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**Eastern Division**

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*Supplying the Aerospace, Defense & Metal Working Industries Since 1951!*

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\$100.00 List Price

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Return authorization is required.  
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US Air Tool Company (also known as USATCO) has been a family owned and operated business since 1951. We are now a US manufacturer and worldwide distributor of high quality tools for the aviation industry with offices in New York & California. In addition, from the beginning of the homebuilder era in the 1970's, USATCO has been providing tools and equipment to craftsmen around the world who build and fly their own aircraft. These "sheet-metal artists" are now flying thousands of planes built and maintained with USATCO tools.

USATCO offers the highest quality products at competitive prices, with the knowledge and experience necessary for expert advice in product selection. Our courteous staff will be pleased to assist you. And of course, all the products we offer are fully guaranteed. If you don't see what you are looking for, please don't hesitate to contact us. We work hard to provide our customers with straightforward & reliable business. Try us & see!

**USATCO.com**

Don't forget to check out USATCO Online, with monthly sales, homebuilder specials, surplus items & an easy to use interface its a great place to shop for tools on the web. **www.USATCO.com**

**Government IMPAC Cards Accepted**

**USATCO Tool Repair**

We repair all major brand pneumatic tools on our premises. We are an official repair station for Cherry Textron<sup>®</sup>, Chicago Pneumatic<sup>®</sup>, and Cooper<sup>®</sup> Power Tools (including Dotco<sup>®</sup>, Gardener Denver<sup>®</sup>, Buckeye<sup>®</sup> and Doler<sup>®</sup>). In addition, we have our own manufacturing and modification facilities. We are riveting and product assembly specialists!

We will be happy to examine your tools free of charge and give you an estimate of repair cost. Ship prepaid to any of our facilities. Please send tensiometers to our New York Lab only.

**Please ask about our tool rental policy!**

**Limited Warranty**

*If for any reason you are not completely satisfied with any item purchased from us you may request a return authorization within seven (7) days of receipt of goods. When obtained, send us the item (transportation prepaid) for replacement, repair or refund. Tools manufactured by USATCO are warrantied for one (1) year from date of purchase. We cannot assume liability for abuse, misuse or alteration of goods. Any tampering with tools or attempted repairs of same will nullify this warranty. Warranties from other manufacturers available upon request.*

# RIVET GUNS & ACCESSORIES

## USATCO Rivet Guns

*Includes Retainer Spring  
& Power Regulator*



- Aluminum offset pistol handle.
- Most parts interchangeable with Chicago Pneumatic style rivet guns.

Note: Inline models available (1X-4X), please inquire.

Standard .401 Shank				
Part No.	BPM	Capacity	O.A.L.	Weight
17-1XSP*	3600	1/8" Aluminum	5-11/16" (145 mm)	2.00 lbs (0.9 kgs)
17-2XSP	2580	5/32" Alum. 3/32" Steel	6-11/24" (165 mm)	2.25 lbs (1.0 kgs)
17-3XSP	2160	3/16" Alum. 5/32" Steel	7-5/16" (186 mm)	2.25 lbs (1.0 kgs)
17-4XSP	1740	1/4" Alum. 3/16" Steel	8-5/16" (211 mm)	2.75 lbs (1.2 kgs)

\* Uses series 'B' type rivet sets available on page 33.

Standard .498 Shank				
Part No.	BPM	Capacity	O.A.L.	Weight
17-5XBSP	1560	9/32" Alum. 3/16" Steel	8-5/16" (211 mm)	4.75 lbs (1.2 kgs)
17-7XBSP	900	3/8" Alum. 5/16" Steel	11-5/16" (287 mm)	6 lbs (2.7 kgs)
17-9XBSP	1140	5/16" Alum. 1/4" Steel	9-5/16" (237 mm)	5.125 lbs (2.3 kgs)

### Jiffy Type

- Includes exclusive USATCO 09-RB-5 retainer spring.
- Uses series 'B' type rivet sets available on page 33.

Jiffy Type .401 Shank				
Part No.	BPM	Capacity	O.A.L.	Weight
17-100B	2850	5/32" Alum. 1/8" Steel	3-3/4" (95 mm)	2.25 lbs (1.0 kgs)
17-200B	2700	3/16" Alum. 5/32" Steel	4-1/4" (108 mm)	2.625 lbs (1.2 kgs)

### AVC® Type 4" Stroke

- Smooth running, powerful & easy to hold.
- Perfect balance & valve timing, hard hitting 9/16" dia. pistons.

AVC® Type .401 Shank				
Part No.	BPM	Capacity	O.A.L.	Weight
17-13SP	1725	5/16" Alum. 1/4" Steel	8-3/4" (222 mm)	3.5 lbs (1.6 kgs)

## Chicago Pneumatic® Rivet Guns



- Genuine CP original design.
- Aluminum offset pistol handle.
- Includes retainer spring & built-in power regulator.

Note: Rivet set shown not included.

Standard .401 Shank				
Part Number	BPM	Capacity	O.A.L.	Weight
CP4444RURAB	2580	1/8" Alum. 3/32" Steel	6.7" (170 mm)	2.25 lbs (1.0 kgs)
CP4444RUSAB	2160	3/16" Alum. 5/32" Steel	7.3" (186 mm)	2.25 lbs (1.0 kgs)
CP4444RUTAB	1740	1/4" Alum. 3/16" Steel	8.3" (211 mm)	2.75 lbs (1.2 kgs)

Standard .498 Shank				
Part Number	BPM	Capacity	O.A.L.	Weight
CP4447RUSAB	1560	1/4" Alum. 3/16" Steel	8.9" (227 mm)	4.75 lbs (1.2 kgs)
CP4447RUTAB	1140	5/16" Alum. 1/4" Steel	9.9" (252 mm)	5.125 lbs (2.3 kgs)
CP4447RUVAB	900	3/8" Alum. 5/16" Steel	11.9" (303 mm)	6 lbs (2.7 kgs)

### Ergonomic Recoilless Type

- Ergonomic design significantly reduces Carpal Tunnel Syndrome & enhances operator comfort.
- Progressive teasing throttle for better control.
- Includes retainer spring & built-in regulator.

Ergonomic Recoilless Pistol Grip .401 Shank				
Part Number	BPM	Capacity	O.A.L.	Weight
CP4450-2	2580	1/8" Alum. 3/32" Steel	8.4" (213 mm)	2.7 lbs (1.2 kgs)
CP4450-3	2160	3/16" Alum. 5/32" Steel	8.9" (226 mm)	2.8 lbs (1.3 kgs)
CP4450-4	1740	1/4" Alum. 3/16" Steel	9.9" (251 mm)	3.2 lbs (1.5 kgs)

Ergonomic Recoilless Pistol Grip .498 Shank				
Part Number	BPM	Capacity	O.A.L.	Weight
CP4475-3	2000	1/4" Alum. 3/16" Steel	10.8" (275 mm)	3.9 lbs (1.8 kgs)
CP4475-4	1700	5/16" Alum. 1/4" Steel	11.8" (300 mm)	5.3 lbs (2.4 kgs)
CP4475-6	1250	3/8" Alum. 5/16" Steel	13.8" (351 mm)	6.2 lbs (2.8 kgs)

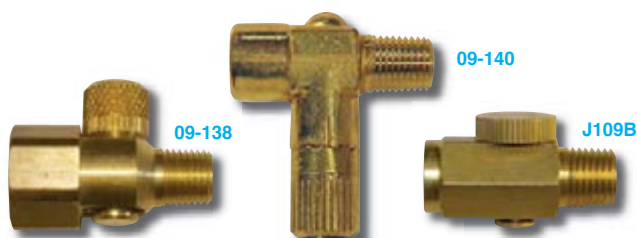
Chicago Pneumatic® Rivet Guns (cont'd)



Note: Rivet set shown not included.

Ergonomic Recoilless Inline .401 Shank				
Part Number	BPM	Capacity	O.A.L.	Weight
CP4450-S-2	2580	1/8" Alum. 3/32" Steel	8.7" (220 mm)	2.8 lbs (1.3 kgs)
CP4450-S-3	2160	3/16" Alum. 5/32" Steel	9.2" (223 mm)	3.0 lbs (1.4 kgs)
CP4450-S-4	1740	1/4" Alum. 3/16" Steel	10.2" (258 mm)	3.2 lbs (1.5 kgs)

Rivet Gun Power Regulators



Regulates air intake for accurate adjustment of hammer blow.

Part Number	Type
09-138	Brass
09-140	Solid Brass Construction
J109B	Brass

90° Angle Attachment



- Great for limited access areas inaccessible by standard tools.
- Compact & lightweight.

Part No.	Cap.	For Use With	Weight
07-595C-1	3/16"	Cleco E3 & E4; CP 3X & 4X Types	1 lb (0.5 kgs)
07-595C-2	3/16"	Jiffy 200 & 300; IR; AVC 111 & 121	

Note: Rivet sets shown are sold separately, please order from charts below.

