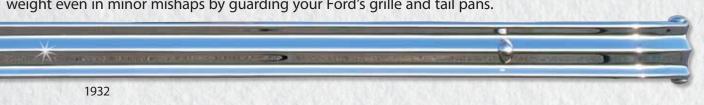
1932-40 Bumpers

Bumpers were cool when Henry put 'em on and they still are. Our early Ford bumpers add beauty and function. Each matches the original in every detail. Why go without a pair of beautiful, new bumpers? They're worth their weight even in minor mishaps by guarding your Ford's grille and tail pans.



1933-36 & 1939 styles come with unpainted grooves.



1933-34

Our high-grade steel, super chrome and perfect details make our bumpers each a show-quality masterpiece. Each fits front or rear except 1937.

B-17752	1932 Car
40-17757-B	1933 Car
40-17757	1934 Car
48-17757	1935 Car
68-17757	1936 Car

78-17757-F 1937 Car (front) **78-17757-R** 1937 Car (rear) **81A-17757** 1938-39 Standard Car **91A-17757** 1939 Deluxe Car

01A-17757 1940 Car

\$350.00 each





"Show-winning cars are what I build. Drake's show quality parts are what I use."

Roy Brizio Brizio Street Rods South San Francisco, CA





420

1933-40 Bumpers

Polished Stainless Steel

TAKING BEAUTY A STEP FURTHER!

We offer bumpers in polished stainless steel. The difference is - the shine goes clear through, so if it gets scuffed, just a simple polish job and it's back to looking like new again.

*Our Stainless 1939 Deluxe and 1940 bumpers come without bolt holes. Stainless studs are welded on the back in the correct position leaving the face smooth, for a unique, clean look.

40-17757-B-SS	1933 Car	FRONT OR REAR
40-17757-SS	1934 Car	FRONT OR REAR
48-17757-SS	1935 Car	FRONT OR REAR
68-17757-SS	1936 Car	FRONT OR REAR

78-17757-F-SS 1937 Car **FRONT** REAR 1937 Car 78-17757-R-SS

FRONT OR REAR 81A-17757-SS 1938-39 Standard Car

*91A-17757-SS 1939 Deluxe Car FRONT OR REAR (studs - no holes) *01A-17757-SS 1940 Car FRONT OR REAR (studs - no holes)

> YOUR CHOICE \$475.00 each

Ford painted the grooves black; you



We go the extra mile for the 1940s. Take a look at these "Special" bumpers for your Hot Rod.

> 1937-39 Cars can also run any 1940 Bumpers by using 1940 Bumper Mounting Arms.



3RD BRAKE LIGHT BUMPER

1940 CAR, 1940-41 PICKUP, 1941 SPECIAL

Ford Script cut through the bumper 4" wide 11/4" high with 3rd light module mounted on back.

01A-17757-FL

\$400.00 each

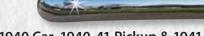
3RD BRAKE LIGHT MODULE

Replacement for our bumper light or can be used for mounting in other places such inside the rear window. Complete and ready to install.

> HR-13A613 \$20.00 each







1940 Car, 1940-41 Pickup & 1941 Car (Special) SCRIPT STAMPED BUMPER

This very unique chrome-plated bumper originally came only on the 1941 Special, an economy class passenger car. It has always been actively hunted by collectors for use on their 40s.

The die-stamped Ford script is 4" across and 11/4" high, heavily stamped into the steel face. You can fill the script with your body color paint for a nice touch.

01A-17757-F \$375.00 each





Chrome-Plated

1942-48 Bumpers

Stamped steel and a gleaming chrome finish with all the same angles, lines and dimensions of Henry's originals.

Inner Mounting Hole Spacing:

32"

1942-48 Front 19" 1942-46 Rear 19" Outer Mounting Holes On All 1942-48 Bumpers Are 55"

(See page 425 for diagram)

1942-46 **FRONT BUMPER**

1947-48 Rear

1947-48 **REAR BUMPER**

21A-17757-CS 6A-17781-C

1942-46 Front \$350.00 each 1947-48 Rear \$350.00 each



1942-46 **REAR BUMPER**

51A-17781-C

1942-46 Rear \$350.00 each



NOTE: 1947-48 can use this Ford Script bumper on the rear of the car by re-drilling the mounting arms.



