: G, B, IB, C & CA Replaces #913133 (5/8" - 18 Fine Thread)



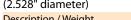
Steering Wheel (16" Dia.) 6 lbs.ACS106\$52.50

Steer Wheel Nut (Chrome) .25 lb......FDS197\$6.00

Fits: Late 170, 175, 180, 185, 190 SN: 2485 & up, 190XT, 200, 210, 220, 440, 6060, 6070, 6080,

7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080 & 7580 COMBINES: A, E3, F, F2, F3, G, K, K2, L, L2, L3, M, M2, M3, N5, N6, N7, R40, R60 & R70 Replaces #246722, #1142505 & #242934

(2.528" diameter)



Order# Price Description / Weight Steering Wheel Cap .50 lb.ACS243 \$29.99

Fits: Styled WC, WD, WD45, WF, Early D14 up to SN: 19000, D17 up to SN: 24000 & (RC, but has bigger diameter) Replaces #202260 & Newest #229677 (18" dia., round hub w/ pin hole,

//8" shaft, 3 spokes)		
Description / Weight	Order #	Price
Steering Wheel 6 lbs	ACS108	\$52.50
NEW Steering Shaft Bushing .25 lb	ACS225	\$20.00

Fits: WF, D10 thru D12, 170 thru 220 & 6060 thru 8550 Replaces #208584 & #252471 (13/16" x 20)



Description / Weight Order# NEW Steering Wheel Nut .25 lb......ABC504.....\$4.95

Fits: D10, D12, D14 SN: 19001 & up, D15, D17 SN: 24001 & up, D19, D21, ED40, I-40, I-400, I-60 & I-600; COMBINES: A2, C, E, E3, F & K ACS134 Replaces #232033 ACS137 Replaces #233851 (17-1/2" dia., splined hub, 3 COVERED TO CENTER spokes)

ACS135 / ACS138 Replaces #228474 & #233852

//C3133 / //C3130 //Cplace3 #22047 4 C	χ π233032	
Description / Weight	Order #	Price
Steering Wheel (Black) 6 lbs	.ACS134	.\$56.50
Steering Wheel (Creme) 6 lbs	.ACS137	.\$62.50
Steering Wheel Cap (Orange) .50 lb	.ACS135	.\$29.95
Steering Wheel Cap (Creme) .50 lb	.ACS138	.\$29.95





"With our expanding facilities at Steiner Tractor Parts we strive to process and fill your orders in the quickest time possible!"





STEERING JOINTS REPAIR KITS

Universal Steering Joints Repair Kit w/ Yokes, Pins & Grease Fitting CHECK MEASUREMENT BEFORE ORDERING



Application / Weight	Order #	Price
Fits: RC, WC, WD, WD45 & WD45D Replaces #202152 2 lbs.	ABC167	\$67.70
ABC167 MEASUREMENTS: 7/8" & 1" diameter s .750" diameter u-joint caps	haft,	
Fits: Late WC, WD, WD45 & WD45D Replaces #224825 3 lbs. HD - HEAVY DUTY, LOADER USE	ABC280	\$99.25
ABC280 MEASUREMENTS: 7/8" & 1" diameter s .936" diameter u-joint caps	haft,	
Fits: D17 & D19 Replaces #228906 3 lbs.	ABC274	\$153.45
ABC274 MEASUREMENTS: 7/8" & 7/8" diameter keyed		

POWER STEERING PARTS CONT...

Fits: Allis Chalmers tractors w/ LIVE hydraulics (3/4" inlet & return; 1/2" pressure port) **USA MADE**



Description / Weight Order# Price Power Steering Priority 8 lbs.IHS740\$198.95 Flow Control Valve NOTE: Eliminates belt driven pump, pulleys & brackets.

Enables you to use your hydraulic pump to operate the power steering. Is preset at 1500 PSI. Adjust to your application.

TIE RODS

Fits: B & C ACS211 (13/16" x 14 Thread), Replaces #207725 ACS213 (13/16" x 18 Thread), Replaces #207726



•		
Description / Weight	Order #	Price
RH Tie Rod End 2 lbs	.ACS211	\$46.95
LH Tie Rod End 2 lbs	.ACS213	\$46.95

POWER STEERING PARTS

Fits: WD45 gas & diesel Replaces #204827 **USA MADE**

Slip Fit Coupler



Description / Weight Order# Price Power Steer Reservoir Cap .50 lb.IHS338 \$8.50

Char-Lynn Power Steering

(For IHS554 & IHS555 Generators)



ABC380 ABC497

(1 of 11 1555 Fa 11 15555 deficiations)		
Description / Weight	Order #	Price
Original Style 1 lb	ABC380	.\$137.00
Economy Style 1 lb	ABC497	.\$29.40

Fits: CA w/ Adjustable Wide Front Axle; WD & WD45 (if cut to length), D14, D15, D17, D19, 170, 175, 180, 185, 190, 190XT & 200 Replaces #225279, #225280, #249418, #254661 & #254662, Can Replace #250142 & #250141



Description / Weight Order# Price 2-Piece Tie Rod 6 lbs.ACS066\$59.95

Char-Lynn Power Steering **Torque Generator**

(IHS554 used when pulling a wagon, etc...) (IHS555 used when a front loader is used...)



(7/8" shaft) Port block NOT included w/ generators

IHS673 Description / Weight Order# Price Standard 11 lbs.....\$438.20 Heavy Duty 12 lbs.\$449.50

Specifications	IHS554	IHS555
Torque Output at 1000 PSI	700 in lbs.	1100 in lbs.
Rated Operating Pressure	1000 PSI	1000 PSI
Max. Operating Speed at 3 GPM	108 RPM	65 RPM
Recommended Fluid Input	2.5 to 3 GPM	3 to 4 GPM

TIE ROD BOOTS

SPECIFY SIZE WHEN ORDERING: (BASE I.D. x HEIGHT x HOLE I.D.)