Universal AN470 - 3/8" O.A.L.		Mushroom Flush - 1/4" O.A.L.	
Part Number	Cupping Size	Part Number	Diameter
07-5952-4702	1/16"	07-5951-40	5/8" (16 mm)
07-5952-4703	3/32"	07-5951-43	3/4" (19 mm)
07-5952-4704	1/8"	07-5951-46	1" (25 mm)
07-5952-4705	5/32"		
07-5952-4706	3/16"		

Angle Attachment Kit, Includes:

90° Angle Attachment, Three AN470 Cupped Sets (3/32", 1/8" & 5/32") & Two 5/8" Diameter Flush Sets

Part No.	Attachment	For Use With
53-595C-1	07-595C-1	Cleco E3 & E4; CP 3X & 4X Types
53-595C-2	07-595C-2	Jiffy 200 & 300; IR; AVC 111 & 121

Rivet Gun Retainer Springs

Retainer Spring Set	
Part Number	Includes
53-RBH-2	09-RB-2 & 09-RH-2

Caution: Retainer springs are not guaranteed to keep rivet set from leaving barrel of gun if the tool is not operated snugly against the rivet in work piece.



Part Number	Type	Diameter	For Use With These Rivet Gun Models:
09-RB-1	Beehive	1"	CP3AA; DK; Air Speed
09-RB-2	Beehive	1-3/32"	USATCO 2X, 3X & 4X; CP4444RURAB, RUSAB & RUTAB; Cleco E2, E3 & E4
09-RB-3	Beehive	1-5/32"	IR; AVC 10, 11, 12, 13, 24 & 26; Jiffy; Sioux; Cleco G4 & G8
09-RB-4	Beehive	1-3/16"	USATCO 5X, 7X & 9X; CP4477RUSAB, RUVAB & RUTAB
09-RB-5	Beehive	1-5/32"	USATCO 17-100B & 17-200B (compact design models)
09-RH-2	Handi	1-3/32"	USATCO 2X, 3X & 4X; CP4444RURAB, RUSAB & RUTAB; Cleco E2, E3 & E4
09-RH-3	Handi	1-5/32"	IR; AVC 10, 11, 12, 13, 24 & 26; Jiffy; Sioux; Cleco G4 & G8
09-RH-4	Handi	1-3/16"	USATCO 5X, 7X & 9X; CP4477RUSAB, RUVAB & RUTAB
09-896	Mech-Aid	1-3/32" (.401)	USATCO 2X, 3X & 4X; CP4444RURAB, RUSAB & RUTAB; Cleco E2, E3 & E4
09-897	Mech-Aid	1-3/16" (.498)	USATCO 5X, 7X & 9X; CP4477RUSAB, RUVAB & RUTAB
09-896-1	Mech-Aid	1-5/32"	USATCO 17-100B & 17-200B (compact design models)

## Rivet Style Reference

AN435 Button	AN430 Round	AN455 Brazier	AN456 Mod. Brazier	AN470 Universal	AN442 Flat	BACR 15FT Briles Boeing	AN426 Countersunk	AN450 Semi-Tubular

## Rivet Sets



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
07-15	—	—	—	2-1/2" (64 mm)
07-10	07-20	07-30	07-40	3-1/2" (89 mm)
07-11	07-21	07-31	07-41	5-1/2" (140 mm)
07-12	07-22	07-32	07-42	7-1/2" (191 mm)
07-13	07-23	07-33	07-43	10-1/2" (267 mm)
07-14	07-24	07-34	07-44	13-1/2" (343 mm)

**Note:** Select the size rivet set required (chart above), then add the desired cupping (rivet cupping chart below). **Example:** For a .401 shank, 2-1/2" O.A.L. straight rivet set with an 1/8" AN470 cupping, use part number 07-15-4704.

### Rivet Cupping Chart

Cupping Size	Round AN430	Button AN435	Flat AN442	Brazier AN455	Mod. Br. AN456	Univ. AN470
1/16"	4302	4352	4422	4552	4562	4702
3/32"	4303	4353	4423	4553	4563	4703
1/8"	4304	4354	4424	4554	4564	4704
5/32"	4305	4355	4425	4555	4565	4705
3/16"	4306	4356	4426	4556	4566	4706
7/32"	—	—	—	—	—	4707
1/4"	4308	4358	4428	—	4568	4708
9/32"	—	—	—	—	—	4709

## AN450 Tubular Rivet Sets



.401 Shank		Overall Length
Straight	Offset	
07-10	07-20	3-1/2" (89 mm)
07-11	07-21	5-1/2" (140 mm)
07-12	07-22	7-1/2" (191 mm)

**Note:** Select the rivet set required (chart above), then add the desired cupping (chart below). **Example:** For a 3-1/2" straight rivet set with an 1/8" cupping, use part number 07-10-4504.

### Flaring AN450 Cupping Sizes

1/16"	3/32"	1/8"	5/32"	3/16"	1/4"	5/16"
4502	4503	4504	4505	4506	4508	45010

## Bell Type Rivet Sets



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
07-50	07-60	07-70	07-80	3-1/2" (89 mm)
07-51	07-61	07-71	07-81	5-1/2" (140 mm)
07-52	07-62	07-72	07-82	7-1/2" (191 mm)
07-53	07-63	07-73	07-83	10-1/2" (267 mm)
07-54	07-64	07-74	07-84	13-1/2" (343 mm)

**Note:** Select the size rivet set required (chart above), then add the desired cupping (rivet cupping chart below). **Example:** For a .401 shank, 3-1/2" O.A.L. straight rivet set with an 3/8" AN470 cupping, use part number 07-50-47012.

### Rivet Cupping Chart

Cupping Size	Round AN430	Button AN435	Flat AN442	Brazier AN455	Mod. Br. AN456	Univ. AN470
1/4"	—	—	—	4558	—	—
5/16"	43010	43510	44210	45510	45610	47010
3/8"	43012	43512	44212	45512	45612	47012

## Boeing® BACR15FT Modified Universal Rivet Sets



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
07-15	—	—	—	2-1/2" (64 mm)
07-10	07-20	07-30	07-40	3-1/2" (89 mm)
07-11	07-21	07-31	07-41	5-1/2" (140 mm)
07-12	07-22	07-32	07-42	7-1/2" (191 mm)
07-13	07-23	07-33	07-43	10-1/2" (267 mm)
07-14	07-24	07-34	07-44	13-1/2" (343 mm)

**Note:** Select the size rivet set required (chart above), then add the desired cupping (rivet cupping chart below). **Example:** For a .401 shank, 3-1/2" O.A.L. straight rivet set with a 1/8" cupping, use part number 07-10-4704BAC.

### Modified Universal AN470 Cupping Sizes

3/32"	1/8"	5/32"	3/16"
4703BAC	4704BAC	4705BAC	4706BAC
7/32"	1/4"	9/32"	
4707BAC	4708BAC	4709BAC	



Boeing® BACR15FT Mod. Universal Bell Type Rivet Sets



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
07-50	07-60	07-70	07-80	3-1/2" (89 mm)
07-51	07-61	07-71	07-81	5-1/2" (140 mm)
07-52	07-62	07-72	07-82	7-1/2" (191 mm)
07-53	07-63	07-73	07-83	10-1/2" (267 mm)
07-54	07-64	07-74	07-84	13-1/2" (343 mm)

Note: Select the rivet set required (chart above), then add the desired cupping (chart below).

Example: For a .401 shank, 5-1/2" straight set with a 3/8" cupping, use part no. 07-51-47012BAC.

Modified Universal AN470 Cupping Sizes		
5/16"	11/32"	3/8"
47010BAC	47011BAC	47012BAC

Boeing® BACR15FT Mod. Universal Cutaway Rivet Sets

NEW



- Manufactured from H13 chromemoly tool steel.
- Magnetic particle inspected after heat treatment.

.401 Shank - Modified Universal AN470				
Part Number	Rivet Size	Body Dia.	Body Length	Overall Length
ST1112B-C401-4-53	1/8"	.281"	1-3/4"	3.31" (84 mm)
ST1112B-C401-5-53	5/32"	.312"	1-3/4"	3.31" (84 mm)
ST1112B-C401-6-53	3/16"	.344"	1-3/4"	3.31" (84 mm)
ST1112B-C401-6-37	3/16"	.656"	3/4"	2.31" (59 mm)
ST1112B-C401-8-53	1/4"	.406"	1-3/4"	3.31" (84 mm)
ST1112B-C401-8-37	1/4"	.656"	3/4"	2.31" (59 mm)

Boeing® BACR15FT Modified Universal Rivet Sets

NEW



ST1112MB-C401-5

ST1112MB-R401-5-3

.401 Shank - Mod. Universal AN470, 3-1/2" Overall Length		
Straight	Offset	Rivet Size
ST1112MB-C401-4	ST1112MB-R401-4-3	1/8"
ST1112MB-C401-5	ST1112MB-R401-5-3	5/32"
ST1112MB-C401-6	ST1112MB-R401-6-3	3/16"
ST1112MB-C401-7	ST1112MB-R401-7-3	7/32"
ST1112MB-C401-8	ST1112MB-R401-8-3	1/4"

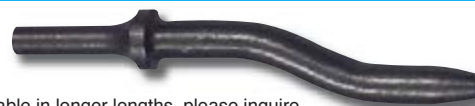
AN470 Gooseneck Rivet Sets



Note: We will make specials on this series, price on request.