1947-48 **FRONT BUMPER**

6A-17757-C

1947-48 Front \$350.00 each



Pickup & Commercial Bumpers

1932-41

PICKUP & COMMERCIAL BUMPERS

Pickup bumpers from 1933 to 1936 have the same basic design as their passenger car brothers – they just don't have the dip, but the same quality is built in.

B-17752	1932 Pickup	FRONT
46-17757-B	1933 Pickup	FRONT or REAR
46-17757	1934 Pickup	FRONT or REAR
50-17757	1935 Pickup	FRONT or REAR
67-17757	1936 Pickup	FRONT or REAR
78-17757-F	1937 Pickup	FRONT or REAR
81A-17757	1938-39 Pickup	FRONT or REAR
01A-17757	1940-41 Pickup	FRONT
01C-17757	1940-41 Pickup	REAR

YOUR CHOICE \$350.00 each Chrome-Plated

Don Tippit's custom '37 with a split '32 bumper.

1934



Stainless is timeless. It doesn't go away. A scratch can be buffed out in no time to bring back the original beauty.



1937

Polished Stainless Steel

1933-41

PICKUP & COMMERCIAL BUMPERS



46-17757-B-SS	1933 Pickup	FRONT or REAR
46-17757-SS	1934 Pickup	FRONT or REAR
50-17757-SS	1935 Pickup	FRONT or REAR
67-17757-SS	1936 Pickup	FRONT or REAR
78-17757-F-SS	1937 Pickup	FRONT or REAR
81A-17757-SS	1938-39 Pickup	FRONT or REAR
*01A-17757-SS	1940-41 Pickup	FRONT (studs - no holes)
*01C-17757-SS	1940-41 Pickup	REAR (studs - no holes)

YOUR CHOICE \$475.00 each

*Our stainless 1940-41 pickup bumpers come without bolt holes. Stainless studs are welded on the back in the correct position leaving the face smooth, for a unique, clean look.

1940-41

Appearances Can Be Deceiving! Some Fit ... Some Don't.

Understand Interchangeability & Differences In Early Ford Bumpers

Identifying bumpers can easily become a nightmare, so let us help. Everybody knows that a '32 bumper is straight and looks like a highway guardrail so we didn't include it. 1933 and later has 2 basic groups:

1933-1936 and 1937-1940 and each bumper is surprisingly different.

1933-1934

One groove identifies these but the measurement between the center holes is different (see drawing). You can use a '33 bumper on a '34, or vice-versa, but you must use the matching braces (bumper arms).

Note: 1933 pickups originally used round-head bumper bolts which are not currently reproduced, but our oval-head styles work perfectly and look nicer.

1935-1936

Two grooves mark this group. The only difference here is the end wrap. You can interchange these, just use the matching irons. There is also a Pickup version of each of these which does not have a dip in the center. Again, all are interchangeable, year to year, car or pickup. Just use matching braces.

1937 & 1938 -1939 Standard

It seems that Ford simply installed the same 1937 bumpers upside-down for 1938-1939 Standard, but there are other mounting hole differences as follows;

1937: When installed the end curve goes down like a frown. The bolt holes are just below center line. The rear bumper is different in that it has a larger bow compared to the front.

1938-1939 Standard: When this one is installed the end curve goes up like a smile. The bolt holes are noticeably above center line. Front and rear are the same.

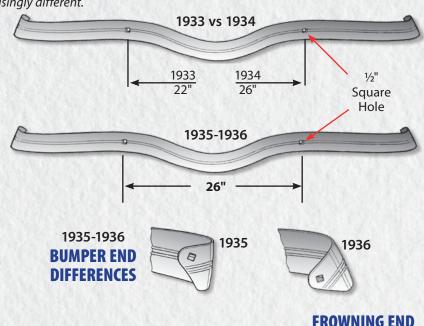
1939 Deluxe

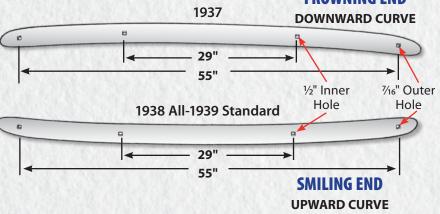
This one is easily identified by its rounded ends and a wide groove through the center. The hole spacing is the same as the 1937-39 Standard.