(BASE I.D. X HEIGHT X HOLE I.D.)		
Application / Dimensions	Order #	Price
Serviceable for: G (1.200" base, .475" tall, .500" hole) .25 lb.	FDS336	\$3.95
Fits: B, IB, C, CA, D10 & D12 Replaces #224679, #71115779, #209697 & #209698 (1.675" base, .900" tall, .625" hole) .25 lb.	ABC368	\$2.95
Fits: D10, D12, D14, D15, D17, D19, WD, WD45, 170, 175, 180, 185, 190, 190XT & 200, Replaces #223558 (1.800" base, .765" tall, .740" hole) .25 lb.	ABC370	\$3.50
NEW Fits: D21, 210 & 220 Replaces #239467 .25 lb.	ACS320	\$14.95
Tie Rod Boots continue on next	page	

TIE ROD BOOTS CONT
SPECIFY SIZE WHEN ORDERING:
(BASE I.D. x HEIGHT x HOLE I.D.)

(BASE I.D. X HEIGHT X HOLE I.D.)		
Application / Dimensions	Order #	Price
(1.500" base, .735" tall, .550" hole) .25 lb.	JDS736	\$3.95
(1.575" base, .600" tall, .650" hole) .25 lb.	ABC369	\$2.95
(1.300" base, .965" tall, .500" hole) .25 lb.	ABC371	\$3.25
(1.450" base, .600" tall, .550" hole) .25 lb.	FDS337	\$3.95

CLUTCH PARTS

OLO I OII I AIKI O			
Description / Application / Weight	Order #	Price	
Clutch Inspection Cover Plate w/ Spring Steel Clips Fits: B, IB, C & CA Replaces #208465 1 lb.	ACS189	\$14.95	
Clutch Return Spring Fits: B SN: 101 - #124037; IB up to SN: 2836; C; CA up to SN: 30611, Replaces #225646 (4-1/8" overall length) .25 lb.	ACS270	\$13.95	
NEW Clutch Return Spring Fits: D21 .25 lb.	ACS321	\$14.95	
Clutch Throw-Out Bearing Fits: B, C & CA (All w/ 9" clutch), D10 up to SN: 3500, D12 up to SN: 3000 & D14 up to SN: 3000, D15 up to SN: 3000, D17 up to SN: 75000, D19, ED40, H3, HD3, 180, 185, 190, 190XT & 200; COMBINES: A, A2, C, C2, F, F2, F3, L up to SN: 4316, M, M2 & M3, Replaces #227704 & #211273, New #235079 1 lb.	ABC496	\$19.95	
Throw-Out Bearing Fits: G Replaces #800041 1 lb.	ACS076	\$38.95	
Transmission Lock Out Lever Knob Fits: RC & WC Replaces #206456 .25 lb.	ABC221	\$3.95	

TDANSMISSION GEADS	DART	•
TRANSMISSION GEARS,		
Description / Application / Weight Main Shaft Drive Gear	Order # ACS021	\$75.00
Fits: G Replaces #800377 & #200951 (41 teeth) 2 lbs.	O	\$73.00
Reverse Idler Gear w/ Brass Bushings fits: CA, D10, D12, D14 & D15 Replaces #232498 (21 teeth) 1 lb.	ACS040	\$125.00
Reverse Pinion Shaft Gear Fits: Late CA SN: 13291 & up; D10 SN: 7760 & up (To fit older must also use ACS285); D12 SN: 6091 & up (To fit older must also use ACS285); D14 up to SN: 19001; D15 SN: 17565 & up (To fit older must also use ACS285) Replaces #228292, New #70241367 (30 teeth) 2 lbs.	ACS282	\$199.95
1st Pinion Shaft Gear Fits: D10, D12, D14 & D15 Replaces #228296 (50 teeth) 4 lbs. CLOSE OUT!	ACS041	\$95.00
3rd Pinion Shaft Gear Fits: Late CA SN: 13291 & up; D10 SN: 7760 & up (To fit up to SN: 7759 must also use ACS282); D12 SN: 6091 & up (To fit up to SN: 6090 must also use ACS282); D14; D15 SN: 17565 & up (To fit up to SN: 17564 must also use ACS282), Replaces #233997, #225831, #228293 & #234575 (37 teeth) 2 lbs.	ACS285	\$220.50
Transmission Bushing (1-1/8") Fits: CA, D10, D12, D14 & D15 Replaces #227316 .50 lb.	ACS048	\$15.00
Transmission Bushing (1-3/16") Fits: CA, D10, D12, D14 & D15 Replaces #227317 .50 lb.	ACS049	\$15.00
Transmission Input Shaft Fits: 180, 185, 190 SN: 19001 & up, 190XT & 200 Replaces #256571 6 lbs.	ACS045	\$150.00
3rd & 4th Shift Fork Fits: 180, 185, 190 SN: 9001 & up, 190XT SN: 9001 & up & 200 Replaces #246556, New #261385 1 lb.	ACS046	\$75.00
NEW Hydraulic / Transmission Dipstick Fits: CA, WD, WD45, D10 & D12, Replaces #224611 .25 lb.	ACS302	\$26.65