.401 Shank			
Part Number	Rivet Size	Rivet Style	Overall Length
07-135-500H	—	Flat	7-1/4" (184 mm)
07-135-4703	3/32"	AN470	
07-135-4704	1/8"	AN470	
07-135-4705	5/32"	AN470	
07-135-4706	3/16"	AN470	
07-135-4708	1/4"	AN470	

AN470 Double Offset Rivet Sets



Note: Available in longer lengths, please inquire.

.401 Shank		.498 Shank		Overall Length
Part Number	Part Number	Part Number	Part Number	
07-130	07-132	07-132	07-132	5-1/2" (140 mm)
07-131	07-133	07-133	07-133	7-1/2" (191 mm)

Note: Select the rivet set required (chart above), then add the desired cupping (chart below).

Example: For a .401 shank, 5-1/2" set with an 1/8" cupping, use part number 07-130-4704.

Universal AN470 Cupping Sizes					
1/16"	3/32"	1/8"	5/32"	3/16"	1/4"
4702	4703	4704	4705	4706	4708

Straight & Offset Flush Sets



07-10-500

.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
07-10-500	07-20-500	07-30-500	07-40-500	3-1/2" (89 mm)
07-11-500	07-21-500	07-31-500	07-41-500	5-1/2" (140 mm)
07-12-500	07-22-500	07-32-500	07-42-500	7-1/2" (191 mm)

'Shortie' Flush Mushroom Sets



07-110

.401 Shank	.498 Shank	Face Diameter	Overall Length
07-110	07-120	3/4" (19 mm)	1-3/4" to 2" (45 to 51 mm)
07-111	07-121	1" (25 mm)	
07-112	07-122	1-1/4" (32 mm)	
07-113	07-123	1-1/2" (38 mm)	

# RIVET GUNS & ACCESSORIES

## Flush Mushroom Sets



.401 Shank	.498 Shank	Face Diameter	Overall Length
07-85	—	3/4" (19 mm)	2-1/16" (52 mm)
07-89	—	3/4" (19 mm)	3" (76 mm)
07-90	07-100	1" (25 mm)	2-1/2" (64 mm)
07-91	07-101	1" (25 mm)	3" (76 mm)
07-92	07-102	1" (25 mm)	5-1/2" (140 mm)
07-93	07-103	1" (25 mm)	7-1/2" (191 mm)
07-94	07-104	1-1/4" (32 mm)	3" (76 mm)
07-95	07-105	1-1/4" (32 mm)	5-1/2" (140 mm)
07-96	07-106	1-1/2" (38 mm)	3-1/8" (79 mm)
07-97	07-107	1-3/4" (45 mm)	3-1/4" (83 mm)
07-98	07-108	1-1/8" (29 mm)	2-1/4" (57 mm)
07-99	07-109	1-1/4" (32 mm)	2-1/4" (57 mm)
—	07-999	2" (51 mm)	3" (76 mm)

### Flush Mushroom Sets With Rubber Guard

.401 Shank	.498 Shank	Face Diameter	Overall Length
07-170	07-173	3/4" (19 mm)	2-1/4" to 2-5/8" (57 to 67 mm)
07-171	07-174	1" (25 mm)	
07-172	07-175	1-1/4" (32 mm)	

## Offset Flush Mushroom Sets



.401 Shank	.498 Shank	Face Diameter	Overall Length
07-140	07-160	1" (25 mm)	3-1/2" (89 mm)
07-141	07-161	1" (25 mm)	5-1/2" (140 mm)
07-142	07-162	1" (25 mm)	7-1/2" (191 mm)
07-143	07-163	1-1/4" (32 mm)	3-1/2" (89 mm)
07-144	07-164	1-1/4" (32 mm)	5-1/2" (140 mm)
07-145	07-165	1-1/4" (32 mm)	7-1/2" (191 mm)

## Swivel Flush Sets



.401 Shank	.498 Shank	Face Diameter	Overall Length
07-180	07-182	3/4" (19 mm)	3" (76 mm)
07-181	07-183	1-3/16" (30 mm)	3" (76 mm)

## Swivel Flush Sets With Rubber Guard



.401 Shank	.498 Shank	Face Type
07-88	07-888	1-1/4" (32 mm)

## Flush Sets With Polyurethane Guard

**NEW**

ST1111B-V401K-3

*Ideal For Skin Work*

- Manufactured from H-13 chromemoly tool steel.
- Magnetic particle tested after heat treat & shot-peened for stress relief prior to polish.

.401 Shank		
Part Number	Face Diameter	Overall Length
ST1111B-V401K-1	3/4" (19 mm)	2-1/2" (64 mm)
ST1111B-V401K-2	1" (25 mm)	2-1/2" (64 mm)
ST1111B-V401K-3	1-1/4" (32 mm)	2.33" (59 mm)

## No-Mar Flush Sets



1" Face Diameter			
.401 Shank	.498 Shank	Face Type	Overall Length
07-915A-1	07-915A-2	Aluminum	3-1/2" (89 mm)
07-915B-1	07-915B-2	Brass	3-1/2" (89 mm)
07-915P-1	07-915P-2	Phenolic	3-1/2" (89 mm)

## USATCO No-Mar Flush Rivet Sets



- USATCO design gets in closer, easier to use.
- Holds sheet firmly in down position while riveting.

.401 Shank	Overall Length
Part Number	
07-1000	3-1/2" (89 mm)
07-2000	5-1/2" (140 mm)

**Cupped Sets For Jiffy Type (Series 'B') Rivet Guns**



Note: Jiffy type (series 'B') rivet guns offered on page 28.

Straight Cupped .401 Shank		
Part Number	Diameter	Overall Length
07-510	1/2" (13 mm)	1-3/16" (30 mm)

Offset Cupped .401 Shank		
Part Number	Diameter	Overall Length
07-520	1/2" (13 mm)	1-5/8" (41 mm)
07-521		1-3/4" (45 mm)
07-522		1-7/8" (48 mm)
07-523		2" (51 mm)

Note: Select the rivet set required (chart above), then add the desired cupping (chart below).  
 Example: For an offset 2" set with an AN470 1/8" cupping, use part number 07-523-4704.

Round AN430 Cupping Size					
1/16"	3/32"	1/8"	5/32"	3/16"	1/4"
4302	4303	4304	4305	4306	4308

Universal AN470 Cupping Size					
1/16"	3/32"	1/8"	5/32"	3/16"	1/4"
4702	4703	4704	4705	4706	4708

**Flush Sets For Jiffy Type (Series 'B') Rivet Guns**



Note: Jiffy type (series 'B') rivet guns offered on page 28.

Straight Flush .401 Shank		
Part Number	Diameter	Overall Length
07-500	3/8" (10 mm)	1-3/16" (30 mm)
07-501	1/2" (13 mm)	
07-502	5/8" (16 mm)	

Mushroom Flush .401 Shank		
Part Number	Diameter	Overall Length
07-559	3/4" (19 mm)	1-1/4" (32 mm)
07-560	1" (25 mm)	1-5/8" (41 mm)

Mushroom Flush w/Rubber Guard .401 Shank		
Part Number	Diameter	Overall Length
07-530	3/4" (19 mm)	1-1/8" to 1-3/8" (29 to 35 mm)
07-531	1" (25 mm)	
07-532	1-1/4" (32 mm)	

**USATCO Rivet Gun Set Packs**



*Convenient & Economical*

Note: Selection continues on next page.

Straight .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-106	6 PC Straight	3/32", 1/8", 5/32", 3/16" AN470 (Universal), Flush & Mushroom Flush with Guard	3-1/2" (89 mm)
53-156	6 PC Straight	3/32", 1/8", 5/32", 3/16" AN470 (Universal), Flush & Mushroom Flush with Guard	2-1/2" (64 mm)
53-104BAC	4 PC BACR15FT Straight	3/32", 1/8", 5/32", 3/16" AN470 (Modified Universal)	3-1/2" (89 mm)
53-115	5 PC Straight	1/8", 5/32", 3/16" AN470 (Universal), Flush & Mushroom Flush	5-1/2" (140 mm)
53-105	5 PC Straight	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Mushroom Flush	3-1/2" (89 mm)

Offset .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-214	4 PC Offset	3/32", 1/8", 5/32" AN470 (Universal) & Flush	5-1/2" (140 mm)
53-204	4 PC Offset	3/32", 1/8", 5/32" AN470 (Universal) & Mushroom Flush	3-1/2" (89 mm)
53-205	5 PC Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Flush	3-1/2" (89 mm)
53-2050	5 PC Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Mushroom Flush	3-1/2" (89 mm)
53-215	5 PC Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Flush	5-1/2" (140 mm)
53-204BAC	4 PC BACR15FT Offset	3/32", 1/8", 5/32", 3/16" AN470 (Modified Universal)	3-1/2" (89 mm)

Straight & Offset .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-10208	8 PC Straight & Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal)	3-1/2" (89 mm)
53-11218	8 PC Straight & Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal)	5-1/2" (140 mm)

# RIVET GUNS & ACCESSORIES

## USATCO Rivet Gun Set Packs (cont'd)

Gooseneck .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-1354	4 PC Gooseneck	3/32", 1/8", 5/32" AN470 (Universal) & Flush	7-1/4" (184 mm)
53-1355	5 PC Gooseneck	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Flush	7-1/4" (184 mm)

Double Offset .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-1304	4 PC Double Offset	3/32", 1/8", 5/32" AN470 (Universal) & Flush	5-1/2" (140 mm)
53-1314	4 PC Double Offset	3/32", 1/8", 5/32", 3/16" AN470 (Universal)	7-1/2" (190 mm)

Jiffy .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-5104	4 PC Jiffy	3/32", 1/8", 5/32", 3/16" AN470 (Universal)	Assorted
53-5105	5 PC Jiffy	3/32", 1/8", 5/32", 3/16" AN470 (Universal) & Mushroom Flush with Guard	Assorted

Mushroom Flush .401 Shank			
Part No.	Pack Type	Includes (1 each)	O.A.L.
53-905	5 PC Mushroom Flush	2-1/2" x 1", 3" x 1", 5-1/2" x 1", 2-1/4" x 1-1/8" & 3/4" D with Rubber Guard	Assorted

## Limited Access Offset Rivet Sets



07-PA

- Set hole model allows use of squeezer sets with your rivet gun.
- Accepts standard squeezer sets, dimple punch & die sets.