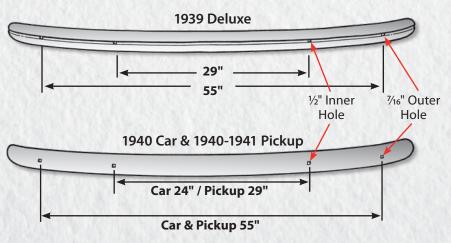
1940

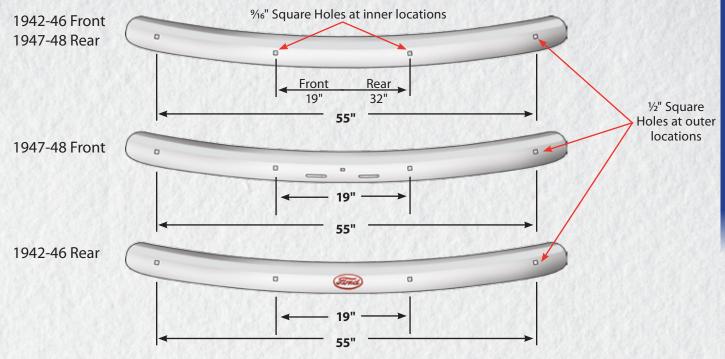
There are two bumpers, one fits passenger car front and rear as well as pickup front and can be identified by the narrower spacing between the center holes. The other fits pickup rear. It has a little flatter bow from side to side and the center holes are farther apart as shown.

NOTE: The 1940-41 pickup rear bumper has the same hole spacing as the 1937-39 bumpers and will interchange without changing mounting braces.





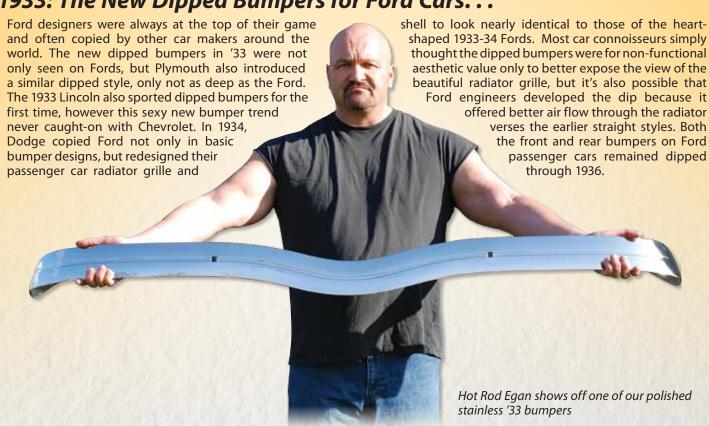




1942-48 Bumpers

All outer holes are the same distance apart for these years but the inner holes were spread farther on 1947-48 rear only. Note the license plate bracket mounting slots on the 1947-48 front bumper as shown. All feature the same contoured face with a slight horizontal concave toward the top edge.

1933: The New Dipped Bumpers for Ford Cars...





Originally, Ford painted the backside of the bumper guards with silver paint. This was for covering up some of the yellow from the chrome plating process.

Bumper Guards

Every year of our bumper guards is a masterpiece.

Heavy, stamped-steel guards dressed in gleaming chrome.

They fit the curvature of your bumper and look great.



40-17996 48-17996 68-17996 78-17996 91A-17996 Deluxe 1947-48 1933-34 1935 1936 1937 1939 1940 New Arrival **YOUR CHOICE** \$50.00 each 6A-17984/5-A

We painted the grooves black for you.

Just like Henry did.

ORIGINAL BUMPER GUARD MOUNTING 1939 &1940 mounts with smaller end at bottom

6A-17984/5-A 1 RH & 1 LH **\$100.00** pair

1933-40

BUMPER GUARD SETS

Buy the set and SAVE.

40-17996-K 1933-34 **48-17996-K 68-17996-K78-17996-K**

91A-17996-K 1939 Deluxe

01A-17996-K 1940

\$160.00 set of 4

6A-17984/5-AK 1947-48

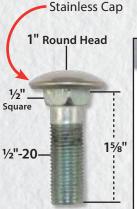
\$175.00 set of 4 (2 pair)

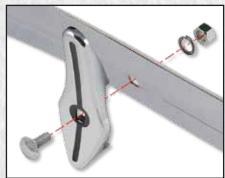


Roadster 36

We mounted our 1936 Pickup rear bumper (67-17757) instead of the passenger car style. We used a pair of the shorty stainless braces (68-17787-SR-SS) as seen in this chapter. The straight pickup-style bumper just gives a sleeker look like a few old school cars had back in the day.