SEATS. PARTS

<u>orato, rakto</u>		
THE FOLLOWING FITS: B & C		
Description / Weight	Order #	Price
Metal Seat Back Replaces #208664 2 lbs.	ACS116	\$32.50
Spring Support Replaces #208874 5 lbs. NOTE: Spring steel, Powder coat orange. (2) spring support used per tractor; Sold individually.	ACS175	\$39.95 EACH
Hardware Kit (For ACS116 Metal Seat Back) 1 lb. NOTE: Includes (4) square nuts, (4) flat head screws & (4) lock washers. LIKE ORIGINAL!	ACS157	\$6.75
Bottom Seat Cushion (Black vinyl, wood backed) Replaces #205693 (28" long x 15" wide x 4" tall) 6 lbs.	ACS111	\$62.95

Fits: IB, RC, WC, WF & Rumley 6 Replaces #U2743



Fits: RC, WC, Some WD, WD45 & WF (All w/ 1-Bolt mount seat) FDS067 Replaces #200145, #218102 & #225050

(Steel, 9 hole, 1 bolt, non-flip back) Description / Weight Order# Price Seat Pan 7 lbs......\$47.50

NOTE: FDS067 is a 19" diameter pan, original seat pan was

Repair Kit w/ Rivets (5-1/2" O.D.) 1 lb.....ABC372.....\$17.60

Fits: CA w/ pan seat; WD SN: 127007 & up, WD45 & WD45D

Replaces #225183 (1 used per tractor)

Description / Weight Order# Price NEW! Seat Pivot Bolt Bushing .5 lb......ACS328......\$24.95

Fits: WD up to SN: 127006 Replaces #225041

(2 used per tractor; Sold individually)

Description / Weight Order# Seat Pivot Bolt Bushing .50 lb.ACS176\$14.95

SEATS, PARTS CONT...

Fits: 19" - 21" wide pans (Drawstring, 1-3/4" thick)



Description / Weight	Order #	Price
Orange & White Seat Pad 2 lbs	MIS006AC	\$17.50

Fits: 19" - 21" wide pans (Drawstring, 1-3/4" thick)

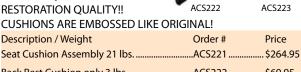


Description / Weight	Order #	Price
Black Seat Pad 2 lbs	MIS006BK	\$17.50
w/ (2) Drain Holes		

Fits: D10, D12, D14, D15, D17, D19 & D21; Will also fit some 170, 175, 180, 185, 190, 190XT, 210 & 220 using 2-Piece seat w/out arm rests ACS221 Replaces #236318

ACS222 Replaces #236460 ACS223 Replaces #236461

RESTORATION QUALITY!!



ACS221

Description / Weight Seat Cushion Assembly 21 lbs.ACS221\$264.95 Back Rest Cushion only 3 lbs......ACS222\$69.95 Bottom Cushion only 8 lbs......ACS223\$99.95

Fits: Allis Chalmers models



Description / Weight Order# Price Universal Full Suspension 35 lbs......ABC445.....\$129.95 Seat w/ Back Rest & 5-Angle Base (w/ Slide Track & Mounting Brackets) NOTE: Genuine Grammer - WHILE SUPPLIES LAST! Can be adapted to fit many tractors & lawn mowers.

> Seat Shock Absorbers w/ Spring & Bushing can be found on the next page.

6 lbs.

CHASSIS PARTS

	CH	1551
SEAT SHOCK ABSORBER W/ SPRING & BUSHING	S	
Description / Application / Weight	Order #	Price
Seat Shock Absorber w/ Spring & Bushings Fits: (CA - shock only; Must reuse outer spring); WD up to SN: 127006, Replaces #222450 (shock) & #223213 (spring) 7 lbs.	ACS161	\$74.95
Seat Shock Absorber w/ Spring & Bushings Fits: WD SN: 127007 & up, WD45 & WD45 diesel, Replaces #226042 (shock), #226044 (spring), #225764 (retainer), #225174 (collar), #226045 (retainer) & #222448 (bushing) 7 lbs.	ACS196	\$98.95
Rubber Seat Bushing only (For Horizontal bolt hole) Fits: Allis Chalmers Seat Shock Absorbers, Replaces #222488 .25 lb.	IHS325	\$1.75 EACH
Seat Shock Absorber w/ Spring & Bushings Fits: D10, D12, D14, D15, D17, D19, D21, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080 & 7580, Replaces #227916 (shock) & #227917 (spring)	ACS219	\$98.95

FENDERS

Same gauge, weight & material as original equipment.



Fits: B, C & CA ACS093L Replaces #225234 ACS093R Replaces #225236

AC3093N Neplaces #223230		
Description / Weight	Order #	Price
LH Fender 7 lbs	ACS093L	.\$97.50
PH Fondor 7 lbs	VCCUUSD	¢07.50

Fits: Styled WC (1940 & up) & RC ACS095L Replaces #208206 ACS095R Replaces #208207



Description / Weight	Order #	Price
LH Fender w/ Mount Brckt 17 lbs	ACS095L	.\$175.00
RH Fender w/ Mount Brckt 17 lbs	ACS095R	.\$175.00

Fits: WD & WD45 ACS097L Replaces #224935 ACS097R Replaces #224934



Description / Weight	Order #	Price
LH Fender 15 lbs	ACS097L	.\$125.00
RH Fender 15 lbs	ACS097R	.\$125.00

Order on-line 24 hours a day @ www.steinertractor.com

MONROE® EASY RIDE SEAT PARTS Fits: RC, WC & WF Description / Weight Order# Price Seat Shock Absorber IHS329 \$31.20 **REAR-MOUNTED** (Center-to-center compressed = 11-1/2", Fully extended = 18-1/8") 2 lbs. IHS030 \$25.95 Seat Spring Coil 3 lbs. IHS584 \$20.95 Seat Pivot Support Rod (3-1/2") w/ (2) flat washer, (2) rubber bushings & (2) #5 bolts **EXACT OF ORIGINAL** 1 lb.