.401 Shank	.498 Shank	Type	Overall Length
07-PA	07-PBA	.250" Set Hole	5-1/2" (140 mm)
07-PA-1	07-PBA-1	.187" Set Hole	
07-2-P	07-2-PB	Flush	6-1/16" (154 mm)
07-2-PA	07-2-PBA	.250" Set Hole	
07-2-PA-1	07-2-PBA-1	.187" Set Hole	

## Limited Access Rivet Set

NEW



- Allows use of squeezer sets with your rivet gun.
- Accepts standard squeezer sets, dimple punch & die sets.

Note: Squeezer set not included.

.401 Shank	Set Hole	Overall Length
07-10198	.187"	6-1/4" (159 mm)



For Rivet Squeezer Sets See Page 53-56

## Limited Access Flush 'J' Rivet Set

NEW



Compact Profile Is Excellent For Hard To Reach Areas

.401 Shank	Overall Length
07-10172	5-1/2" (140 mm)

## Limited Access Offset Flush Rivet Set

NEW



Flush 60° angle is perfect for limited access areas.

.401 Shank	Overall Length
07-10076	6" (152 mm)



Drive Sets For Huck® Lockbolts



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
H 07-10	H 07-20	H 07-30	H 07-40	3-1/2" (89 mm)
H 07-11	H 07-21	H 07-31	H 07-41	5-1/2" (140 mm)
H 07-12	H 07-22	H 07-32	H 07-42	7-1/2" (191 mm)

**Note:** Select the rivet set required (chart above), then add the desired size (chart below).  
**Example:** For a .401 shank, 3-1/2" set for a 1/8" rivet, use part number H 07-10-4.

Huck Lockbolt Sizes		
1/8"	5/32"	3/16"
-4	-5	-6

Bell Type Drive Sets For Huck® Lockbolts



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
H 07-50	H 07-60	H 07-70	H 07-80	3-1/2" (89 mm)
H 07-51	H 07-61	H 07-71	H 07-81	5-1/2" (140 mm)
H 07-52	H 07-62	H 07-72	H 07-82	7-1/2" (191 mm)

**Note:** Select the rivet set required (chart above), then add the desired size (chart below).  
**Example:** For a .401 shank, 3-1/2" set for a 3/8" rivet, use part number H 07-50-12.

Huck Lockbolt Sizes		
1/4"	5/16"	3/8"
-8	-10	-12

Drive Sets For Hi-Shear® Rivets



.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
HS 07-10	HS 07-20	HS 07-30	HS 07-40	3-1/2" (89 mm)
HS 07-11	HS 07-21	HS 07-31	HS 07-41	5-1/2" (140 mm)
HS 07-12	HS 07-22	HS 07-32	HS 07-42	7-1/2" (191 mm)
HS 07-15	—	HS 07-35	—	2-3/4" (70 mm)

**Note:** Select the rivet set required (chart above), then add the desired size (chart below).  
**Example:** For a .401 shank, 3-1/2" set for a 1/8" rivet, use part number HS 07-10-4.

Hi-Shear Rivet Sizes			
1/8"	5/32"	3/16"	1/4"
-4	-5	-6	-8

Bell Type Drive Sets For Hi-Shear® Rivets



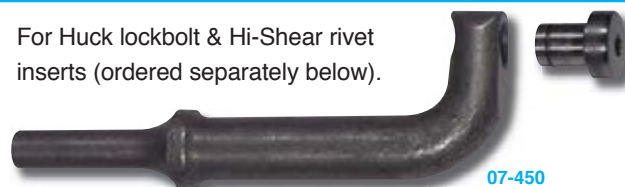
.401 Shank		.498 Shank		Overall Length
Straight	Offset	Straight	Offset	
HS 07-50	HS 07-60	HS 07-70	HS 07-80	3-1/2" (89 mm)
HS 07-51	HS 07-61	HS 07-71	HS 07-81	5-1/2" (140 mm)
HS 07-52	HS 07-62	HS 07-72	HS 07-82	7-1/2" (191 mm)

**Note:** Select the rivet set required (chart above), then add the desired size (chart below).  
**Example:** For a .401 shank, 3-1/2" set for a 3/8" rivet, use part number HS 07-50-12.

Hi-Shear Rivet Sizes	
5/16"	3/8"
-10	-12

Gooseneck Insert Adapters & Rivet Inserts

For Huck lockbolt & Hi-Shear rivet inserts (ordered separately below).



Insert Adapters			
.401 Shank	.498 Shank	Insert Size	Overall Length
07-450	07-455	.406"	4-1/2" (114 mm)
07-451	07-456	.531"	

Rivet Inserts			
Hi-Shear Type	Huck Type	Insert Size	For Rivet Sizes
HS 07-460	H 07-465	.406"	1/8", 5/32" & 3/16"
HS 07-461	H 07-466	.531"	1/4", 5/16" & 3/8"

**Rivet Insert Ordering Note:** Select the size & type insert required (chart above), then add the desired rivet size (chart below). **Example:** For a .406" Hi-Shear insert for a 3/8" rivet, use part number HS 07-460-12.

Insert Rivet Sizes					
1/8"	5/32"	3/16"	1/4"	5/16"	3/8"
-4	-5	-6	-8	-10	-12

Notched Sets For Hi-Shear® Rivets



.401 Shank	.498 Shank	Overall Length
HS 07-150	HS 07-155	4-1/2" (114 mm)

**Note:** Select the rivet set required (chart above), then add the desired size (chart below).  
**Example:** For a .401 shank set for a 3/8" rivet, use part number HS 07-150-8.

Hi-Shear Rivet Sizes					
1/8"	5/32"	3/16"	1/4"	5/16"	3/8"
-4	-5	-6	-8	-10	-12

# RIVET GUNS & ACCESSORIES

## Huck/Hi-Shear® Collar Removers



- Saves valuable time, no damage or marring to metal skin.
- Available straight or with a 10° offset near the chisel edge.

Rivet Gun Type, 5-1/2" Overall Length

Straight .401 Shank	10° Offset .401 Shank	Straight .498 Shank	10° Offset .498 Shank	Rivet Size	Opening (+.001 -.000)	Tool Diameter
HSC 07-401-4	HSC 07-401B-4	HSC 07-498-4	HSC 07-498B-4	1/8"	.125"	1/2"
HSC 07-401-5	HSC 07-401B-5	HSC 07-498-5	HSC 07-498B-5	5/32"	.156"	1/2"
HSC 07-401-6	HSC 07-401B-6	HSC 07-498-6	HSC 07-498B-6	3/16"	.187"	5/8"
HSC 07-401-7	HSC 07-401B-7	HSC 07-498-7	HSC 07-498B-7	7/32"	.218"	5/8"
HSC 07-401-8	HSC 07-401B-8	HSC 07-498-8	HSC 07-498B-8	1/4"	.250"	5/8"
HSC 07-401-9	HSC 07-401B-9	HSC 07-498-9	HSC 07-498B-9	9/32"	.281"	3/4"
HSC 07-401-10	HSC 07-401B-10	HSC 07-498-10	HSC 07-498B-10	5/16"	.312"	3/4"
HSC 07-401-12	HSC 07-401B-12	HSC 07-498-12	HSC 07-498B-12	3/8"	.375"	13/16"

Hand Type

Straight	10° Offset	Rivet Size	Stock Hex	Opening (+/- .010)	Nose Width	Nose Height	Overall Length
HSC 07-4	HSC 07-4B	1/8"	1/2"	.136"	9/16"	.083"	5-1/2" (140 mm)
HSC 07-5	HSC 07-5B	5/32"	1/2"	.167"	9/16"	.104"	5-1/2" (140 mm)
HSC 07-6	HSC 07-6B	3/16"	5/8"	.199"	11/16"	.125"	6-1/2" (165 mm)
HSC 07-8	HSC 07-8B	1/4"	3/4"	.259"	13/16"	.165"	7" (178 mm)
HSC 07-10	HSC 07-10B	5/16"	3/4"	.321"	7/8"	.206"	7" (178 mm)
HSC 07-12	HSC 07-12B	3/8"	3/4"	.384"	7/8"	.248"	7" (178 mm)

## Rivet Punch-Out Tools



Holder .401 Shank		Rubber Guard	
Part Number	Capacity	Part Number	Capacity
07-JPK-1	1/4"	07-PG-1	1/4"
07-JPK-2	3/8"	07-PG-2	3/8"

Punches For 07-JPK-1 Holder, 1-1/2" Overall Length

Hi-Shear	Rivet	Sheet Metal	Rivet Size
—	07-PR-1-3	07-PS-1-3	3/32"
07-PH-1-4	07-PR-1-4	07-PS-1-4	1/8"
07-PH-1-5	07-PR-1-5	07-PS-1-5	5/32"
07-PH-1-6	07-PR-1-6	07-PS-1-6	3/16"

Punches For 07-JPK-2 Holder, 2" Overall Length

Hi-Shear	Rivet	Sheet Metal	Rivet Size
07-PH-2-8	07-PR-2-8	07-PS-2-8	1/4"
07-PH-2-10	07-PR-2-10	07-PS-2-10	5/16"
07-PH-2-12	07-PR-2-12	07-PS-2-12	3/8"

## 6 PC Rivet Punch-Out Kit



Note: All parts offered individually on left.