See more on our Roadster '36 build page 404.



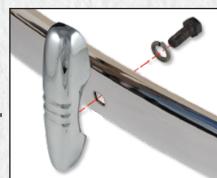


1933-34 BUMPER GUARD BOLT KIT

Each features a round stainless cap over the plated bolt. Polished and beautiful just like the originals. Does (4) bumper guards, includes washers and nuts.

40-17758-RK \$60.00 kit







1935-40 & 1946-48 **BUMPER GUARD BOLT KIT**

Does (2) bumper guards. **48-17996-HK \$15.00 kit**

Our Hardware Matches the High Quality & Detail of Mr. Fords; We care about the finest details, even in bolts. You can surely tell a finely built Ford simply by looking at the hardware used. Bob's hardware reflects the superb quality and detail that Ford used back in the day.

Ford Accessory **BUMPER TIP SET**

Adds a truly unique, factory correct mounting flanges. enhancement to any car or pickup. Exact copies of the rare, original Ford accessory. Features superb chromeplating over heavy-gauge steel. Each set of four comes ready to mount. Set of 4.

01A-18383 \$275.00 set

Grille Guards

Back side has original style



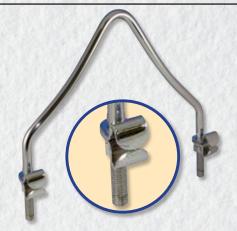






1933-36 **BUMPER GRILLE GUARD KIT**

All chrome-plated. Protects your expensive grille. Mounting hardware included. 40-17799-GG \$100.00 kit





Bob Drake Reproductions Inc. is licensed by the Ford Motor Company to manufacture and distribute Ford Trademark Products

A MUST FOR **GRILLE PROTECTION.**

ATTENTION **MERCURY OWNERS!**

If you happen to find one of these Mércury pieces, just bolt it on one of our grille guards - the hole is already there - and you're in business.







This was a real live Ford accessory and we spent a lot of time to reproduce it right. It is die-stamped of heavy-gauge steel, then it gets our triple-plate chrome job. The heavily embossed Ford script is painted red. It fits right and looks good. Mounting hardware & brackets are included.

BUMPER GRILLE GUARD KIT

01A-18412 \$295.00 kit



Fits front bumper only on Pickups.

Picky Ford folks use Drake's Bumper Bolts. They' fit and look like gems **32** Bumper Bolts Forged Steel with Polished Stainless Cover 1932 **BUMPER END CAP SET** B-17760-K (see next page)

Stainless Cap --11/16"--15/8" 11/2" 1/2-20 Threads

1932 Car & Pickup **BUMPER BOLTS**

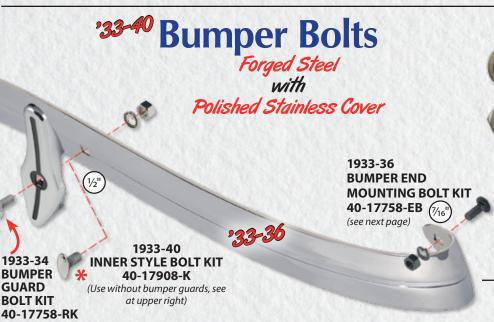
Forged with stainless steel cover. 2 required per bumper. Includes nuts and lock-washers.

B-17758-K

set of 4

\$80.00 set

11/16"



enlargement.

The (2) middle holes in original 1933-48 bumpers

are each 1/2" square and use our 1/2" 40-17908-K

Bolt Kit. Some reproduction bumpers require hole

The (2) outer holes in original 1937-48 bumpers have 7/16" square holes and use our 7/16" 40-17758-K

1935-40 & 1946-48 **BUMPER GUARD BOLT KIT**

48-17996-HK

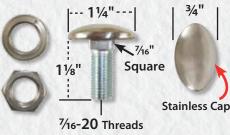
(see page 426)



1933-40 Car & 1934-41 Pickup **INNER STYLE OVAL BOLT SET**

For use without bumper guards at inner holes. Stainless cap. Includes stainless nuts & washers.

40-17908-K • \$60.00 set of 4



1937-40 Car & 1937-41 Pickup

OUTER STYLE BOLT SET

For use at outer holes. Includes stainless nuts & washers. 7/16-20.