SHROUD ASSEMBLIES (TOOLBOX) For Steering Gear USA MADE		
Application / Weight	Order #	Price
Fits: B & C w/ Hand Start Replaces #213325 6 lbs.	ACS201	\$109.95
Fits: B, C & CA w/ Gemmer Steering Replaces #225244 6 lbs.	ACS200	\$109.95
Fits: B & C w/ Ross Steering Replaces #219919 6 lbs.	ACS190	\$112.15

TOOLBOXES		
Application / Weight	Order #	Price
Fits: RC; WC SN: 74330 & up & WF SN: 1904 & up Replaces #208446 (11" long, 3-5/8" high, 5-3/8" wide) 7 lbs. USA MADE	ACS148	\$54.95
Fits: D10 & D12 (Both up to SN: 9001); D14, D15, D17, WD & WD45, Replaces #228924 (15" long, 6-3/16" high, 4" wide) 7 lbs. USA MADE	ACS090	\$54.95
Fits: D17, Replaces #242323 & Subs. to #249750; D19, Replaces #236661 & Subs. to #242323 & #249750; 170, 175, 180, 185, 190, 190XT, 200, 210 & 220 (21-3/8" long, 6-1/4" high, 4" wide) 9 lbs. USA MADE	ACS144	\$57.00
Fits: Allis Chalmers models Bolt holes center to center = 5-1/2" (11" long, 4-1/2" high, 4" wide) 4 lbs.	ABC308	\$29.95
Fits: Allis Chalmers models (16" long x 4" wide x 4-1/4" tall) 5 lbs.	ABC472	\$25.95

BRAKE PARTS CONT...

Fits: B, IB, C & CA Replaces #216775

(1 band for 1 wheel only)



Description / Weight Order# Lined Brake Band (Hinged) 2 lbs.....ABC105\$54.70

Fits: G, D10, D12, D14 & D15 Replaces #800487, #230872 & #228859



(1 pair for 1 wheel only)

Description / Weight Order# Price Bonded Brake Shoes, Pair 2 lbs......ACS070\$119.95

BRAKE SHOE LINING SETS

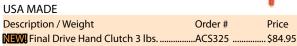
Each set includes: (2) linings w/ rivets

(1 set for 1 wheel only)

Application	Order#	Price
Fits: B, IB, C & CA Replaces #209864 1 lb.	ABC017	\$13.95
Fits: G, D10, D12 & D14; D15 up to SN: 9001 Replaces #230874 1 lb.	ACS251	\$23.41
Fits: D17 up to SN: 42000, WD, WD45 & WD45D Replaces #231633 1 lb.	ACS252	\$16.27
Fits: D17 SN: 42001 & up, D19, D21, 170, 175, 180, 185 & 190 1 lb.	ABC164	\$21.10

HAND CLUTCH LEVER

Fits: CA Replaces #225582, #206456 (knob) & #912195 (bolt) (Primed)



BRAKE PARTS

Lever w/ Knob & Bolt

Fits: B, C & left side of CA Replaces #205527

Description / Weight Order# Price Brake Drum 7 lbs......\$68.95

Fits: G, D10, D12, D14 & D15 Replaces #800668, #227528, #239542 & #70239542 Description / Weight Order# Brake Drum 11 lbs. CLOSE OUT!ACS007\$58.50 Brake Springs can be found on the next page.

	0111	
BRAKE SPRINGS		
Description / Application / Weight	Order#	Price
Brake Shoe Return Spring (3-1/2" overall length) Fits: B, C & CA Replaces #207320 .25 lb.	ACS271	\$13.95
Brake Shoe Return Spring (2-3/16" overall length) Fits: G, Replaces #800403 (4 used per tractor; Sold individually) .25 lb.	ACS298	\$19.56 EACH
Brake Rod Return Spring (9-9/16" overall length) Fits: G, Replaces #800013 (2 used per tractor; Sold individually) .25 lb.	ACS300	\$24.92 EACH
NEW Brake Shoe Return Spring Fits: D10, D12, D14 & D15 Replaces #228253 & #0228253-1 .25 lb.	ACS316	\$14.95
Fits: D10, D12, D14 & D15 Replaces #227700 & #239262 (2 used per tractor; Sold individually) .25 lb.	ACS321	\$14.95
Front Brake Spring Fits: WD, WD45, D17 up to SN: 42000, & D19 Replaces #222500, New #70232564 (3.1354" overall length, .595" O.D., .081" wire dia.) .25 lbs. NOTE: Also used as a Hydraulic oil control spring on D19 up to SN: 12850.	ACS283	\$5.95
Brake Shoe Return Spring (Rear) Fits: WD, WD45 & D17 Replaces #222501 (3-1/4" overall length) .25 lb.	ACS266	\$13.95
Brake Rod Return Spring Fits: WD & WD45 Replaces #222670 (6-5/8" overall length) .25 lb.	ACS268	\$13.95

PTO PARTS CONT		
Description / Application / Weight	Order #	Price
PTO Knob Fits: RC, WC, WD & WD45 Replaces #206456 .25 lb.	ABC221	\$3.95
PTO Intermediate Drive Gear Fits: WD, WD45 & WD45D Replaces #227323 4 lbs.	ACS008	\$155.50
PTO Over-Running Clutch (1-1/8" - 6 x 1-3/8", 6 spline) Fits: Tractors up to 75 horsepower Replaces Hub City #C670F 6 lbs.	MIS118	\$48.50
PTO Over-Running Clutch (1-3/8" - 6 x 1-3/8", 6 spline) Fits: Tractors up to 75 horsepower Replaces Hub City #C660F 6 lbs.	MIS138	\$48.50