.401 Shank	
Part Number	Kit Includes
53-90131	Holder, Rubber Guard & 4 Rivet Punches (3/32", 1/8", 5/32" & 3/16")

## Hi-Shear One Piece Knockout Punches



\* Includes 3/32", 1/8", 5/32" & 3/16"

.401 Shank		.401 Shank	
Part Number	Rivet Size	Part Number	Rivet Size
07-140A-3	3/32"	07-140A-8	1/4"
07-140A-4	1/8"	07-140A-10	5/16"
07-140A-5	5/32"	07-140A-12	3/8"
07-140A-6	3/16"	53-140A	Set of 4 *

One Piece Knockout Punches



\* Includes 3/32", 1/8", 5/32" & 3/16"

.401 Shank		.401 Shank	
Part Number	Rivet Size	Part Number	Rivet Size
07-141A-3	3/32"	07-141A-8	1/4"
07-141A-4	1/8"	07-141A-10	5/16"
07-141A-5	5/32"	07-141A-12	3/8"
07-141A-6	3/16"	53-141A	Set of 4 *

USATCO 'Extreme Edge' Plastic Scrapers

**NEW**

*Chemical Resistant Long Edge Life*



94103

- Non-metallic construction perfect for aerospace work.
- Great for removing sealants, adhesives, stickers etc.
- Resharpenable, non-marring scrapers are strong & lightweight.
- For use with handi type retainer spring - .401 shank.

Part Number	Uses
94103	Angled tip for sharp edges & corners.



94104

Part Number	Uses
94104	For narrow channels, slots & detail scraping.



94105

Part Number	Uses
94105	Great for removing hard surface coating material.



94106

Part Number	Uses
94106	Corner scraping without changing hold angle.



94107

Part Number	Uses
94107	Great for internally radiused surfaces.

USATCO 'Extreme Edge' Plastic Scrapers (cont'd)



94108

Part Number	Uses
94108	Concentrated scraping into corners & edges.



94109

Part Number	Uses
94109	Perfect for removing gaskets on alum. or steel.



94110

Part Number	Uses
94110	Delicate scraping that requires less wedge angle.



94111

Part Number	Uses
94111	Delicate scraping over larger surface areas.

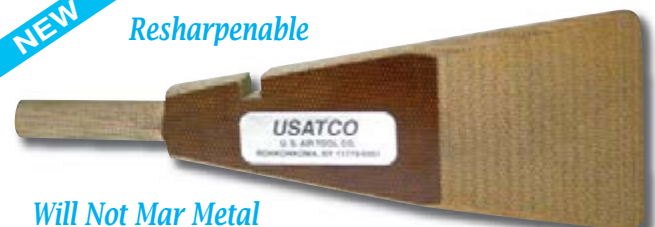
*Other Styles Available, Please Inquire*

*Handheld USATCO 'Extreme Edge' Plastic Scrapers Also Available, See Pages 221-222*

Phenolic Scraper

**NEW**

*Resharpenable*



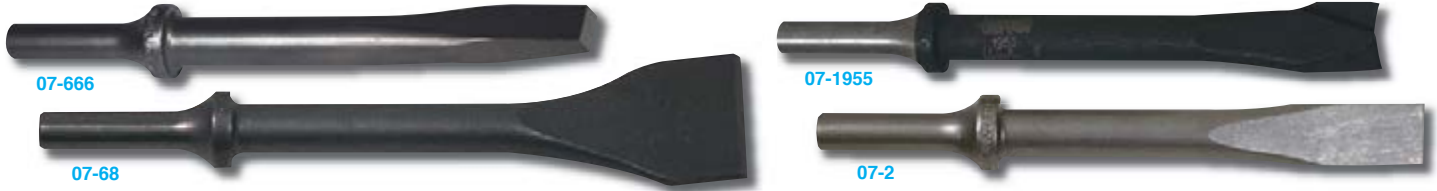
*Will Not Mar Metal*

- Safely remove sealants, adhesives & stickers without marring.
- Chemically resistant, non-sparking & non-conductive.
- Can also be used as a handheld scraper.

.401 Shank	
Part Number	Dimensions
95051	3/8" Thick x 2" Wide x 6-1/2" Long*

\* Overall length is 6-1/2", 4-1/2" less shank.

## Chisel & Cutter Tools



Part Number	Description	Shank	Uses
07-666	Rivet Buster	.401	For shearing all types of rivets (5/8" blade width).
07-2	Chisel	.401	For splitting nuts, shearing etc. (3/4" blade width).
07-2B	Chisel	.498	For breaking spot welds, splitting nuts, shearing etc. (3/4" blade width).
07-2204	Extension Chisel	.401	Same as 07-2 only 11" long (3/4" blade width).
07-68	Scraper	.401	For removing sealant & deadener without heat (1-5/16" blade width).
07-1955	Ripper	.401	For clean, short radius cuts. Very tough.
07-1957	Cutter	.401	For straight & radius cuts. More precise.
07-1959	Sheet Metal Trimmer	.401	For edging sheet metal without stretch or distortion. Little touch-up grinding needed.
07-1960	Spot Weld Breaker	.401	For cutting spot welds, works well on molding & rivets.
07-1961	Radius Cutter	.401	For cutting a tight radius fast & smooth.

## USATCO Break Loose Tools



*Fits All .401 Shank Rivet Guns*

53-540AK

*Utilizes The Vibratory Force Of A Rivet Gun*

Designed to utilize the vibratory effect of rivet guns, which when combined with turning movement (using the included wrench on hex body) will loosen almost any frozen rusted screw, bolt or nut.

**Note:** Tools include wrench, USATCO 17-3XSP rivet gun shown not included.

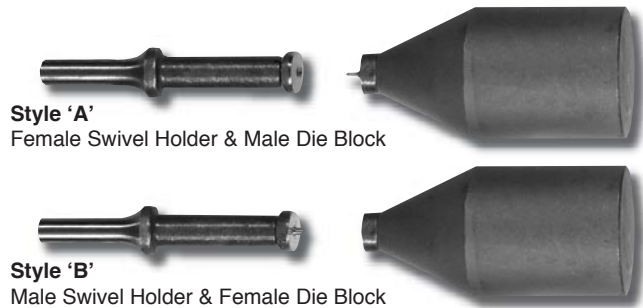
Part No.	Description	Type	Overall Length
53-540	Long Tool	3/8" Square Drive	7" (178 mm)
53-541	Short Tool	3/8" Square Drive	4-1/8" (105 mm)
53-542	Short Tool	1/2" Square Drive	4-1/8" (105 mm)

### Adapter Kits:

Square Drive Adapter & 4 Bits (one each for #2 & #3 Phillips, one for Frearson style, one each for #8 & #10 slotted screws)

Part Number	Description
53-AK	5 PC 3/8" Square Drive Adapter Kit
53-AK1	5 PC 1/2" Square Drive Adapter Kit
53-540AK	Long Tool (53-540) & Adapter Kit (53-AK)
53-541AK	Short Tool (53-541) & Adapter Kit (53-AK)
53-542AK	Short Tool (53-542) & Adapter Kit (53-AK1)

## Swivel Dimpling Combo With Punch & Die Block



**Style 'A'**  
Female Swivel Holder & Male Die Block

**Style 'B'**  
Male Swivel Holder & Female Die Block

.401 Shank, Style 'A' Punch & Die Block Combo	
Part Number	Rivet Dia.
53-3003	3/32"
53-3004	1/8"
53-3005	5/32"
53-3006	3/16"

.401 Shank, Style 'B' Punch & Die Block Combo	
Part Number	Rivet Dia.
53-3013	3/32"
53-3014	1/8"
53-3015	5/32"
53-3016	3/16"

.401 Shank Female Swivel Holder	
Part Number	Rivet Dia.
07-300-4263	3/32"
07-300-4264	1/8"
07-300-4265	5/32"
07-300-4266	3/16"

.401 Shank Male Swivel Holder	
Part Number	Rivet Dia.
07-301-4263	3/32"
07-301-4264	1/8"
07-301-4265	5/32"
07-301-4266	3/16"

Die Blocks*	
Part Number	Shank
08-1000-1	.187"
08-1000-2	.250"

\* Punch or die not included with die blocks. Punches & dies can be ordered separately on page 56.