40-17758-K • \$60.00 set of 4



ORIGINAL BUMPER BOLT MOUNTING

1933-36 oval heads mount vertically. 1937-40 oval heads mount horizontally. You can mount them either way!

at upper right)

1933-34

BUMPER

BOLT KIT

(see page 426)

GUARD

1932

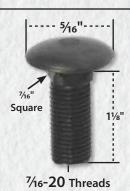
BUMPER END CAP SET

Most folks don't even know that these existed on the original Ford. All stainless steel to "cap the wrap" on the end of the bumper. For super detail put them in top and bottom.

B-17760-K set of 4 \$60.00 set









1933-36 **BUMPER END MOUNTING BOLT KIT**

Don't settle for a longer than needed coarse thread stove bolt. Drake puts it all together with a fine-threaded and correctly headed specially made bolt. We even toss in the lockwasher and nut in the correct black oxide finish Includes 2 bolts, 2 lock-washers and 2 nuts for one bumper. 7/16-20

40-17758-EB \$12.00 kit

1942-46 Bumper Guard (not available)



21A-17908-K See below right.

11A-17758-K See below.

1947-48 Bumper Guard



48-17996-HK See page 426



34-48 Bumper Bolts

Forged Steel with Polished Stainless Cover





1941-48 Car **BUMPER BOLT SET**

Used on bumper ends. 2 required per bumper. 11/4" length with 7/16-20 thread.

11A-17758-K Set of 4 \$60.00 set



BUMPER GUARD BOLTS

Has correctly angled head to match with bumper guard. 33/8" length with 1/2-20 thread, goes through the bumper guards front and rear. 2 required per bumper.

21A-17908-K \$60.00 set of 4

Passenger Car

Front

Bumper Braces

DONY

01A-17787-SS

40-17787-C-SR-SS

68-17787-SR-SS

These braces are bent to shape from thick steel. No light-weights here. Our braces are built to take a beating. The mounting holes are punched in just the right places so you can bolt it all together. We offer them in plain steel or gleaming stainless steel.



1932-40 Car STEEL - ORIGINAL LENGTH

B-17754/5	1932 Car (2 pieces)	\$65.00 pair
40-17766/7-B	1933 Car (4 pieces)	\$125.00 set
40-17766/7-C	1934 Car (4 pieces)	\$125.00 set
48-17766/7	1935 Car (4 pieces)	\$125.00 set
68-17766/7	1936 Car (4 pieces)	\$125.00 set
78-17766/7	1937 Car (4 pieces)	\$125.00 set
81A-17766/7	1938-39 Standard Car (4 pieces)	\$125.00 set
91A-17766/7-B	1939 Deluxe Car (4 pieces)	\$125.00 set
01A-17766-AK	1940 Standard Car (4 pieces)	\$150.00 set
01A-17766-BK	1940 Deluye Car (4 nieces)	\$150 00 set



Keui	SILLE ORIGINAL LENGTI	
B-17821/2	1932 Car (2 pieces)	\$65.00 pai
40-17787	1933 Car (2 pieces)	\$65.00 pair
40-17787-C	1934 Car (2 pieces)	\$65.00 pair
48-17787	1935 Car (2 pieces)	\$65.00 pair
68-17787	1936 Car (2 pieces)	\$65.00 pair
78-17787	1937 Car (4 pieces)	\$125.00 set
81A-17787	1938-39 Standard Car (4 pieces)	\$125.00 set
91A-17787-E	1939 Deluxe Car (4 pieces)	\$125.00 set
01A-17787	1940 Car (4 pieces)	\$150.00 set

Rear STEEL - SHORTENED LENGTH

B-17787-SR	1932 Car (2 pieces)	\$120.00 pair
40-17787-SR	1933 Car (2 pieces)	\$120.00 pair
40-17787-C-SR	1934 Car (2 pieces)	\$120.00 pair
68-17787-SR	1935-36 Car (2 pieces)	\$120.00 pair



Stainless steel version features a gleaming polish.

Looks great with a stainless steel bumper.