REAR TIRE INNER TUBE VALVES, NUT			
Description / Application / Weight	Order #	Price	
(Air / Water Valve) Fits: Tractor tubes w/ Internal threads (New Style) Sold Individually .50 lb.	ABC531	\$4.95 EACH	
Rear Tire Inner Tube Valve (Air / Water Valve) Fits: Tractor tubes w/ External threads (Old Style) Sold Individually .25 lb.	ABC384	\$4.95 EACH	
Brass Nut (For Rear Tire Inner Tube Valve) Sold Individually .25 lb.	ABC385	\$1.25 EACH	

PTO PARTS		
Description / Application / Weight	Order #	Price
PTO Shield Fits: RC, WC & WF Replaces #210490 6 lbs. NOTE: Powder Coat Persian Orange 1. USA MADE	ACS279	\$64.95
PTO Shield Fits: D14, D15 & (D17 up to series IV), Replaces #228549 1.5 lbs. NOTE: Powder Coat Persian Orange 1. USA MADE	ACS280	\$64.95

TIRES (ORIGINAL OLD STYLE TREAD) Dimension / Application / Weight Order# Price 5.00 x 15" Front Tire only WHS054 \$104.95 4 ply 15 lbs. 6.00 x 16" Front Tire only WHS055 \$125.95 4 ply 20 lbs. 7.50 x 18" Front Tire only WHS056 \$175.00 6 ply 35 lbs.

TIRES, TUBES

Need a Tire or Tube not listed?
Call Technical Service



WHS062

WHS063

WHS064

WHS065

\$48.95

EACH

\$58.95

EACH

\$59.95 EACH

\$78.95 EACH

Call Technical Service.		
Dimension / Application / Weight	Order#	Price
4.80 x 12" Front Tire only TRIPLE rib Fits: G 10 lbs.	WHS057	\$49.95
Tube only (For 4.80 x 12" Tire) Fits: G .50 lb. USA MADE	WHS051	\$14.85 EACH
5.00 x 15" Front Tire only TRIPLE rib (For 3" x 15" Wheel) 19 lbs.	WHS052	\$58.50
Tube only 3 lbs. (For 4.00, 5.00, 5.50 x 15" Tires)	WHS053	\$13.95 EACH

(For 3" x 15" Wheel) 19 lbs.		
Tube only 3 lbs. (For 4.00, 5.00, 5.50 x 15" Tires)	WHS053	\$13.95 EACH
5.50 x 16" Front Tire only TRIPLE rib, 6 ply 19 lbs.	WHS047	\$69.40
6.00 x 16" Front Tire only TRIPLE rib, 4 ply 20 lbs.	WHS048	\$67.95
6.50 x 16" Front Tire only TRIPLE rib, 6 ply 21 lbs.	WHS049	\$81.50
Tube only 3 lbs. (For 5.50, 6.00, 6.50 x 16" Tires)	WHS050	\$16.50 EACH
NEW! Rear Tube only 7 lbs. (For 7.50, 8.3, 9.5 x 24" Tires)	WHS060	\$35.85 EACH
NEW! Rear Tube only 7 lbs. (For 11.2, 12.4 x 24" Tires)	WHS059	\$49.95 EACH
NEW! Rear Tube only 6 lbs. (For 11.2, 12.4 x 28" Tires)	WHS058	\$54.85 EACH
NEW! Rear Tube only 9 lbs. (For 13.6, 14.9 x 28" Tires)	WHS061	\$74.85 EACH

FRONT WHEEL BOLT

NEW! Rear Tube only 8 lbs.

NEW! Rear Tube only 11 lbs.

(For 11.2, 12.4 x 34" Tires)

(For 11.2, 12.4 x 36" Tires)

NEW Rear Tube only 12 lbs.

(For 11.2, 12.4 x 38" Tires)

NEW! Rear Tube only 16 lbs.

(For 13.6, 14.9 x 38" Tires)

(For 9.5 x 32" Tires)

Fits: B, C, CA, D10, D12, D14, D15, D17, D19, D21, RC, WC, WD, WD45, 160, 170, 175, 180, 185, 190, 190XT, 200, 6060, 6070, 6080, 7000, I-40, I-400, I-60 & I-600
Replaces #207503 & #256906

(1/2" - 20 NF, 7/8" Thread, 13/16" hex head) (Sold individually)

Description / Weight Order # Price
Front Wheel Lug Bolt .50 lb......ABC399\$1.49

FRONT WHEELS / RIMS

To determine the width of Wheels / Rims: Measure the inside (bead to bead) NOT outside to outside.

Front Wheel (5 Hole)
Fits: B, C, CA, D10 & D12
Replaces #231520
2-3/4" pilot, 2-5/8" bolt center to center
USA MADE



Fits: WC, WD, WD45, D14, D15 & Early D17, Replaces #232832 3-3/8" pilot, 3" bolt center to center USA MADE



Dimensions / Weight	Order #	Price
4.25" x 16" 22 lbs	ACS009	\$64.95

Front Wheel (6 Lug)
Fits: Many Allis Chalmers models
Pilot Hole = 4.625"
USA MADE



OS/ (WINDE		
Dimensions / Weight	Order #	Price
6" x 15" 21 lbs	WHS042	.\$55.95
(Back Spacing = 4-3/4")		
8" x 15" 24 lbs	WHS044	.\$79.95
(Back Spacing = $5-3/4$ ")		
4-1/2" x 16" 20 lbs	WHS022	.\$59.95
(Back Spacing = 4")		
6" x 16" 24 lbs	WHS043	.\$70.00
(Back Spacing = $4-3/4$ ")		
6" x 16" 28 lbs	WHS045	.\$98.00
(Back Spacing = 4-3/4")		

What is Back Spacing? To determine back spacing lay your wheel flat on the ground with the back of the wheel facing up. Lay a straight edge across the wheel & measure the distance from the back side of the mounting surface to the straight edge.