Squeezer Set Adapter



- Allows use of squeezer sets with your rivet gun.
- Accepts standard squeezer sets, dimple punch & die sets.

.401 Shank		
Part Number	Set Hole Size	Overall Length
07-5187	.187"	5" (127 mm)

Shank Adapter Sleeve



- Convert any .401 shank rivet set to .498 shank.
- Excellent where tooling space is limited - quick & easy.

Note: Rivet set not included.

Part Number	For Use With
07-99705	.401 Shank Sets

Retainer Spring Shank Adapters

Includes Retainer Spring



.401 Male Shank x .498 Female Shank		
Part Number	For Use With	Overall Length*
07-401B	.498 Shank Sets	3-3/4" (95 mm)

.498 Male Shank x .401 Female Shank		
Part Number	For Use With	Overall Length*
07-498A	.401 Shank Sets	3-3/4" (95 mm)

\* Length without spring.

Extension Shank Adapters



- Quickly convert any standard rivet set to an extra long style.
- Other lengths available, please inquire.

.401 Male Shank x .401 Female Shank		
Part Number	For Use With	Overall Length
07-401-EX	.401 Shank Sets	8" (203 mm)

.498 Male Shank x .401 Female Shank		
Part Number	For Use With	Overall Length
07-498-EX	.401 Shank Sets	8" (203 mm)

Shank Adapter



.498 Male Shank x .401 Female Shank		
Part Number	For Use With	Overall Length
07-70407	.401 Shank Sets	4-1/2" (114 mm)

Snap Soc Rivet Set Caps



- Color coded caps protect rivets & skin from damage.
- Sold individually, sets not included.
- Fits all standard 1/2" body sets & lasts for approx. 50-75 rivets.

Part Number	Rivet Size	Color
10003	3/32"	White
10004	1/8"	Red
10005	5/32"	Green
10006	3/16"	Yellow
10008	1/4"	Blue

Rivet Length Gauge

- Checks proper length of rivets before setting.
- For both universal head & flush rivets.



Part Number	For Rivets
92068	-3, -4, -5 & -6

Shop Head Rivet Gauge Set

- Measures minimum height & dia. of shop heads after setting.
- For both univ. head & flush rivets.

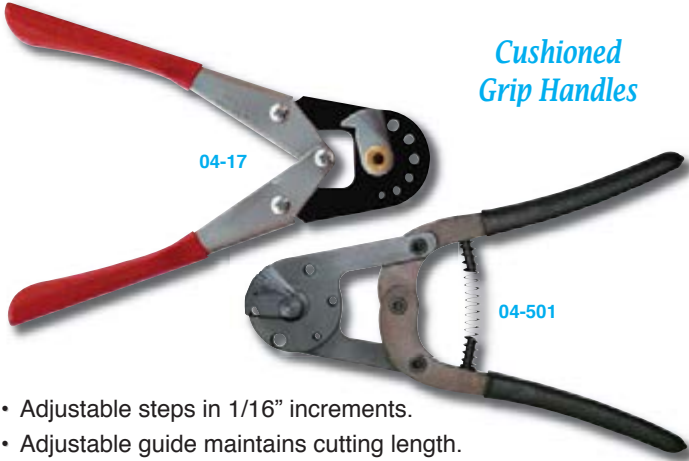


Part Number	For Rivets
92054	-3, -4, -5 & -6

# RIVET GUNS & ACCESSORIES

## Rivet Cutters

*Cushioned Grip Handles*



- Adjustable steps in 1/16" increments.
- Adjustable guide maintains cutting length.

Part Number	Type	Capacity*
04-17	Standard	3/32" to 1/4"
04-501	Heavy-Duty	3/32" to 1/4"

\* 04-17 capacity of 1/4" for emergency use only.

## Extension Handle Rivet Cutters



- 13" tubular extension handles provide additional leverage.
- Adjustable guide maintains cutting length.

Part Number	Capacity
04-501S	3/32" to 1/4"

## USATCO Heavy-Duty Rivet Chopper

- Steps vary in 1/16" increments.
- Bench or vise mounted.



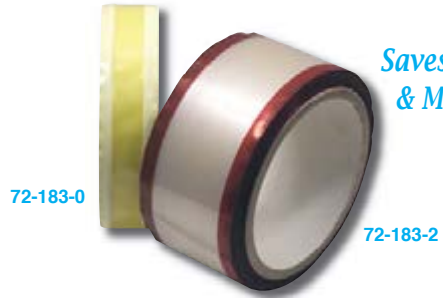
Part Number	Capacity (1/8" to 1/2" L)	Capacity (1/4" to 1/2" L)
04-31	1/16" to 5/32"	3/16"



*For Riveting Impact Protection See Page 234*

## Riveter's Tape

*Saves Time & Money*



- Reduces manpower and time on large riveting jobs.
- Adhesive-free center window ensures easy visibility of rivets.
- Static-free, self wound rolls are perforated for easy use.

**Note:** For use with aluminum rivets only. Other sizes available, please inquire.

4 Mil. Thickness, 108' Roll	
Part Number	Width
72-183-0	3/4" (19.1 mm)
72-183-1	1" (25.4 mm)
72-183-2	2" (50.8 mm)
72-183-4	4" (101.6 mm)

## USATCO Bucking Bar Sets



**Three Piece Kit:**  
08-669, 08-111 & 08-670

*Convenient & Economical*

Part Number	Weight
53-3BK	6.5 lbs (2.9 kgs)

**Five Piece Kit:**  
08-669, 08-111, 08-670, 08-720 & 08-760B-2

Part Number	Weight
53-5BK	8.25 lbs (3.7 kgs)

**Ten Piece Kit:**  
53-5BK (above), 08-730, 08-656, 08-649, 08-604A & 08-638

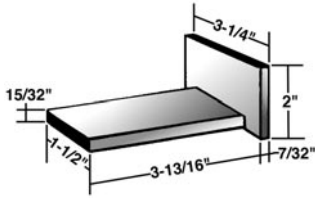
Part Number	Weight
53-10BK	15.75 lbs (7.1 kgs)

**Fifteen Piece Kit:**  
53-10BK (above), 08-702, 08-736, 08-112, 08-646 & 08-633

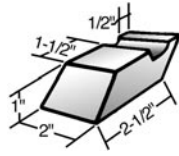
Part Number	Weight
53-15BK	25.25 lbs (11.4 kgs)

**Note:** Please see following pages for dimensional data on individual bucking bars.

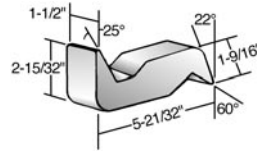
USATCO Precision Cast Bucking Bars



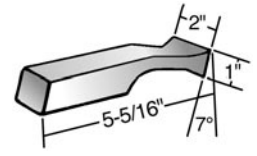
Part No.	Weight
08-1023	1.25 lbs (0.6 kgs)



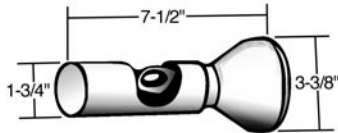
Part No.	Weight
08-1090	1.4 lbs (0.6 kgs)



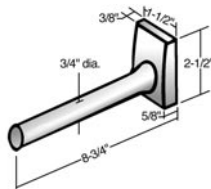
Part No.	Weight
08-111	3.0 lbs (1.4 kgs)



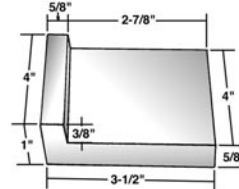
Part No.	Weight
08-112	1.5 lbs (0.7 kgs)



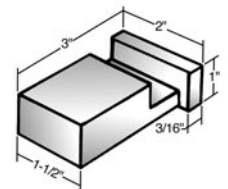
Part No.	Weight
08-603	6.5 lbs (2.9 kgs)



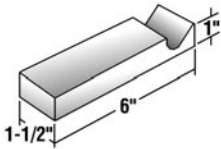
Part No.	Weight
08-604A	2.0 lbs (0.9 kgs)



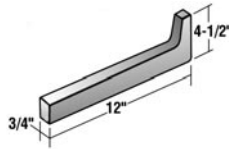
Part No.	Weight
08-607	2.5 lbs (1.1 kgs)



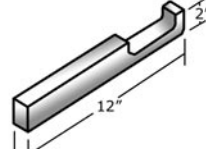
Part No.	Weight
08-619	1.3 lbs (0.6 kgs)



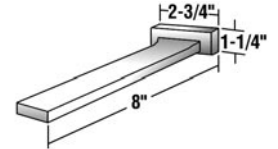
Part No.	Weight
08-622	2.5 lbs (1.1 kgs)



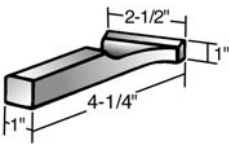
Part No.	Weight
08-625	6.5 lbs (2.9 kgs)