Front		
B-17754/5-SS	1932 Car (2 pieces)	\$235.00 pair
40-17766/7-B-SS	1933 Car (4 pieces)	\$340.00 set
40-17766/7-SS	1934 Car (4 pieces)	\$340.00 set
48-17766/7-SS	1935 Car (4 pieces)	\$340.00 set
68-17766/7-SS	1936 Car (4 pieces)	\$340.00 set
78-17766/7-SS	1937 Car (4 pieces)	\$340.00 set
	1940 Standard Car (4 pieces)	\$275.00 set
01A-17766-BK-SS	1940 Deluxe Car (4 pieces)	\$275.00 set

POLISHED - ORIGINAL LENGTH			
B-17821/2-SS	1932 Car (2 pieces)	\$225.00 pair	
40-17787-SS	1933 Car (2 pieces)	\$200.00 pair	
40-17787-C-SS	1934 Car (2 pieces)	\$200.00 pair	
48-17787-SS	1935 Car (2 pieces)	\$200.00 pair	
68-17787-SS	1936 Car (2 pieces)	\$200.00 pair	
78-17787-SS	1937 Car (4 pieces)	\$340.00 set	

1940 Car (4 pieces)

\$275.00 set

\$225.00 pair

\$225.00 pair



1934 Car (2 pieces)

1935-36 Car (2 pieces)

Your '40 Ford deserves the best.

Choose only authentic bumper braces for your car or truck.

One picture tells the story. Bob Drake's 1940 bumper braces are authentic Ford, right down to the .205" stock hard rolled mill edge steel with the correct radius edge and end shape. They are exact reproductions engineered from the original new parts and the Ford blueprints.

Front

Front

1940 Standard.

\$150.00 set (4 pieces)

\$150.00 set (4 pieces)

01A-17766-AK

1940 Deluxe

01A-17766-BK

Other's

Bob Drake's

Flat stock • Raw material • Incorrect thickness • No radius edges Rough-ground edge • Incorrect end shape

Original Black

Painted gloss black

Correct end shape Radius edges

Correct .205" thickness

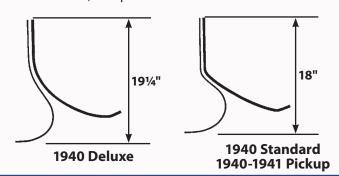
All the Right Features

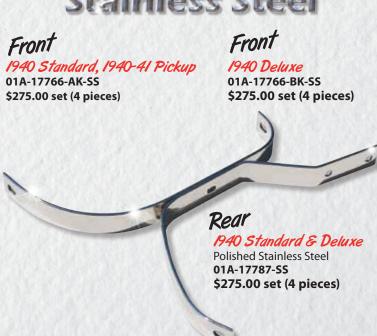
- Radius Edges
- Mounting holes die stamped at the correct locations
- All bends and angles as originals
- Your choice of painted gloss black or stainless steel with gleaming hand polish
- · Ready to install

Polished Shipped in protective packaging Stainless Steel FRONT BRACES

40 Deluxe vs Standard

1940 Deluxe front braces are a little longer because the grille protrudes slightly farther outward. Top view of driver's side is shown below, bumper mounts at bottom of illustration.





Rear

1940 Standard & Deluxe

01A-17787

\$150.00 set (4 pieces)

Pickup & Commercial

Bumper Braces

Expertly reproduced and made of the same tough stuff as the car styles so you can stand on them. Built to last.



PLAIN STEEL FRONT

B-17754/5	1932 Pickup (2 pieces)	\$65.00 pair
40-17766/7-B	1933 Pickup (4 pieces)	\$125.00 set
40-17766/7-C	1934 Pickup (4 pieces)	\$125.00 set
48-17766/7	1935 Pickup (4 pieces)	\$125.00 set
68-17766/7	1936 Pickup (4 pieces)	\$125.00 set
78-17766/7	1937 Pickup (4 pieces)	\$125.00 set
81A-17766/7	1938-39 Pickup (4 pieces)	\$125.00 set
01A-17766-AK	1940-41 Pickup (4 pieces)	\$150.00 set

PLAIN STEEL REAR

67-17787	1936 Pickup (4 pieces)	\$125.00 set
77-17787	1937 Pickup (4 pieces)	\$125.00 set
81Y-17787	1938-41 Pickup (4 pieces)	\$125.00 set



1932-40 Pickup

POLISHED - FULL LENGTH

B-17754/5-SS	1932 Pickup (2 pieces)	\$235.00 pair
40-17766/7-B-SS	1933 Pickup (4 pieces)	\$340.00 set
40-17766/7-SS	1934 Pickup (4 pieces)	\$340.00 set
48-17766/7-SS	1935 Pickup (4 pieces)	\$340.00 set
68-17766/7-SS	1936 Pickup (4 pieces)	\$340.00 set
78-17766/7-SS	1937 Pickup (4 pieces)	\$340.00 set
01A-17766-AK-SS	1940-41 Pickup (4 pieces)	\$275.00 set



1936 Pickup



1942-48 REAR BUMPER TO BODY SEAL

A rubber seal that deflects stones off your body that bounce up from the inside of the rear bumper.