(I.E. The wheel pictured has a back spacing of 3-5/8")

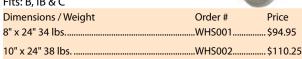
S PARTS

	CHA	1551
REAR RIM BOLTS		
Description / Application / Weight	Order #	Price
Rear Rim Bolt Assembly (4-1/2") w/ Nut & Washer Fits: B & C w/ 24" rear rims (4 needed per wheel; Sold individually) 1 lb.	MIS062	\$3.35 EACH
Rear Rim Lug Bolt (1/2" - 20 NF, 7/8" Thread, 13/16" hex head) Fits: G, Replaces #207503 & #256906 (Sold individually) .50 lb.	ABC399	\$1.49 EACH
Rear Rim Bolt Assembly w/ Nut & Washer (3-1/2" NC HEX HEAD BOLT) Fits: RC, WC & Early WD w/ 28" Rear Rim (6 needed per wheel; Sold individually) .50 lb.	MIS061	\$3.40 EACH
Rear Rim Bolt Assembly w/ Nut & Washer (2-1/2" NF CARRIAGE BOLT) Fits: RC, WC & Early WD w/ 28" Rear Rim (6 needed per wheel; Sold individually) .50 lb.	MIS063	\$3.25 EACH
Rear Rim Lug Bolt (9/16" x 18 NF, 1-1/8" Thread, 7/8" hex head) Fits: D10, D12, D14, D15, D17, WD, WD45, 170, 175, 180, 185, I-40, I-400, I-60 & I-600 (All w/ stamped steel dish) (Sold Individually) .50 lb. NOTE: Can also work for front on some applications.	ABC397	\$2.75 EACH

REAR RIMS / WHEELS

To determine the width of Rims / Wheels: Measure the inside (bead to bead) NOT outside to outside.

Rear Rim (4 Loops) Fits: B, IB & C



NOTE: WHS002 - Valve stem hole is on side closest to loops.

Rear Rim (4 Dimple, 2 Blocks) Fits: B, IB & C

WHS030 Replaces #211201 WHS031 Replaces #212169 LIKE ORIGINAL, USA MADE



Dimensions / Weight	Order #	Price
8" x 24" 29 lbs	.WHS030	\$212.50
10" x 24" 34 lbs	.WHS031	\$212.50

Rear Rim (6 Loops) Fits: RC, WC & Early WD **USA MADE**





Dimensions / Weight Order# Price 10" x 28" 43 lbs..... WHS004 \$130.50

Rear Rim (6 Dimple, 2 Blocks) Fits: RC, WC SN: 81757 & up, Early WD, WF SN: 1904 & up WHS026 Replaces #209464 LIKE ORIGINAL!





Dimensions / Weight Order# Price 9" x 28" 38 lbs.....\$212.50 ...WHS026......\$212.50 10" x 28" 38 lbs.

REAR RIM / WHEEL CLAMPS, PART

Fits: B SN: 58401 & up, IB & C ACS276 Replaces #210215 ACS274 Replaces #210216





ACS274





Description / Weight	Order #	Price
Clamp (Plain Style) 1 lb	ACS276	.\$24.85
Clamp (Eccentric Style) 1 lb	ACS274	.\$24.85
Eccentric Bolt .10 lb	ACS281	.\$14.45

REAR SPINOUT RIMS, PARTS

Stop holes are angled. Rims are USA MADE.

USA MADE





Dimension / Application / Weight	Order #	Price
10" x 24" fits: CA, D10 & D12 Replaces #225184 53 lbs.	ACS027	\$345.00
12" x 26" fits: D14 & D15 Replaces #228211 78 lbs.	WHS007	\$329.95
11" x 28" fits: WD, WD45, etc. Replaces #220011 70 lbs.	ACS028	\$345.00
12" x 28" fits: WD, WD45, etc. Replaces #226270 78 lbs.	ACS026	\$359.95
13" x 28" fits: WD45, D17, etc. Replaces #237573 85 lbs.	WHS008	\$359.95
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Rear Spinout Rims, Parts continue on next column

REAR SPINOUT RIMS, PARTS CONT			
Dimension / Application / Weight	Order#	Price	
Rear Spinout Rim Stop (For Parallel Drilled Rim Rail) 1 lb. NOTE: Use for the above Rear Spinout Rims.	MIS109	\$19.95	
Rear Spinout Rim Stop (For 90° Drilled Rim Rail) 1 lb.	MIS108	\$15.95	
Stop Bolt (For Rear Spinout Rim Stop) (Sold individually) 1 lb.	MIS110	\$8.95 EACH	

FRONT WHEEL WEIGHTS	, PART	S
Description / Application / Weight	Order#	Price
Front Wheel Weight Fits: B, C, CA & All 3" x 15" (5 Hole) rims (Sold indvidually) 45 lbs.	MHS037	\$57.50 EACH
J-Hook (For MHS037 Weight) 1 lb. NOTE: (4) MHS038 required per weight; Sold individually.	MHS038	\$2.50 EACH
Front Wheel Weight Serviceable for: Some Late D15, Late D17, D19, D21, 160, 170, 175, 180, 185, 190, 190XT, 200, 210 & 220 (All w/ 16" 6 Lug rim) (10-1/2" c.c. bolt holes) (Sold individually) CHECK YOUR RIM BEFORE ORDERING 40 lbs. NOTE: They will only fit AC tractor wheels if the valve stem hole is aligned with the wheel weight bolt mounting hole.	ABC391	\$99.95 EACH