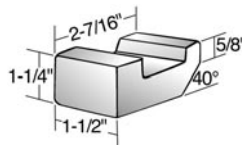
Part No.	Weight
08-626	6.0 lbs (2.7 kgs)



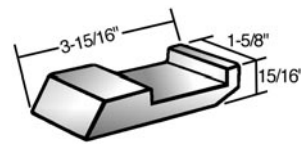
Part No.	Weight
08-630	1.5 lbs (0.7 kgs)



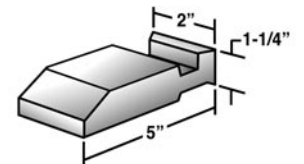
Part No.	Weight
08-633	1.25 lbs (0.6 kgs)



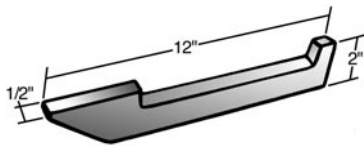
Part No.	Weight
08-634	1.2 lbs (0.6 kgs)



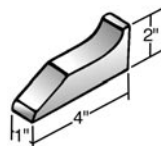
Part No.	Weight
08-638	1.25 lbs (0.6 kgs)



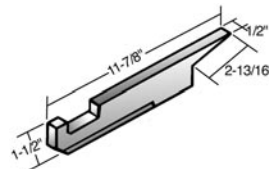
Part No.	Weight
08-640	3.0 lbs (1.4 kgs)



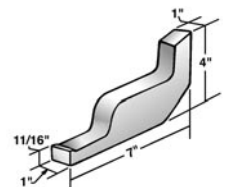
Part No.	Weight
08-646	2.25 lbs (1.0 kgs)



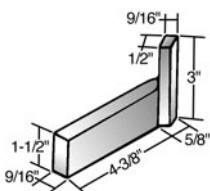
Part No.	Weight
08-647	1.5 lbs (0.7 kgs)



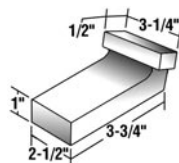
Part No.	Weight
08-649	2.0 lbs (0.9 kgs)



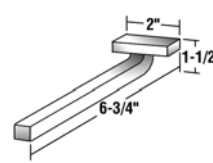
Part No.	Weight
08-653	3.0 lbs (1.4 kgs)



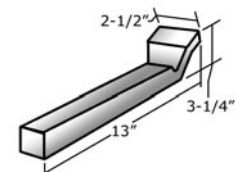
Part No.	Weight
08-656	1.0 lbs (0.45 kgs)



Part No.	Weight
08-658	3.75 lbs (1.7 kgs)

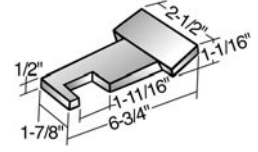
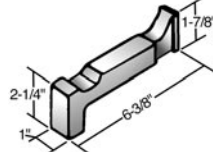
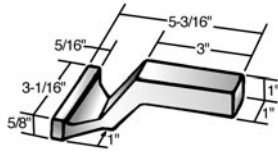
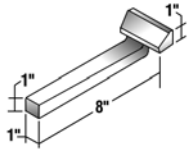


Part No.	Weight
08-662	0.75 lbs (0.3 kgs)



Part No.	Weight
08-666	9.25 lbs (4.2 kgs)

**USATCO Precision Cast Bucking Bars (cont'd)**

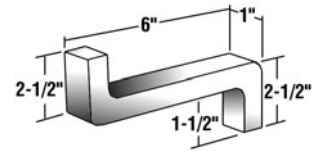
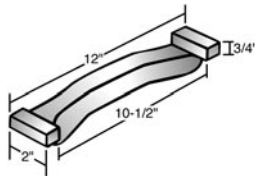
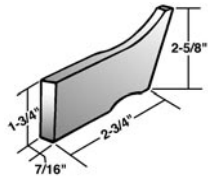
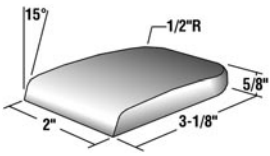


Part No.	Weight
<b>08-668</b>	3.0 lbs (1.4 kgs)

Part No.	Weight
<b>08-669</b>	1.5 lbs (0.7 kgs)

Part No.	Weight
<b>08-670</b>	2.0 lbs (0.9 kgs)

Part No.	Weight
<b>08-671</b>	2.25 lbs (1.0 kgs)

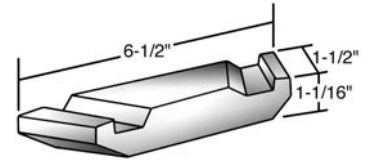
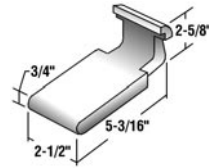
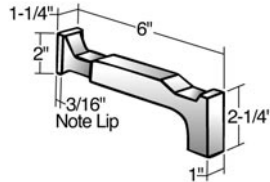
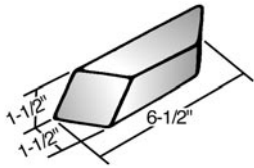


Part No.	Weight
<b>08-6721A</b>	1.0 lbs (0.45 kgs)

Part No.	Weight
<b>08-676</b>	0.75 lbs (0.34 kgs)

Part No.	Weight
<b>08-686</b>	4.25 lbs (1.9 kgs)

Part No.	Weight
<b>08-690</b>	2.5 lbs (1.1 kgs)

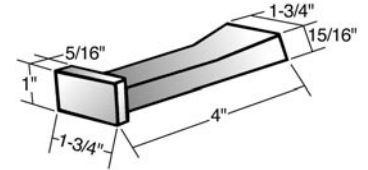
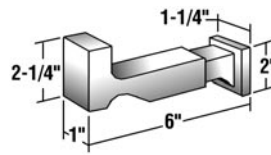
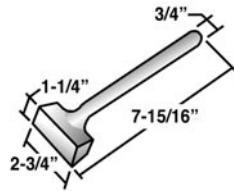
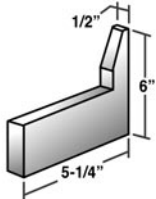


Part No.	Weight
<b>08-692</b>	3.0 lbs (1.4 kgs)

Part No.	Weight
<b>08-694</b>	2.0 lbs (0.9 kgs)

Part No.	Weight
<b>08-701</b>	2.75 lbs (1.2 kgs)

Part No.	Weight
<b>08-702</b>	2.0 lbs (0.9 kgs)

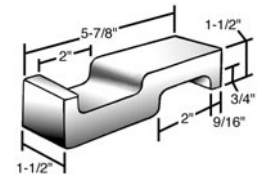
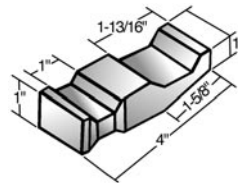
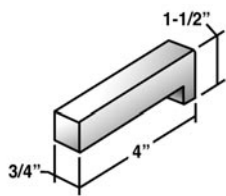
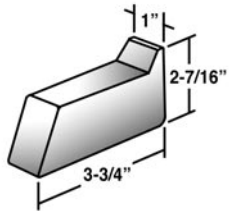


Part No.	Weight
<b>08-716</b>	2.0 lbs (0.9 kgs)

Part No.	Weight
<b>08-718</b>	1.5 lbs (0.68 kgs)

Part No.	Weight
<b>08-719</b>	2.0 lbs (0.9 kgs)

Part No.	Weight
<b>08-720</b>	0.75 lbs (0.34 kgs)

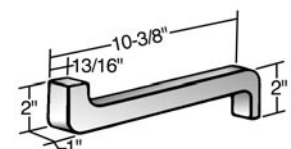
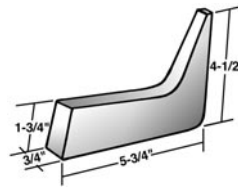
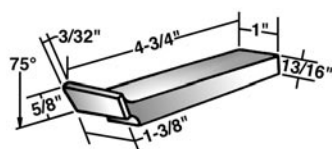
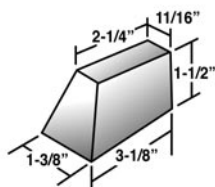


Part No.	Weight
<b>08-721</b>	1.75 lbs (0.79 kgs)

Part No.	Weight
<b>08-727</b>	1.0 lbs (0.45 kgs)

Part No.	Weight
<b>08-730</b>	1.25 lbs (0.6 kgs)

Part No.	Weight
<b>08-736</b>	2.3 lbs (1.0 kgs)



Part No.	Weight
<b>08-750G-1</b>	1.3 lbs (0.59 kgs)

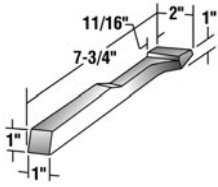
Part No.	Weight
<b>08-750K-1</b>	1.125 lbs (0.5 kgs)

Part No.	Weight
<b>08-750N-1</b>	2.25 lbs (1.0 kgs)

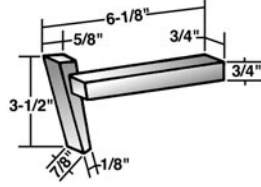
Part No.	Weight
<b>08-751</b>	3.25 lbs (1.5 kgs)