6A-17832-A \$25.00

Bumper Brace Grommets

Ours are soft, black rubber and right on. Gives the perfect, factory-style finishing touch.

Car - Front



1935 48-17772 \$20.00 pair



1936-37 & 1938 Standard 68-17772/3 \$20.00 pair



1938 Deluxe & 1939 Standard 81A-17772/3 \$20.00 pair



1939 Deluxe & 1940 Standard & Deluxe 91A-17772/3 \$20.00 pair



1941 11A-17772/3 \$20.00 pair

Car - Rear



1934 Victoria 40-17792-V \$30.00 pair



1937 All Bodies 1938-40 Coupe & Convertible 78-17792/3 \$20.00 pair



1938-40 Tudor & Fordor Sedan 81A-17792/3 \$20.00 pair



1940-41 Sedan Delivery 01A-17792 \$30.00 pair



1941 11A-17792/3-C \$20.00 pair

Pickup - Front



1935-37 Pickup 50-17772/3 \$20.00 pair



1938-39 Pickup 81C-17772/3 \$20.00 pair



1940-41 Pickup 91A-17772/3 \$20.00 pair





Gravel Deflectors



1939-40 REAR GRAVEL DEFLECTORS

Here's an approved Ford accessory of the day. Fits between the body and the bumper to keep rocks from flying off rear tires hitting the inside of bumper and denting the rear body area. Improves appearance and hides bumper braces.

91A-17816-S 1939 Smooth style 1940 Original style 1940 Smooth style

\$200.00 each

1942-48 Coupe, Tudor, Fordor & Convertible

REAR GRAVEL DEFLECTOR SET

Designed to keep gravel from bouncing off inside of bumper and damaging paint on the trunk lid. Made of 3 heavy-gauge die-stamped steel panels, each precision die-formed to perfectly match the originals. Easily installs filling the gap between the body and bumper. Sold as a 3-piece set only.

6A-17808 \$300.00 set

The original 1942 & early 1946 version is almost identical, but was 1-piece. This late 1946-48 3-piece style fits perfect & looks great on all 1942-48 cars.



1946-48 Station Wagon REAR GRAVEL DEFLECTOR

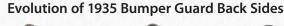
This perfect copy is all steel as original, shaped with every detail to add the perfect finishing touch. Keeps the tailgate wood protected and adds great looks to any style wagon no matter if it's a hot rod surfer buggy or restored original.

51A-17816-STW \$400.00 each



Bumper Accessory Details & Differences

Bumper guards and grille guards shown below for 1938, 1941, 1946 and 1947-48 are not yet available as reproductions but we show originals here for the purpose of showing appearances and differences in similar styles, as It's good to know exactly what you're looking for when combing swap meets and junk yards.





Cast in one piece. Most likely a very early-year style.

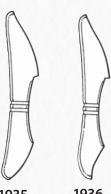


Stamped with small bolt socket brace



Stamped with large bolt socket brace

Profile Differences of 1935 & 1936 Bumper Guards



1935 1936

Note the subtle but important differences that have fooled many early Ford restorers for decades, as Ford included the dual horizontal lines which were filled with black paint on both 1935 & 1936.



1937



1938 Standard



1938 Deluxe



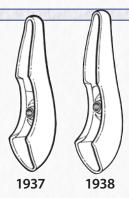
1938

Standard

1937



1938 Deluxe



The 1937 and 1938 Standard styles look almost identical from the front but the bolt attaches in a different position from the back, setting the 1938 style a little lower on the bumper face. The 1938 Deluxe style is all alone in it's design.



1941 Came on all '41 cars.



Note the square holes on only the lower inside wall for attaching the horizontal strut connecting the guards. This was the only year of this feature.



1947-48
RH Front is same as LH rear and LH front is same