FRONT WEIGHTS, PART	S	
Description / Application / Weight	Order#	Price
Frame Weight Set Fits: B & C Set includes: (2) weights & (2) bushings 180 lbs. CLOSE OUT!	ACS113	\$195.00
Triangular Front Frame Weight Fits: G 140 lbs.	ACS112	\$185.00

FRONT WEIGHTS, PARTS CONT				
Description / Application / Weight	Order#	Price		
Front Weight Fits: RC, WC, WF, WD, WD45, D15, D17 & D19, Replaces #227272 & Casting #AM4162-3 74 lbs.	ACS180	\$144.95		
2-Piece Anchor Kit (For ACS180 Front Weight) Fits: RC, WC, WF, WD & WD45 Replaces #227273 (LH) & #227274 (RH) 2 lbs. NOTE: Kit contains LH / RH.	ACS234	\$36.95		
3-Piece Weight Bracket Kit (For ACS180 Front Weight) Fits: D15, D17 & D19 Replaces #239528 (LH), #239529 (RH) & #236049 (Front) 21 lbs. USA MADE	ACS238	\$178.10		
Anchor Rod (7-3/4" overall length) (Holds up to (3) ACS180 Front Weights) fits: RC, WC, WF & WD; Correct for WD45 Replaces #227275 1 lb.	ACS241	\$14.95		
Anchor Rod (9-1/4" overall length) (Holds up to (4) ACS180 Front Weights) Fits: D15; Correct for D17 & D19 Replaces #236047 1 lb.	ACS239	\$15.95		

DRAWBARS & HITCH, PARTS

Fits: WD, WD45, D10, D12, D14, D15, D17, D19, 190 & 190XT Replaces #327360, New #235881 (3-1/4" overall length)

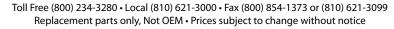


CATEGORY 1 Replaces #234854 (1" x 2-1/2" x 26", 7/8" pin size)

(1 X 2 1/2 X 20 / 1/0 pin 312c)		
Description / Weight	Order #	Price
Standard Red Drawbar 18 lbs	FDS022	\$25.50

Fits: G (Exact for up to SN: 26750) (Will work on SN: 26751 & up) ACS310 Replaces #800455 ACS301 Replaces #800454 (21-3/16" drawbar length) USA MADE

USA MADE	-	
Description / Weight	Order #	Price
NEW! Drawbar 5 lbs	ACS310	\$65.00
NEW Drawbar Hanger 3 lbs	ACS301	\$59.95



DRAWBARS & HITCH, PARTS CONT...

Fits: D17 Series I, II, III w/ snap coupler hitch; Will also mount on D14 & D15 to make a heavy duty drawbar, Replaces #232074, #232073, #231146 & #224650



"232073, "231110 a "221030	_	
Description / Weight	Order #	Price
4-Pc Drawbar & Yoke Assy 70 lbs	ACS261	\$249.95

Adjustable w/ forged ends & 3/4" hole CATEGORY 1



Description / Weight	Order #	Price
Top-Link (16") 8 lbs	FDS023	\$19.95

Adjustable w/ forged ends w/ 1" hole CATEGORY 2



Description / Weight	Order #	Price
Top-Link (16-3/4") 8 lbs	FDS346	\$36.65

Fits: Allis Chalmers models equipped w/ a 3-Point Hitch using a 3/8" diameter pin (1-5/8" usable length)



Description / Weight	Order #	Price
3-Point Lynch Pin .50 lb	MIS119	\$0.35

DELUXE 3-POINT HITCH CONVERSION KIT

These are the "Cadillac" of 3-Point Conversions. The following hitches have #1 welding, machining & paint, zerks on all adjustment screws & are made to use on Category I or II implements.

- Includes CATEGORY I Top-link & Sway bars.
- Does not need snap couplers.
- Use w/ your original drawbar.
- USA MADE

SPECIAL ORDER ONLY



Fits: WD & WD45 USA MADE

Description / Weight	Order #	Price
3-Pt. Hitch Conversion Kit 225 lbs	ACS086	\$675.00

Fits: D14, D15 & D17 Series I, II, III USA MADE

Description / Weight	Order #	Price
3-Pt. Hitch Conversion Kit 225 lbs	ACS087	\$675.00

MYLAR DECALS (UNLESS OTHERWISE NOTED):

INSTRUCTIONS: Have the pitted area filled, sanded smooth & painted. Wash area with soap & water (new paint included) on which decal is to be placed.

FOR MYLAR DECAL (FILM BETWEEN LETTERING): Trim to border of design where possible prior to removing white backing paper. Lightly spray the area with window cleaner (do not use window cleaner in aerosol can). Peel white backing paper from decal and place in position. Squeegee window cleaner from under decal beginning in center and working outward. If air bubbles occur, puncture with pin & smooth down. Please note: These decals have been printed on a tough mylar film using mylar ink. A pressure sensitive adhesive has been employed on the back of the mylar to insure good adhesion to any clean, hard surface.

FOR VINYL CUT DECAL (NO FILM BETWEEN LETTERING) SPECIAL ORDER ONLY:

Peel backing paper from decal. The decal will be stuck to the application paper. Align the decal using the design, not the application paper, and firmly press decal into place. Slowly remove the application paper starting at one corner. Please note: The colors are fused into the vinyl eliminating stacking.

CAUTION: Inspect all decal pieces before applying to tractor. NO REFUNDS on mylar decals if applied to surface and/or if damaged. NO REFUNDS on vinyl cut decals. Store in a cool, dry place. Do not soak in water.