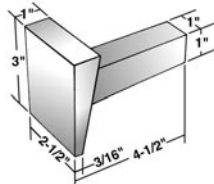
USATCO Precision Cast Bucking Bars (cont'd)



Part No.	Weight
08-751U-1	1.25 lbs (0.6 kgs)



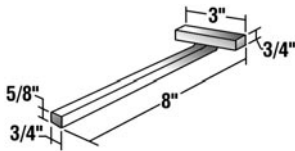
Part No.	Weight
08-7522-1	1.25 lbs (0.6 kgs)



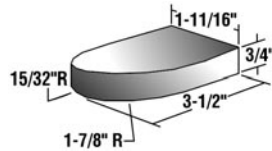
Part No.	Weight
08-7523	2.4 lbs (1.1 kgs)



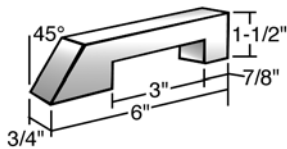
Part No.	Weight
08-7524	2.4 lbs (1.1 kgs)



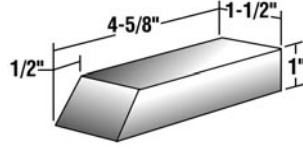
Part No.	Weight
08-753	1.75 lbs (0.8 kgs)



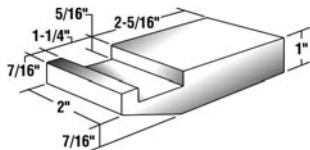
Part No.	Weight
08-753T-4	1.25 lbs (0.6 kgs)



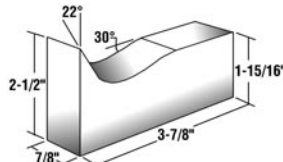
Part No.	Weight
08-760B-2	1.0 lbs (0.45 kgs)



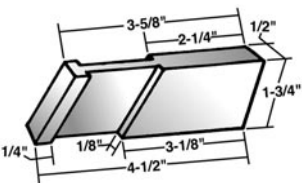
Part No.	Weight
08-760B-10	2.0 lbs (0.9 kgs)



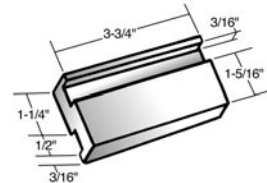
Part No.	Weight
08-78-24C	2.0 lbs (0.9 kgs)



Part No.	Weight
08-83	1.5 lbs (0.7 kgs)

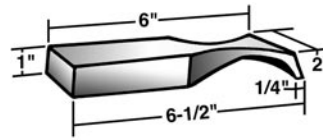


Part No.	Weight
08-860	0.9 lbs (0.4 kgs)

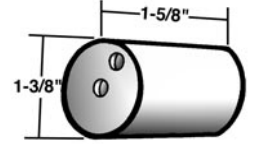


Part No.	Weight
08-861	0.9 lbs (0.4 kgs)

USATCO Precision Cast Bucking Bars (cont'd)



Part No.	Weight
08-862	2.7 lbs (1.2 kgs)



Part No.	Weight
08-864	0.6 lbs (0.3 kgs)

Trauma Reducing Bucking Bar Kit



- Significantly reduces vibration associated with hammering rivets.
- Spring tension adjustment for different rivet sizes & materials.
- Cushioned grip maximizes comfort.
- Quick-change handle design allows changing of bars in seconds.

Includes:

Cushioned Bucking Bar Handle, Five Bucking Bars In Assorted Styles, Adjustment Key & Fitted Carrying Case

Part Number	Description
1001K	Complete 8 PC Kit

USATCO Bucking Bar Specials

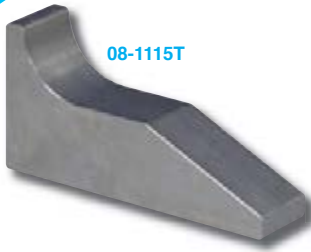
Many other styles and shapes are available! Usatco offers you the ability to custom design your own bucking bar style. Please inquire with your design for special bucking bars and we will quote with your design or one that is similar in form and function.



**Tungsten Bucking Bars**

**NEW**

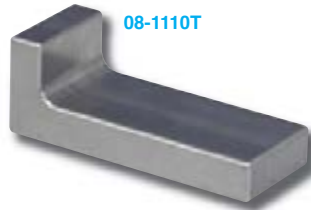
*Developed From High Density Tungsten Alloys*



08-1115T



08-1111T

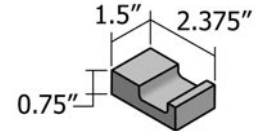
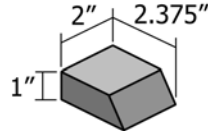
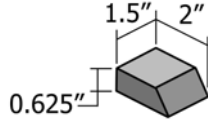
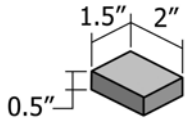


08-1110T



08-1113T

*The Weight Of Steel Bars In Approximately Half The Size*

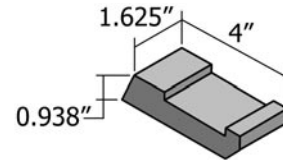
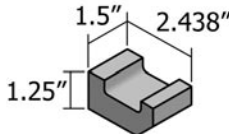
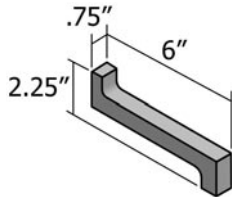
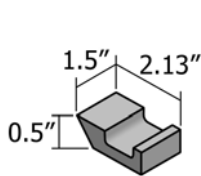


Part No.	Weight
08-1100T	1.16 lbs (0.53 kgs)

Part No.	Weight
08-1101T	1.07 lbs (0.49 kgs)

Part No.	Weight
08-1102T	2.87 lbs (1.30 kgs)

Part No.	Weight
08-1103T	1.31 lbs (0.59 kgs)

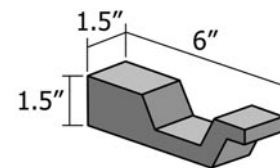
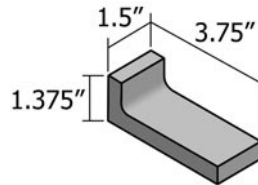
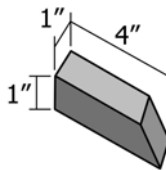
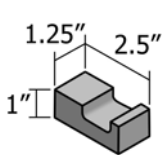


Part No.	Weight
08-1104T	1.20 lbs (0.54 kgs)

Part No.	Weight
08-1105T	2.62 lbs (1.19 kgs)

Part No.	Weight
08-1106T	2.19 lbs (0.99 kgs)

Part No.	Weight
08-1107T	2.93 lbs (1.33 kgs)

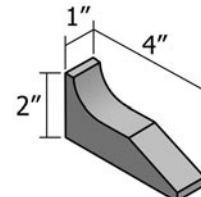
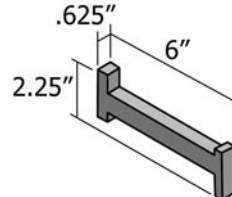
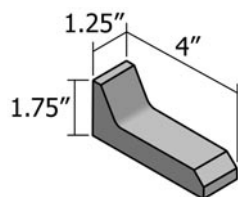
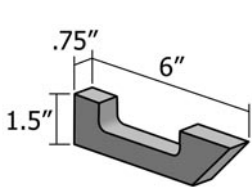


Part No.	Weight
08-1108T	1.70 lbs (0.77 kgs)

Part No.	Weight
08-1109T	1.92 lbs (0.87 kgs)

Part No.	Weight
08-1110T	2.52 lbs (1.14 kgs)

Part No.	Weight
08-1111T	5.90 lbs (2.68 kgs)

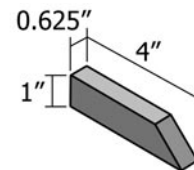
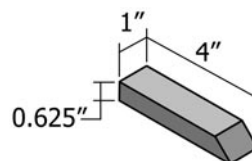
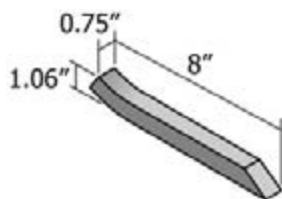
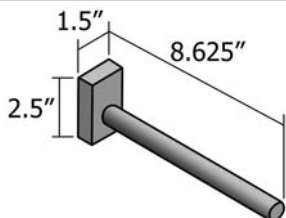


Part No.	Weight
08-1112T	2.73 lbs (1.24 kgs)

Part No.	Weight
08-1113T	2.81 lbs (1.28 kgs)

Part No.	Weight
08-1114T	2.34 lbs (1.06 kgs)

Part No.	Weight
08-1115T	2.63 lbs (1.19 kgs)



Part No.	Weight
08-1116T	3.87 lbs (1.76 kgs)

Part No.	Weight
08-1117T	2.58 lbs (1.17 kgs)

Part No.	Weight
08-1119T	1.53 lbs (0.69 kgs)

Part No.	Weight
08-1160T	1.44 lbs (0.65 kgs)