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Application	Order #	Price
B (up to & including 1939) (Blue w/ Long A & S)	DEC051	\$30.00
B (1939-40) (Black w/ Long A & S)	DEC288	\$25.00
B (1941-57) (Black w/ Even letters)	DEC255	\$25.00
C (Black w/ Even letters)	DEC052	\$25.00
CA (Black)	DEC053	\$25.00
D10 Series I (1960-62)	DEC301	\$36.00
D12 Series I (1960-62)	DEC302	\$36.00
D14 gas (Oval model letter)	DEC354	\$48.00
D14 Series I (1960-62)	DEC214	\$36.00
D15 Series I (1960-62)	DEC303	\$36.00
D15 Series II	DEC385	\$74.00
D17 gas (Oval model letter)	DEC356	\$48.00
D17 diesel (Oval model letter)	DEC357	\$52.00
D17 (1957-60)	DEC215	\$36.00
D17 Series III	DEC304	\$94.00
D17 Series IV	DEC213	\$74.00
D17 Series IV diesel	DEC384	\$74.00
D19	DEC305	\$94.00
D21 Series II	DEC212	\$90.00
Decals continue on next page		

MISCELLANEOUS

DECALS CONT		
Application	Order #	Price
G	DEC056	\$25.00
G VINYL CUT	DEC433	\$46.00
RC (Blue)	DEC049	\$30.00
U	DEC045	\$14.00
WC (1933-38) Blue w/ Border	DEC047	\$30.00
WC (1939-40) Blue	DEC048	\$30.00
WC (1941-48) Black	DEC289	\$30.00
WD (Black)	DEC054	\$25.00
WD (Black) VINYL CUT	DEC438	\$80.00
WD45 (Black)	DEC055	\$32.00
WD45 (Black) VINYL CUT	DEC439	\$80.00
WD45 diesel (Black)	DEC383	\$38.00
WF Blue w/ Border	DEC050	\$30.00
WF (after 1940)	DEC254	\$30.00

FARM TRACTOR HISTORICAL BOOK

Allis Chalmers Tractors
by C.H. Wendel & Andrew Morland
Allis Chalmers is one of America's
most popular and long-standing
classic American tractor marques.
From humble beginnings in 1842,
Allis Chalmers made a wide variety of
implements such as plows, crushers,
cultivators, threshers - the whole range
from lawn mowers to giant earth movers.
But they remain best known for their signature orange
tractors.

Sftbd., 9" x 10-1/2", 128 pgs., 80 color photos

Description / Weight	Order #	Price
Allis Chalmers Tractors 1 lb	BOK029	\$24.95

I & T SHOP SERVICE™ MANUAL

An I & T Shop Service™ Manual tells you how to take a tractor apart, how to fix it and how to put it back together again. These are authentic manuals that deal with repairs in the language of a mechanic with an easy to use format. They include valuable information as to specifications, torques, etc. illustrated by exploded views and photos. If you are in serious repairs or restoration, you need an I & T Shop Service™ Manual. It will offer many short cuts and save you time!

Application	Order #	Price
B, C, CA, G, RC, WC, WD, WD45	AC11	\$30.95
diesel & WF		

I & T Shop Service™ Manual continue on next column

Application	Order #	Price
Allis Chalmers Collection: D10, D10 Series III, D12, D12 Series III, D14, D15, D15 Series II, D17, D17 Series III & IV, 160, 170 & 175	AC201	\$33.95
Allis Chalmers Collection: D21, D21 Series II, Two-Ten, Two- Twenty, D19, D19 diesel, 180, 185, 190, 190 XT, 200, 7000, 7010, 7020, 7030, 7040, 7045, 7050 & 7080	AC202	\$33.95

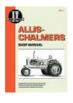
OPERATOR MANUAL REPRINTS

An Operator's Manual (reprints only) sometimes referred to as the Owner's Manual is the manual that came with the tractor. It is the manual that was given to the ultimate consumer by the manufacturer. It can be compared to the manual you receive in the glove box of a new car. This manual gives the owner-operator instructions, shift patterns, capacities (anti-freeze, crankcase, etc.) and adjustment procedures (brakes, clutch, etc) This is a very useful and valuable tool in operating your tractor.

SERVICE MANUAL REPRINTS

A Service Manual Reprint tells you how to take the tractor apart, how to fix it and how to put it back together again. It is a reprint of the manual that the factory furnished the dealer's shop service department, and was not sent or given to individual retail customers. It deals with repairs in the langauge of a mechanic. Often times it includes valuable information as to specifications, torques, etc. A service manual reprint will offer many short cuts and save you time!

Application	Order#	Price
B (Operator's Manual)	REP031	\$15.50
C (Operator's Manual)	REP032	\$15.50
B & C (Service Manual)	REP036	\$19.50
CA (Operator's Manual)	REP033	\$15.50
CA (Service Manual)	REP037	\$19.00
G (Operator's Manual)	REP034	\$15.50
G (Service Manual)	REP039	\$19.50
WC 1935 (Operator's Manual)	REP035	\$15.50
WC 1939 (Operator's Manual)	REP002	\$15.50
WC (Service Manual)	REP038	\$19.50
WD45 (Operator's Manual)	REP001	\$15.50







ENGINE REBUILD

Shows how to completely rebuild the tractors' engine. You will see the engine disassembled down to the bare block and then rebuilt step by step is an easy format.



TUNE-UP

Includes rebuilding the carburetor and distributor, oil and filter change, brake adjustment and more!



VHS Videos are on CLOSE OUT and may be unavailable. D = DVD (Replacing the VHS videos)

Application	Order #	Price
WC, WD, WD45, WF, WI & WS (Engine Rebuild DVD)	VID13	\$20.00
	VID13D	\$20.00
WC, WD, WD45, WF, WI & WS (Tune-Up DVD)	VID14	\$20.00
	VID14D	\$20.00